

! WARNING

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

CAUTION
The safe operating temperature range for this product is 41° F. - 104 °F.

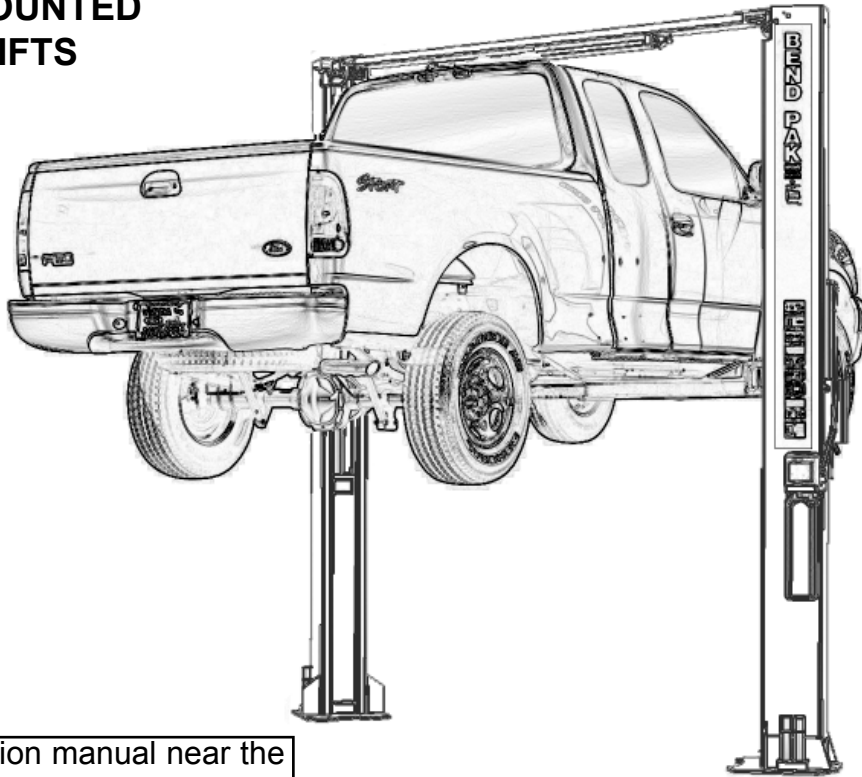
MAN REV A 04-11-08

INSTALLATION AND OPERATION MANUAL

**10,000 POUND CAPACITY
12,000 POUND CAPACITY
15,000 POUND CAPACITY
18,000 POUND CAPACITY
SURFACE MOUNTED
TWO-POST LIFTS**

**MODELS:
XPR-10C
XPR-10CX
XPR-10AC
XPR-10ACX
XPR-12C
XPR-15C
XPR-18C**

VERSION A



READ FIRST

Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual.

SHIPPING DAMAGE CLAIMS

When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside.



1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

TWO-POST SURFACE MOUNTED AUTO AND LIGHT DUTY TRUCK LIFT

This instruction manual has been prepared especially for you.
Your new lift is the product of over 35 years of continuous research, testing and development;
it is the most technically advanced lift on the market today.

READ THIS ENTIRE MANUAL BEFORE INSTALLATION & OPERATION BEGINS.

RECORD HERE THE LIFT AND
POWER UNIT INFORMATION WHICH IS
LOCATED ON THE SERIAL NUMBER
DATA PLATES ON THE LIFT AND
ON THE POWER UNIT

Power Unit Model # _____
Power Unit Date Of Mfg. _____
Power Unit Serial # _____

This information is required when
calling for parts or warranty issues.

1645 Lemonwood Dr., Santa Paula, CA 93060 USA Tel: 1-805-933-9970 Fax: 1-805-933-9160 www.bendpak.com		
Model No.	Lifting Capacity	Serial No.
Date of Mfg.	Power Unit No.	Voltage / Amperage
Cable Length	A	B
Cable Diameter		

PRODUCT WARRANTY

BendPak 2-Post Lifts are covered under warranty for five years on equipment structure, to be free of defects in material and workmanship. Power units, hydraulic cylinders, and all other assembly components such as turnplates, slip plates, cables, chains, valves, switches etc. are covered under warranty for one year against defects in material or workmanship under normal use. BendPak Inc. shall repair or replace at their option for the warranty period those parts returned to the factory freight prepaid which prove upon inspection to be defective. BendPak Inc. will pay labor costs for the first 12 months only on parts returned as previously described.

The warranty does not extend to...

- ◆ defects caused by ordinary wear, abuse, misuse, shipping damage, improper installation, voltage or lack of required maintenance;
- ◆ damages resulting from purchaser's neglect or failure to operate products in accordance with instructions provided in the owner's manual (s) and/or other accompanying instructions supplied;
- ◆ normal wear items or service normally required to maintain the product in a safe operating condition;
- ◆ any component damaged in shipment;
- ◆ other items not listed but may be considered general wear parts;
- ◆ damage caused by rain, excessive humidity, corrosive environments or other contaminants.

THESE WARRANTIES DO NOT EXTEND TO ANY COSMETIC DEFECT NOT INTERFERING WITH EQUIPMENT FUNCTIONALITY OR ANY INCIDENTAL, INDIRECT, OR CONSEQUENTIAL LOSS, DAMAGE, OR EXPENSE THAT MAY RESULT FROM ANY DEFECT, FAILURE, OR MALFUNCTION OF A BENDPAK INC. PRODUCT OR THE BREACH OR DELAY IN PERFORMANCE OF THE WARRANTY.

**WARRANTY IS NOT VALID UNLESS
WARRANTY CARD IS RETURNED.**

IMPORTANT NOTICE

Do not attempt to install this lift if you have never been trained on basic automotive lift installation procedures. Never attempt to lift components without proper lifting tools such as forklift or cranes. Stay clear of any moving parts that can fall and cause injury. These instructions must be followed to insure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily harm and void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.

PLEASE READ ENTIRE MANUAL PRIOR TO INSTALLATION.

DEFINITIONS OF HAZARD LEVELS

Identify the hazard levels used in this manual with the following definitions and signal words:



DANGER !

Watch for this symbol: It Means: Immediate hazards which will result in severe personal injury or death.



WARNING !

Watch for this symbol: It Means: Hazards or unsafe practices which could result in severe personal injury or death.



CAUTION !

Watch for this symbol: It Means: Hazards or unsafe practices which may result in minor personal injury, product or property damage.

OWNER'S RESPONSIBILITY

To maintain the lift and user safety, the responsibility of the owner is to read and follow these instructions:

- ◆ Follow all installation and operation instructions.
- ◆ Make sure installation conforms to all applicable Local, State, and Federal Codes, Rules, and Regulations; such as State and Federal OSHA Regulations and Electrical Codes.
- ◆ Carefully check the lift for correct initial function.
- ◆ Read and follow the safety instructions. Keep them readily available for machine operators.
- ◆ Make certain all operators are properly trained, know how to safely and correctly operate the unit, and are properly supervised.
- ◆ Allow unit operation only with all parts in place and operating safely.
- ◆ Carefully inspect the unit on a regular basis and perform all maintenance as required.
- ◆ Service and maintain the unit only with authorized or approved replacement parts.
- ◆ Keep all instructions permanently with the unit and all decals on the unit clean and visible.

BEFORE YOU BEGIN

Receiving:

The shipment should be thoroughly inspected as soon as it is received. The signed bill of lading is acknowledgement by the carrier of receipt in good condition of shipment covered by your invoice. If any of the goods called for on this bill of lading are shorted or damaged, do not accept them until the carrier makes a notation on the freight bill of the shorted or damaged goods. Do this for your own protection.

NOTIFY THE CARRIER AT ONCE if any hidden loss or damage is discovered after receipt and request the carrier to make an inspection. If the carrier will not do so, prepare a signed statement to the effect that you have notified the carrier (on a specific date) and that the carrier has failed to comply with your request.

IT IS DIFFICULT TO COLLECT FOR LOSS OR DAMAGE AFTER YOU HAVE GIVEN THE CARRIER A CLEAR RECEIPT. File your claim with the carrier promptly. Support your claim with copies of the bill of lading, freight bill, invoice, and photographs, if available. Our willingness to assist in helping you process your claim does not make BendPak responsible for collection of claims or replacement of lost or damaged materials.

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**INSTALLER / OPERATOR
PLEASE READ AND FULLY
UNDERSTAND.
BY PROCEEDING YOU AGREE TO
THE FOLLOWING.**



Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.



Please read entire manual prior to installation. Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual. For additional copies or further information, contact:

BendPak Inc. / Ranger Products

1645 Lemonwood Dr.

Santa Paula, CA. 93060

1-805-933-9970

www.bendpak.com

**INSTALLER / OPERATOR
PROTECTIVE EQUIPMENT**

Personal protective equipment helps makes installation and operation safer, however, it does not take the place of safe operating practices. Always wear durable work clothing during any installation and/or service activity. Shop aprons or shop coats may also be worn, however loose fitting clothing should be avoided. Tight fitting leather gloves are recommended to protect technician hands when handling parts. Sturdy leather work shoes with steel toes and oil resistant soles should be used by all service personnel to help prevent injury during typical installation and operation activities.

Eye protection is essential during installation and operation activities. Safety glasses with side shields, goggles, or face shields are acceptable. Back belts provide support during lifting activities and are also helpful in providing worker protection. Consideration should also be given to the use of hearing protection if service activity is performed in an enclosed area, or if noise levels are high.



- ◆ I have visually inspected the site where the lift is to be installed and verified the concrete to be in good condition and free of cracks or other defects. I understand that installing a lift on cracked or defective concrete could cause lift failure resulting in personal injury or death.
- ◆ I understand that a level floor is required for proper installation and level lifting.
- ◆ I understand that I am responsible if my floor is of questionable slope and that I will be responsible for all charges related to pouring a new level concrete slab if required and any charges.
- ◆ I understand that the lifts are supplied with concrete fasteners meeting the criteria of the American National Standard "Automotive Lifts - Safety Requirements for Construction, Testing, and Validation" ANSI/ALI ALCTV-1998, and that I will be responsible for all charges related to any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).
- ◆ I will assume full responsibility for the concrete floor and condition thereof, now or later, where the above equipment model(s) are to be installed. Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.
- ◆ I understand that Bendpak lifts are designed to be installed in indoor locations only. Failure to follow installation instructions may lead to serious personal injury or death to operator or bystander or damage to property or lift.



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OR YOURSELF AND OTHERS AND CAN CAUSE PERSONAL INJURY OR DEATH. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS MACHINE.

INTRODUCTION

1. Carefully remove the crating and packing materials. **CAUTION!** Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury.

2. Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. Wiring should be performed by a certified electrician only.

IMPORTANT SAFETY INSTRUCTIONS

Read these safety instructions entirely!

IMPORTANT NOTICE

Do not attempt to install this lift if you have never been trained on basic automotive lift installation procedures. Never attempt to lift components without proper lifting tools such as forklift or cranes.

Stay clear of any moving parts that can fall and cause injury.

1. **READ AND UNDERSTAND** all safety warning procedures before operating lift.

2. **KEEP HANDS AND FEET CLEAR.** Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.

3. **KEEP WORK AREA CLEAN.** Cluttered work areas invite injuries.

4. Consider work area environment. Do not expose equipment to rain. **DO NOT** use in damp or wet locations. Keep area well lighted.

5. **ONLY TRAINED OPERATORS** should operate this lift. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate lift.

6. **USE LIFT CORRECTLY.** Use lift in the proper manner. Never use lifting adapters other than what is approved by the manufacturer.

7. **DO NOT** override self-closing lift controls.

8. **REMAIN CLEAR** of lift when raising or lowering vehicle.

9. **CLEAR AREA** if vehicle is in danger of falling.

10. **ALWAYS INSURE** that the safeties are engaged before any attempt is made to work on or near vehicle.

11. **DRESS PROPERLY.** Non-skid steel-toe footwear is recommended when operating lift.

12. **GUARD AGAINST ELECTRIC SHOCK.** This lift must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.



13. **DANGER!** The power unit used on this lift contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.



14. **WARNING! RISK OF EXPLOSION.** This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.



15. **MAINTAIN WITH CARE.** Keep lift clean for better and safer performance. Follow manual for proper lubrication and maintenance instructions. Keep control handles and/or buttons dry, clean and free from grease and oil.

16. **STAY ALERT.** Watch what you are doing. Use common sense. Be aware.

17. **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.

18. **NEVER** remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.

TOOLS REQUIRED

- ◆ Rotary Hammer Drill or Similar
- ◆ 3/4" Masonry Bit
- ◆ Hammer
- ◆ 4 Foot Level
- ◆ Open-End Wrench Set: 7/16" - 1-1/8"
- ◆ Socket And Ratchet Set: 7/16" - 1-1/8"
- ◆ Hex-Key / Allen Wrench Set
- ◆ Large Crescent Wrench
- ◆ Large Pipe Wrench
- ◆ Crow Bar
- ◆ Chalk Line
- ◆ Medium Flat Screwdriver
- ◆ Tape Measure: 25 Foot Minimum
- ◆ Needle Nose Pliers

IMPORTANT NOTICE

These instructions must be followed to insure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily harm and void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.

PLEASE READ ENTIRE MANUAL PRIOR TO INSTALLATION.

STEP 1

(Selecting Site)

Before installing your new lift, check the following.

1. **LIFT LOCATION:** Always use architects plans when available. Check layout dimension against floorplan requirements making sure that adequate space is available.
2. **OVERHEAD OBSTRUCTIONS:** The area where the lift will be located should be free of overhead obstructions such as heaters, building supports, electrical lines etc.
3. **DEFECTIVE FLOOR:** Visually inspect the site where the lift is to be installed and check for cracked or defective concrete.



4. **OPERATING TEMPERATURE.** Operate lift only between temperatures of 41° -104° F.

5. Lift is designed for **INDOOR INSTALLATION ONLY.**

STEP 2

(Floor Requirements)



This lift must be installed on a solid level concrete floor with no more than 3-degrees of slope. Failure to do so could cause personal injury or death.

A level floor is suggested for proper use and installation and level lifting. If a floor is of questionable slope, consider a survey of the site and/or the possibility of pouring a new level concrete slab.



- ◆ **DO NOT** install or use this lift on any asphalt surface or any surface other than concrete.
- ◆ **DO NOT** install or use this lift on expansion seams or on cracked or defective concrete.
- ◆ **DO NOT** install or use this lift on a second / elevated floor without first consulting building architect.
- ◆ **DO NOT** install or use this lift outdoors.

CONCRETE SPECIFICATIONS

LIFT MODEL	CONCRETE REQUIREMENTS
10,000 Lb Models	4" Min. Thickness / 3,000 PSI
12,000 Lb Models	6" Min. Thickness / 3,000 PSI
15,000 Lb Models	6" Min. Thickness / 3,000 PSI
18,000 Lb Models	6" Min. Thickness / 3,000 PSI



All models **MUST** be installed on 3000 PSI concrete only conforming to the minimum requirements shown above. New concrete must be adequately cured by at least 28 days minimum.

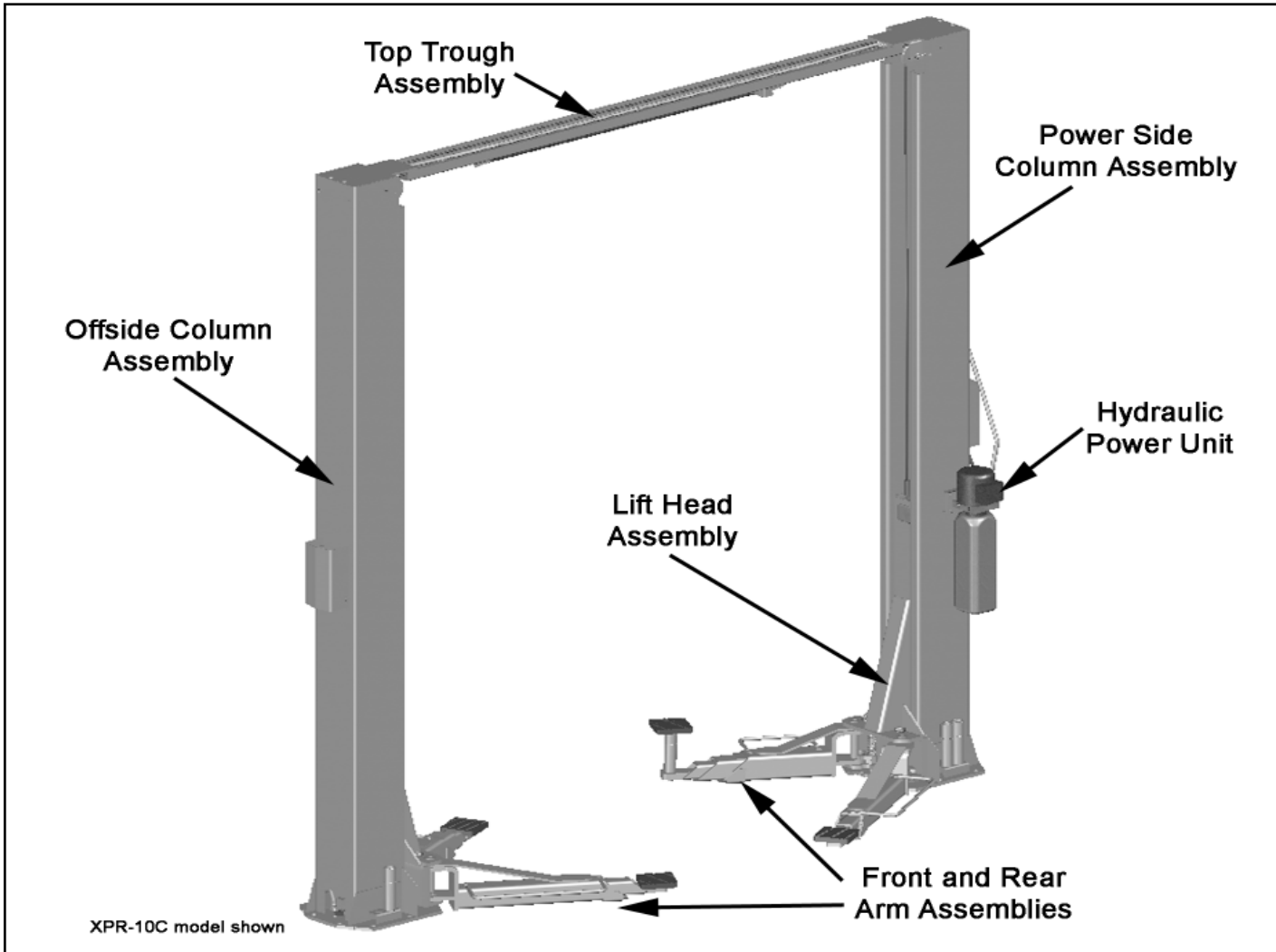
! DANGER

When removing the lift from shipping angles pay close attention as the posts can slide and can cause injury. Prior to removing the bolts make sure the posts are held securely by a fork lift or some other heavy lifting devise.

PARTS INVENTORY

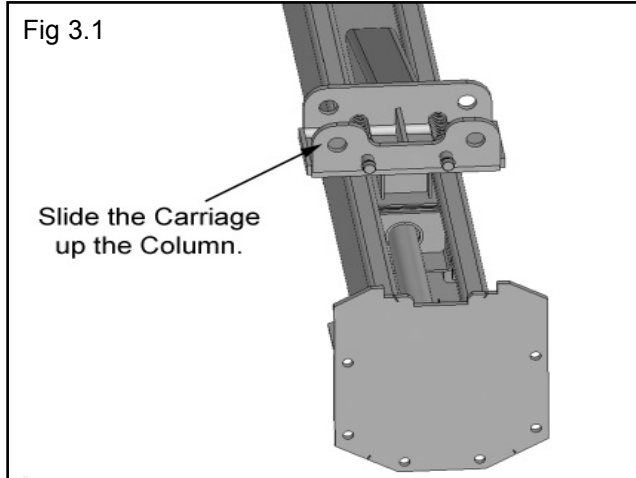
Be sure to take a complete inventory of parts prior to beginning installation.

Description	Qty
Top Trough Assembly with Trip Stop and Equalizer Pulleys Installed	1
Front Arm Assembly	2
Rear Arm Assembly	2
Offside Column with Lift Head Assembly	1
Powerside Column with Lift Head Assembly	1
Hydraulic Cylinder	2
Parts Box (Packing List Enclosed)	1
Parts Bag (Packed in Part Box)	1
Hydraulic Power Unit	1

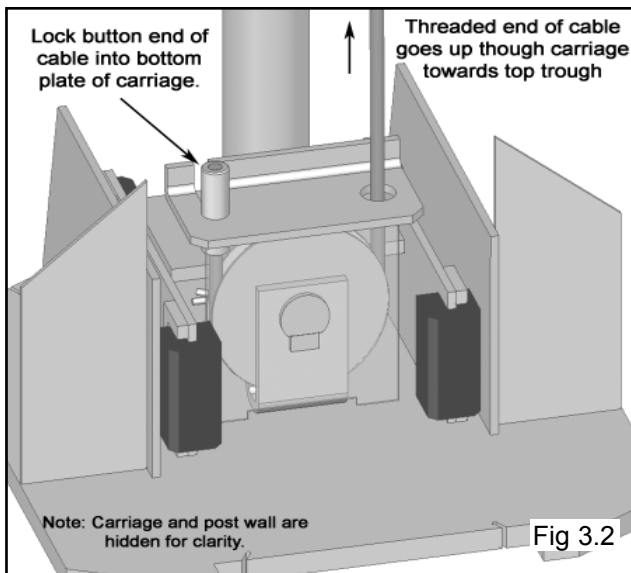


STEP 3
 (Column Preparation)
COMPLETE THE FOLLOWING
PRIOR STANDING UP COLUMNS.

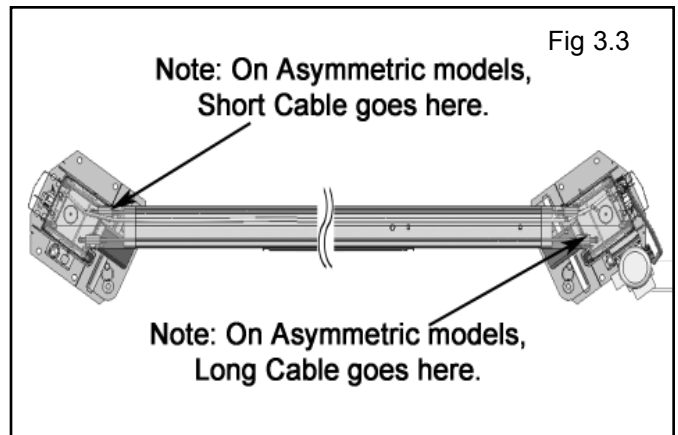
1. Slide carriage up Column to aid in Pulley removal and Equalizer Cable routing. (See Fig 3.1)



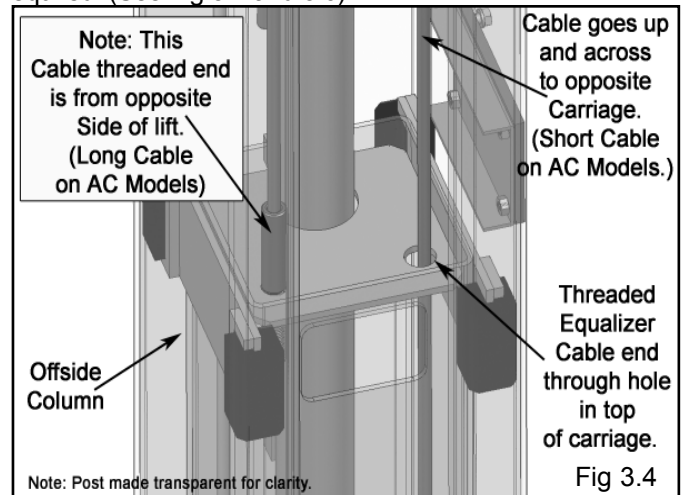
2. Remove Equalizer Cable Pulley. Route the plug end of each Equalizer Cable around the bottom Pulley and lock into Bottom Plate of Carriage. (Fig. 3.2)



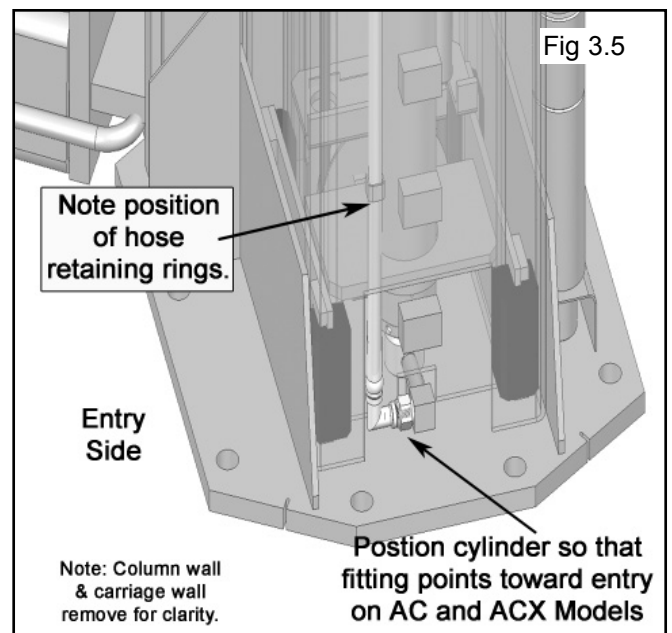
(NOTE: Symmetrical models both Cables are same length. Asymmetric models have two different length Cables.)
 (See Fig. 3.3)



3. Feed threaded end of Cable up through carriage. Leave excess cable resting on top of carriage until further steps are required. (See Fig 3.4 and 3.6)



4. Install the Cylinder Fittings in Cylinder Ports. Pay attention when installing the Cylinders in step three to ensure that each Fitting points towards the entrance side of lift. (See Fig 3.5)



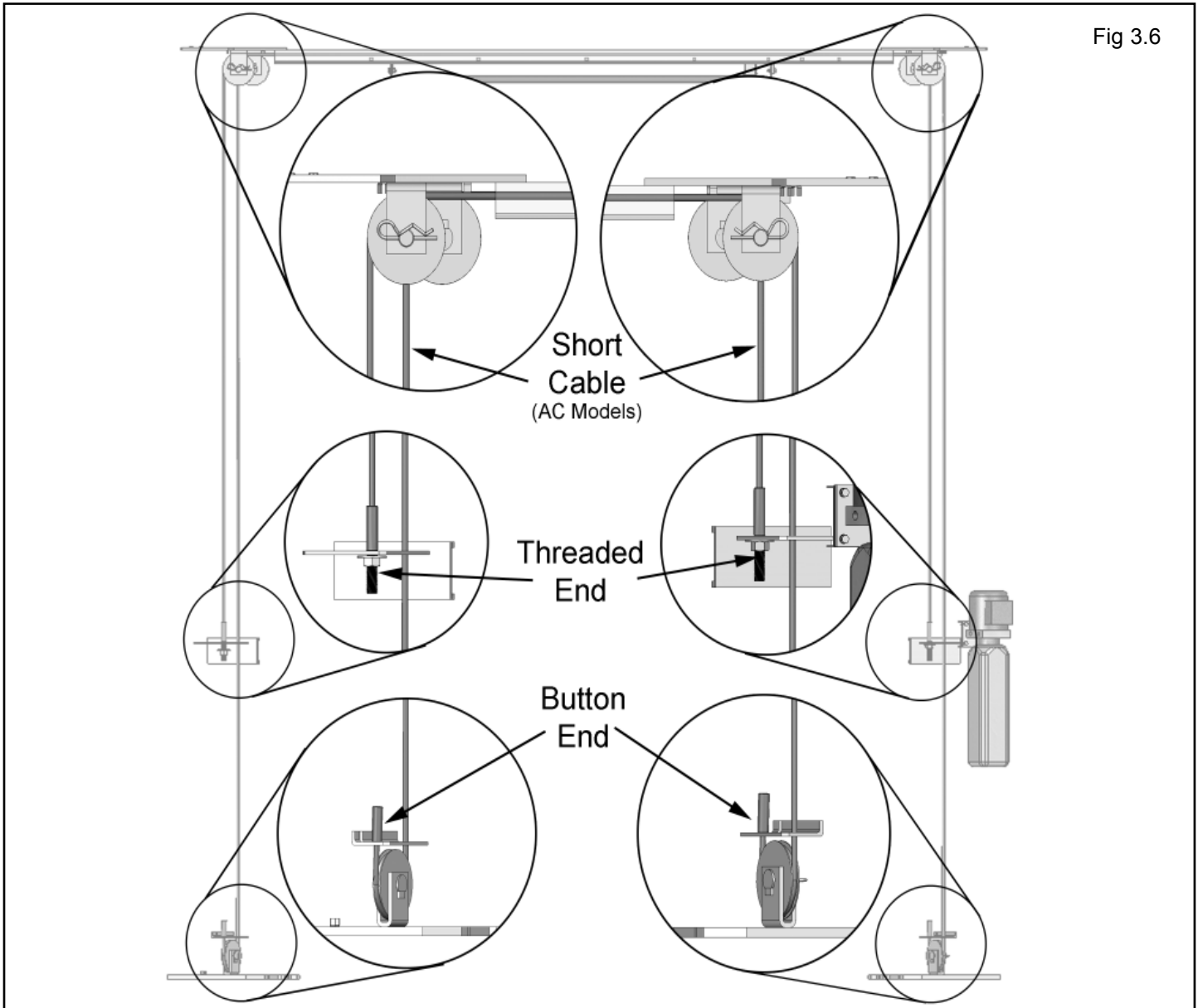
Reminder: on AC Models rotate Cylinder so the Hydraulic Fitting points as indicated in Fig 3.5.



6. Route both Hoses in their respective Columns **PRIOR** to raising Columns to their vertical position. When routing the Hydraulic Hose through the Columns, make sure to route through the Retaining Clips welded inside each Column. Make sure that the Hose is clear of any moving parts. It may be necessary to tie Hose clear of obstructions by using nylon tie straps or wire. Refer to Step 10.

CAUTION !
Be sure to route the Hydraulic Hoses through the retaining clips welded inside each Column.

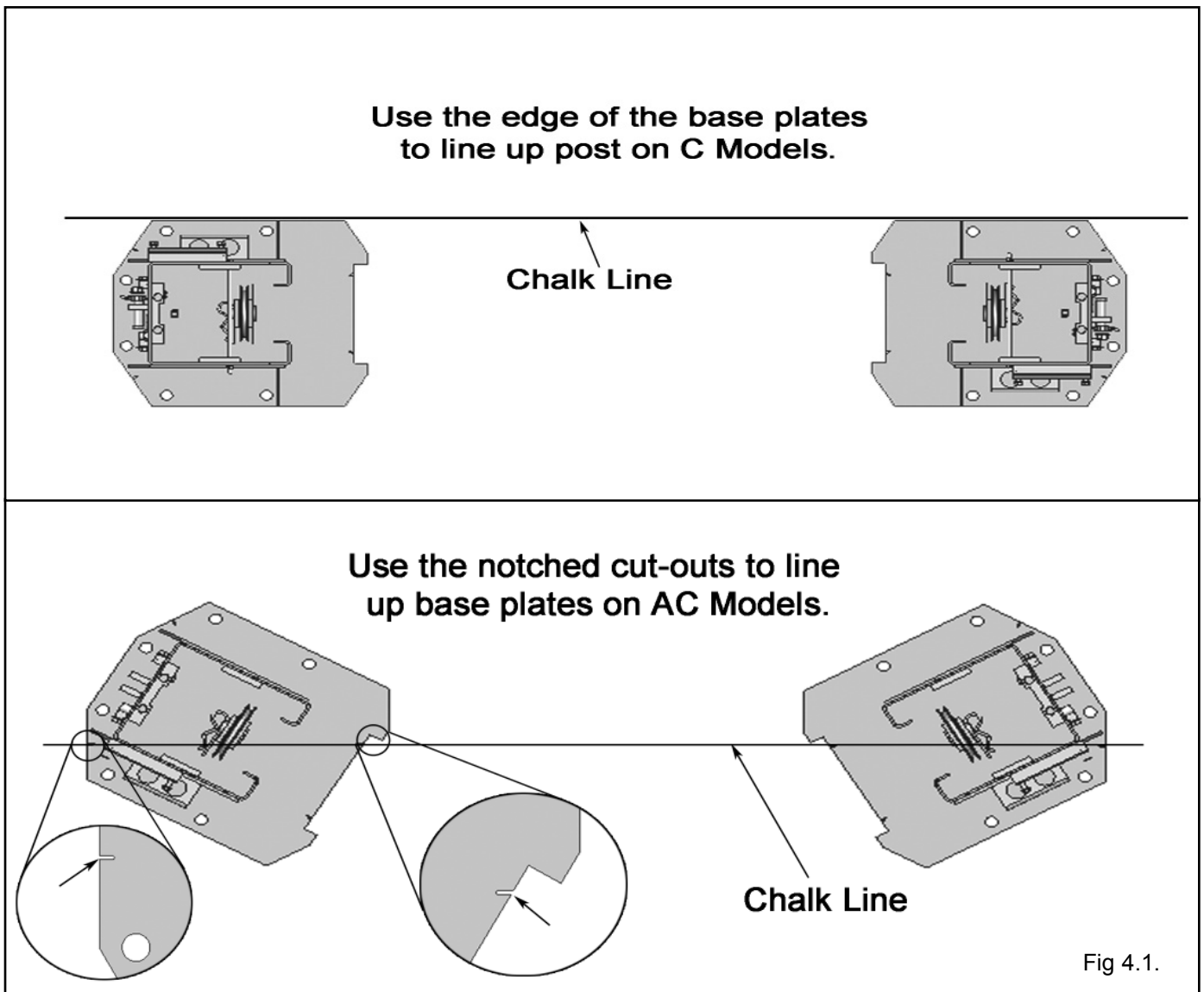
EQUALIZER CABLE ROUTING



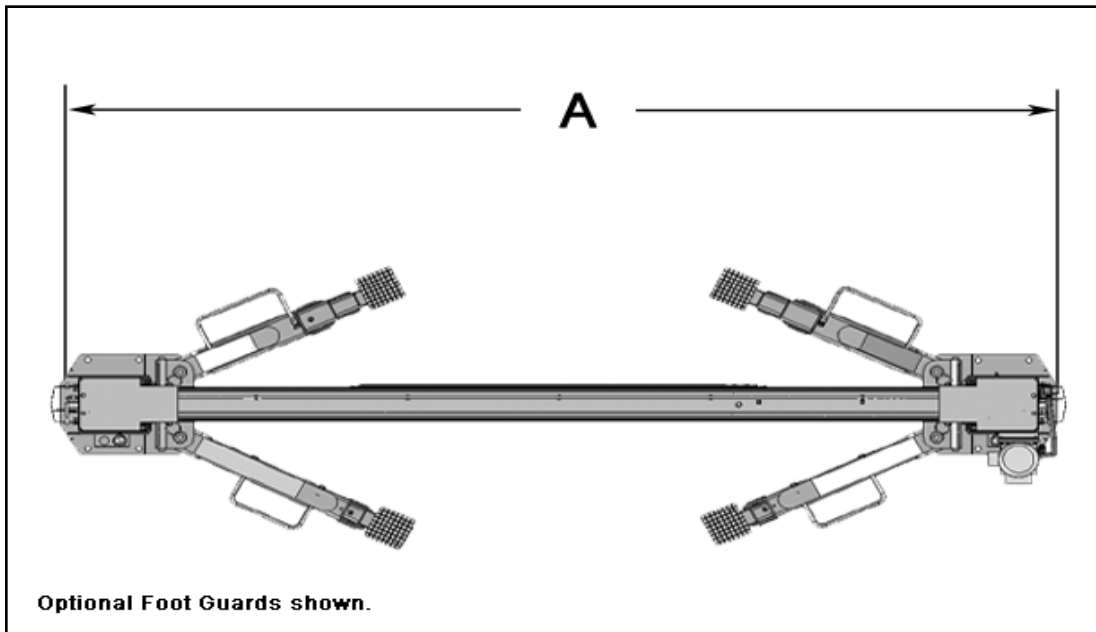
NOTE:
"C" models: both Equalizer Cables are the same length.
Top Trough Pulley ARE NOT staggered.
"AC" models: have one short and one long Equalizer Cable.
Top Trough Pulleys ARE staggered.

STEP 4 (Site Layout)

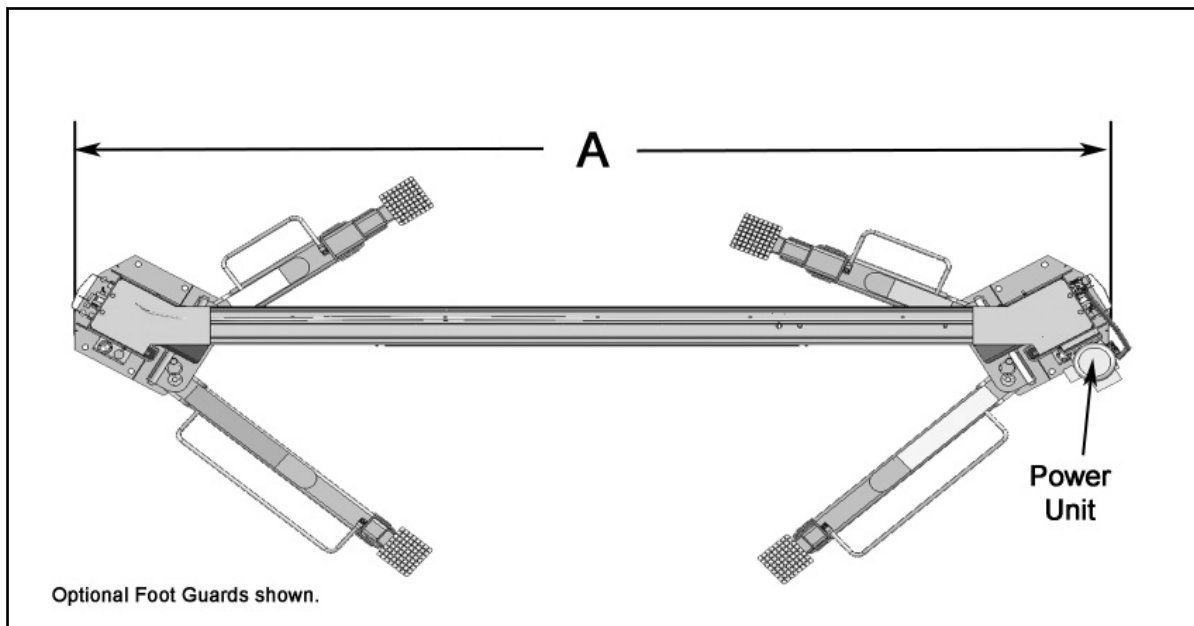
1. Determine which side will be the approach side.
2. Now determine where the Power Unit will be located. The POWERSIDE column has the power-unit mounting bracket attached to the side.
3. Once a location is determined, use a carpenters chalk line to layout a grid for the Post locations. Keep all dimensions and squareness within 1/8" or malfunctioning of the lift can occur. (See page 11.)
4. After the Post locations are properly marked, use a chalk or crayon to make an outline of the Posts on the floor at each location using the Post Base Plates as a template. (See Fig 4.1)
5. **Double check** all dimensions and make sure that the layout is perfectly square.



FLOORPLAN



Model	A	Capacity
XPR-10C	3353 mm / 132"	10,000 LBS
XPR-10CX	3683 mm / 145"	10,000 LBS
XPR-12C	3937 mm / 155"	12,000 LBS
XPR-15C	3937 mm / 155"	15,000 LBS
XPR-18C	3937 mm / 155"	18,000 LBS

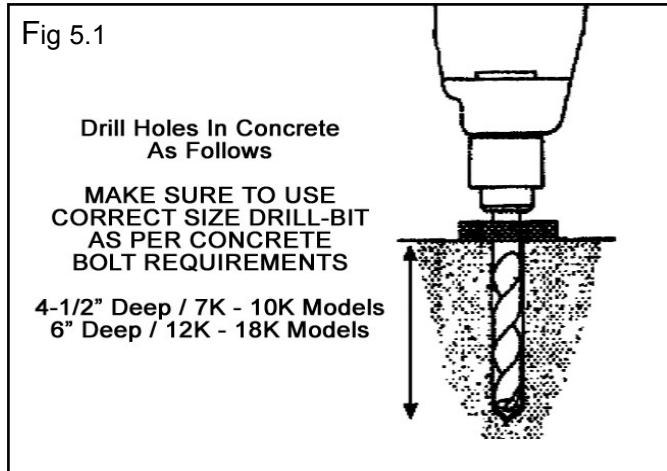


Model	A	Capacity
XPR-10AC	3354 mm / 132"	10,000 LBS
XPR-10ACX	3684 mm / 145"	10,000 LBS

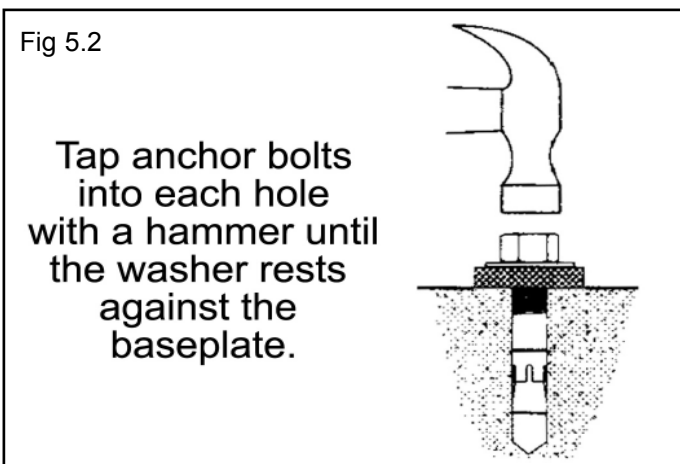
STEP 5

(Installing The POWERSIDE Column)

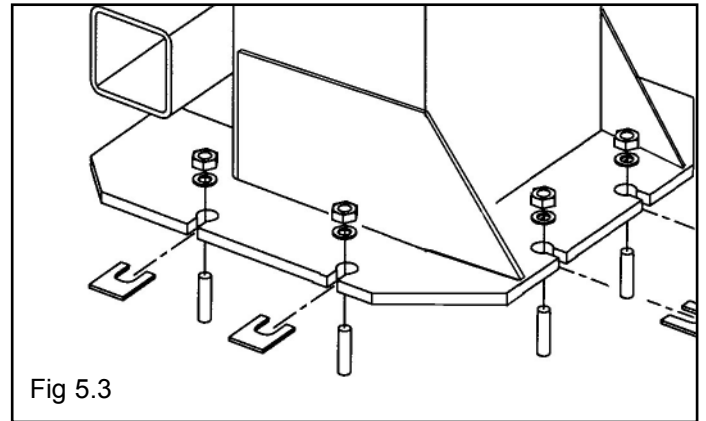
1. Before proceeding, double the check measurements and make certain that the bases of each Column are aligned with the chalk line.
2. Using the base plate on the POWERSIDE column as a guide, drill each anchor hole in the concrete (approximately 4-1/2" deep for 10K models and 6" deep for 12K and 15K models) using a rotary hammer drill and 3/4" concrete drill-bit. To assure full holding power, do not ream the hole or allow the drill to wobble. (See Fig. 5.1)



3. After drilling, remove dust thoroughly from each hole making certain that the Column remains aligned with the chalk line.
4. Assemble the washers and nuts on the anchors then tap into each hole with a hammer until the washer rests against the Base Plate. Be sure that if shimming is required that enough threads are left exposed. (See Fig. 5.2)



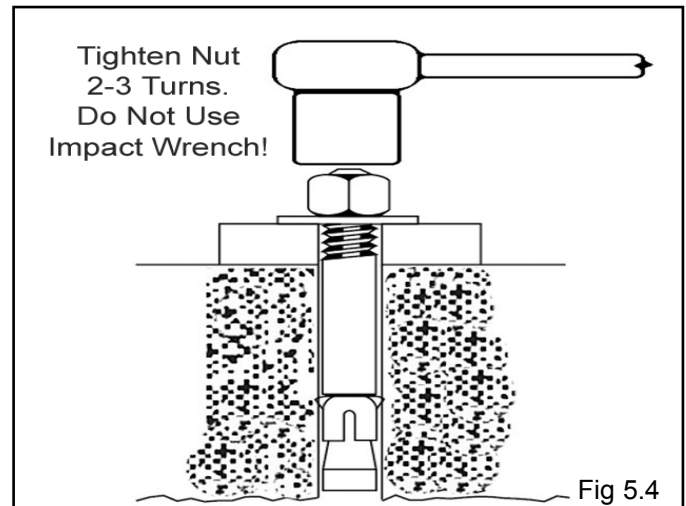
5. If shimming is required, insert the shims as necessary under the Base Plate so that when the anchor bolts are tightened, the Columns will be plumb. (See Fig. 5.3)



NOTE:

To ease installation of the Top Trough, it helps to keep the anchor bolts loose on one of the Columns until the Top Trough is mounted.

6. With the shims and anchor bolts in place, tighten by securing the nut to the base then turning 2 - 3 full turns clockwise. **DO NOT** use an impact wrench for this procedure. (See Fig. 5.4)



STEP 6

(Mounting The OFFSIDE column.)

1. Position the OFFSIDE Column at the designated chalk locations and secure to the floor following the same procedures as outlined in STEP FIVE; Items 1-6.

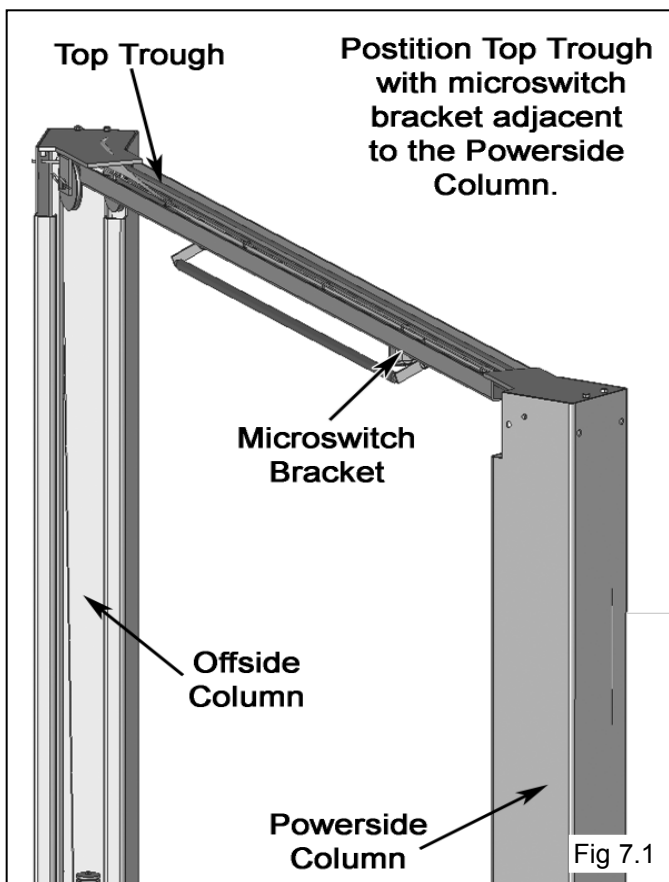
NOTE:

To ease the installation of the Top Trough, it helps to keep the anchor bolts loose on one of the Columns until the Top Trough is Mounted.

STEP 7

(Mounting the Top Trough Assembly.)

1. Remove all of the Equalizer pulleys in preparation of installing the Top Trough Assembly.
2. Using a lifting device, raise the Top Trough Assembly into position on top of the Columns. Bolt to the columns using the 10 mm Hex Bolts, Nuts and Washers.
3. **YOU MUST** POSITION THE SWITCH ENCLOSURE ADJACENT POWERSIDE COLUMN. (See Fig. 7.1)



NOTE:

In order to route the Equalizer Cables the Pulleys must be removed



WARNING !

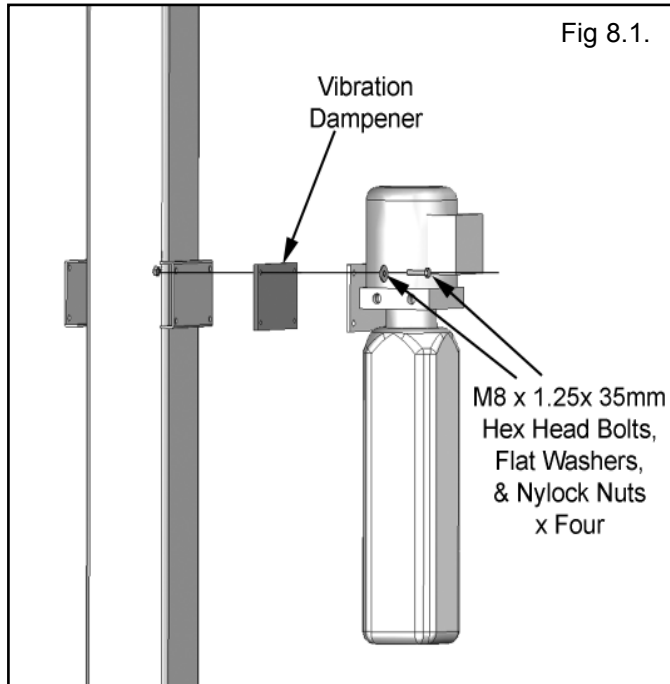
If the anchor bolts were loosened to aid on the installation of the Top Trough, tighten anchor bolts as indicated in Step 5 items 4 - 6.

THIS
SPACE
INTENTIONALLY
LEFT
BLANK

STEP 8

(Mounting the Hydraulic Power Unit)

1. Attach the Power Unit to the POWERSIDE COLUMN. install the Vibration Dampener between the Power Unit and the Power Unit Mounting plate on the Powerside Column, using four M8 Hex Head Bolts and Nuts supplied. (See Fig 8.1)



2. Fill the reservoir with 10 WT. HYDRAULIC OIL OR DEXRON TYPE III ATF, approximately four gallons. Make sure the funnel used to fill the Power Unit is clean.

Do not connect Power Unit Hydraulic Hose Assy at this time.

! DANGER

**DANGER !
ALL WIRING MUST BE PERFORMED
BY A LICENSED ELECTRICIAN.**

! DANGER



DANGER!

**DO NOT PERFORM ANY MAINTENANCE OR
INSTALLATION OF ANY COMPONENTS WITH OUT
FIRST ENSURING THAT ELECTRICAL POWER HAS
BEEN DISCONNECTED AT THE SOURCE OR PANEL
AND CANNOT BE RE-ENERGIZED UNTIL ALL
MAINTENANCE AND/OR INSTALLATION
PROCEDURES ARE COMPLETED.**

3. The standard Power Unit for your lift is 220 volt, 60HZ, single phase. All wiring must be performed by a certified electrician only. SEE WIRING INSTRUCTIONS AFFIXED TO MOTOR FOR PROPER WIRING INSTRUCTIONS.

! WARNING

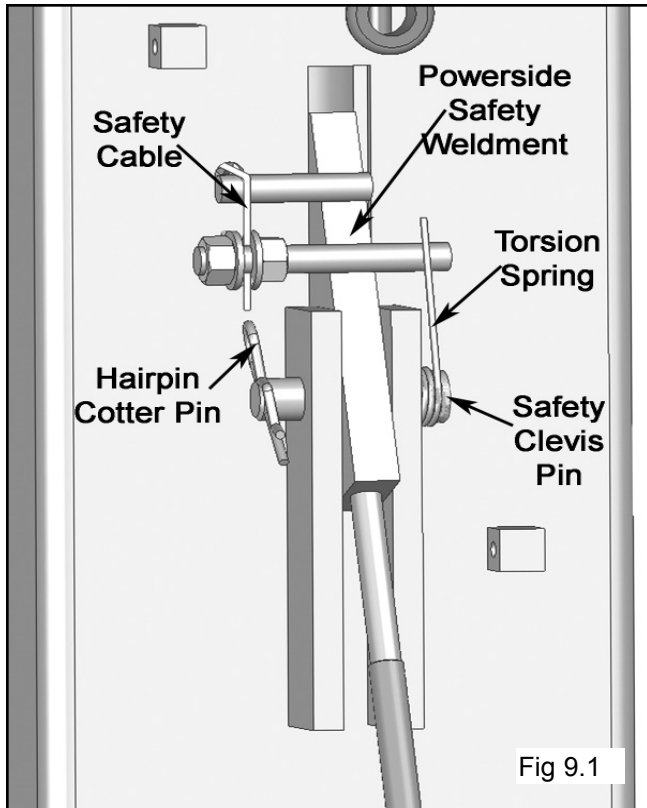
**DO NOT run Power Unit with no oil. Damage to pump can occur.
The Power Unit must be kept dry. Damage to Power Unit caused by water or other liquids such as
detergents, acid etc., is not covered under warranty.
Operate lift only between temperatures of 41 ° - 104° F.**

**Improper electrical hook-up can damage motor and will not be covered under warranty.
Motor can not run on 50HZ without a physical change in motor.
Use a separate breaker for each Power Unit.
Protect each circuit with time delay fuse or circuit breaker.
For 208-230 volt, single phase, use a 25 amp fuse.
For 208-230 volt, three phase, use a 20 amp fuse.
For 380-440 volt, three phase, use a 15 amp fuse.**

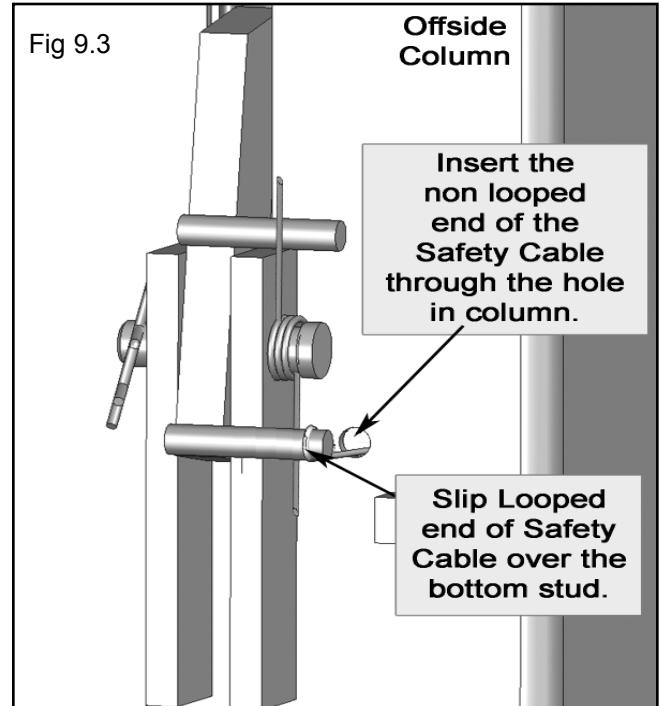
STEP 9

(Installing the Safeties and Safety Cable)

1. Install Safety Weldments into each respective Column.
(See Figs 9.1 & 9.2)



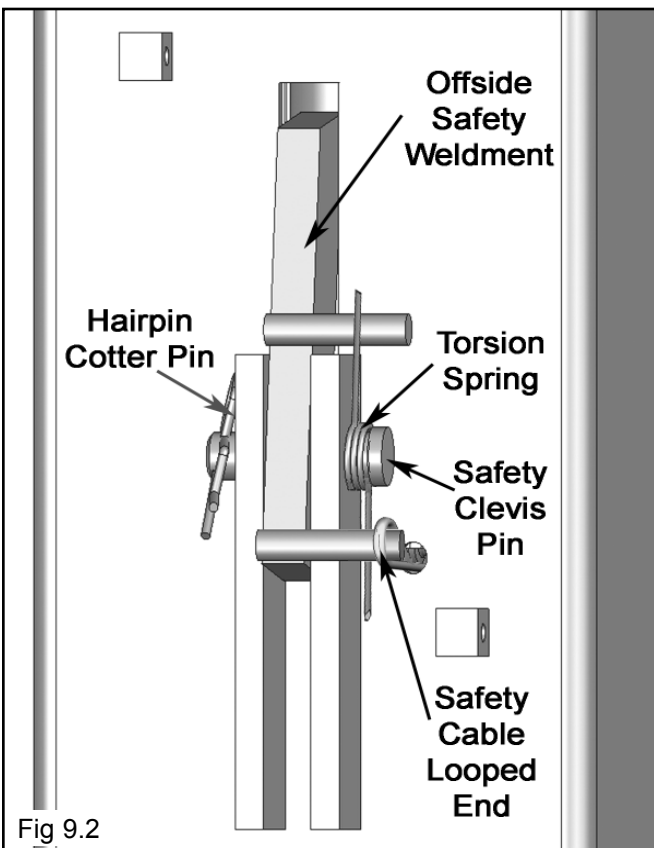
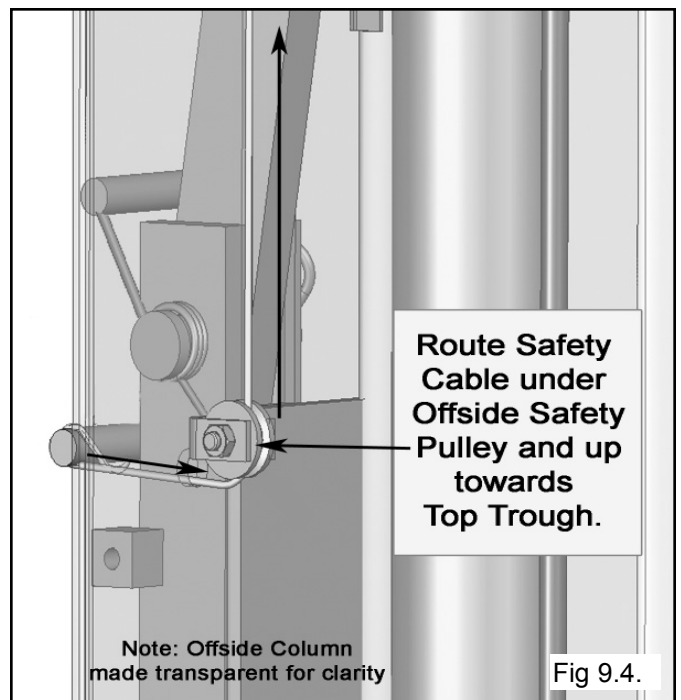
2. From the Offside Column insert the non looped end of the Safety Cable through the hole located to the right of the Offside Safety Weldment. (See Fig 9.3)



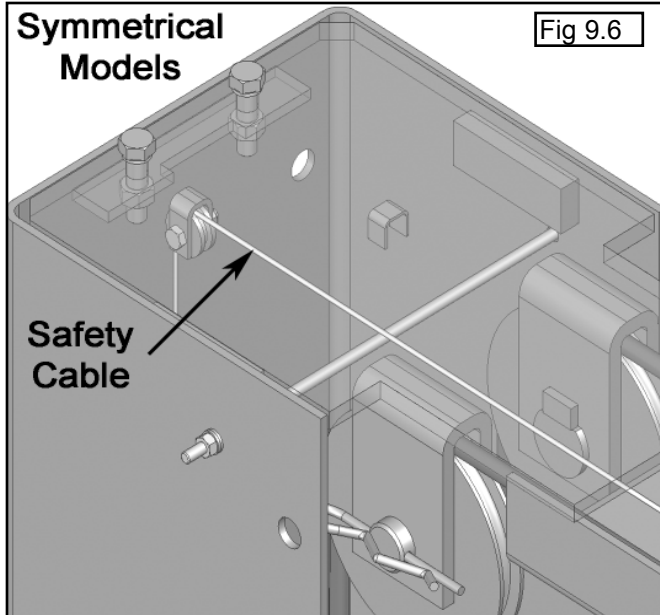
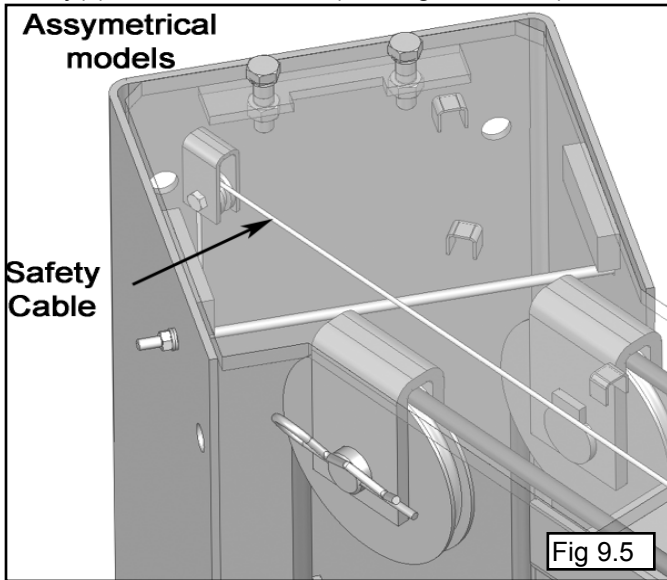
! DANGER

DANGER !
ENSURE THAT BOTH THE
POWERSIDE & OFFSIDE SAFETIES ENGAGE
PROPERLY PRIOR TO LIFT OPERATION.

3. Route the Cable under the Pulley and take it up to the Top Trough. (See Fig 9.4)



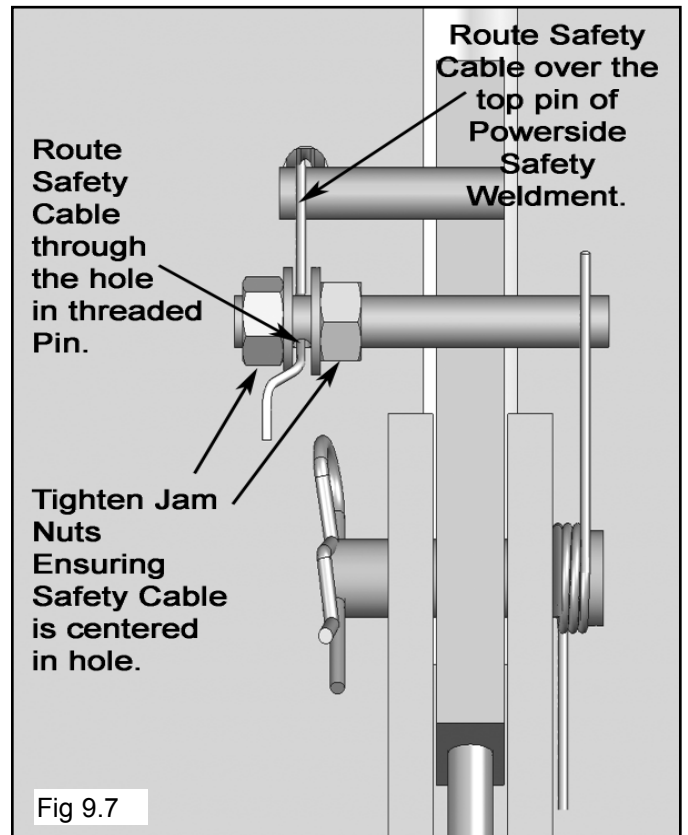
4. Route the Cable through the Top Trough Safety Cable Pulley(s) and across the lift. (See Figs 9.5 & 9.6)



5. Route the Cable the same way on the Powerside going back down the Column.

6. Route the Cable over the top pin on the Safety Handle. Insert the Cable end through the hole on the Threaded Post. (See Fig 9.7)

7. Pull the slack out the Safety Cable and hold tension as the Cable is being tightened. Tighten jam nuts on either side of the Cable to secure it into place. (See Fig 9.7)



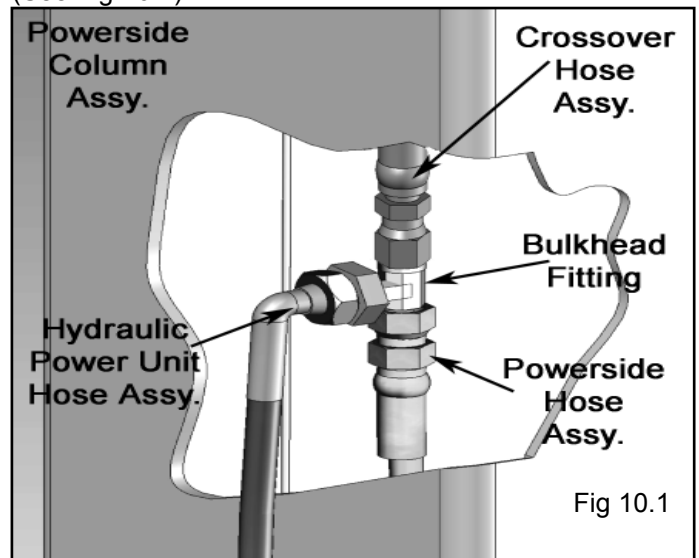
STEP 10

(Installing Hydraulic Lines)

1. Install the Bulkhead Tee Fitting into the Powerside Column. The through hole is located approximately 90 inches from the floor on the back wall of the Powerside Column.

2. Connect the **Powerside** Cylinder Hose to the tee fitting. Be sure to route the hose through the retainer rings inside the columns.

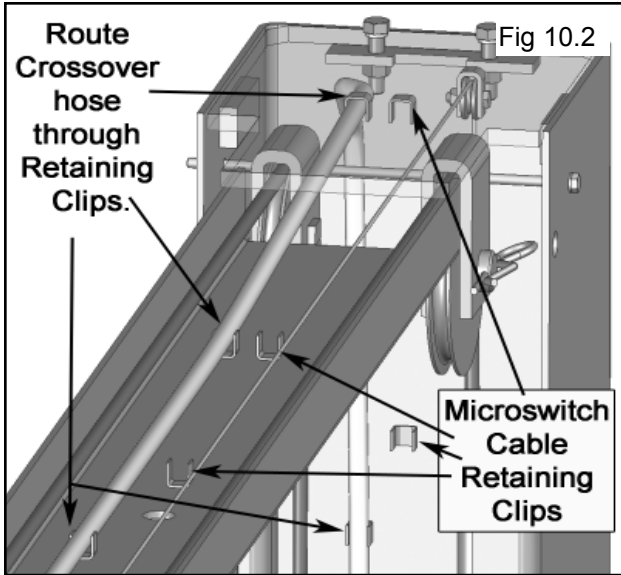
3. Route the **Offside** Cylinder Hose (Crossover Hose) up through the Column and across the Top Trough, down the Column and connect it to the Bulkhead Tee Fitting. (See Fig 10.1)



Make sure to tighten both nuts equally so as to keep the safety cable centered

! WARNING

WARNING!
When routing the Hydraulic Hose through the Columns, make sure to route through the retaining rings welded inside each Column. Make sure that the Hose is clear of any moving parts. It may be necessary to tie Hose clear by using nylon tie straps or wire.



STEP 11

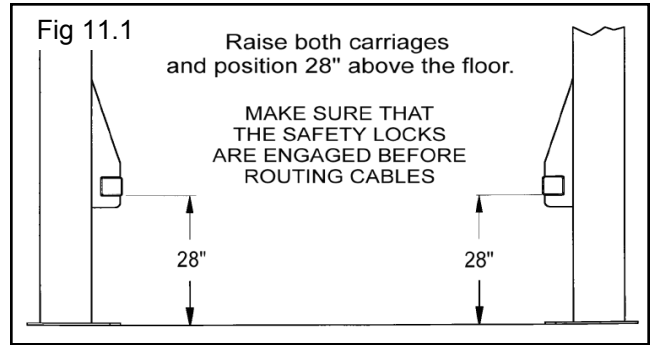
(Routing the EQUALIZER CABLES)

! WARNING

WARNING!
WHEN THE CABLE ADJUSTING NUTS BOTTOM OUT ON THE THREADED END OF THE CABLE CONNECTOR AND THERE IS STILL SLACK IN THE CABLES, THE CABLES HAVE STRETCHED BEYOND THE SAFE USEFUL LENGTH AND NEED TO BE REPLACED WITH FACTORY APPROVED CABLE ASSEMBLIES. DO NOT PLACE WASHERS, SPACERS OR OTHER DEVICES TO "SHORTEN" THE EFFECTIVE CABLE LENGTH AS DAMAGE TO THE LIFT OR INJURY TO PERSONS MAY OCCUR.

Refer to illustrations on Page 10.

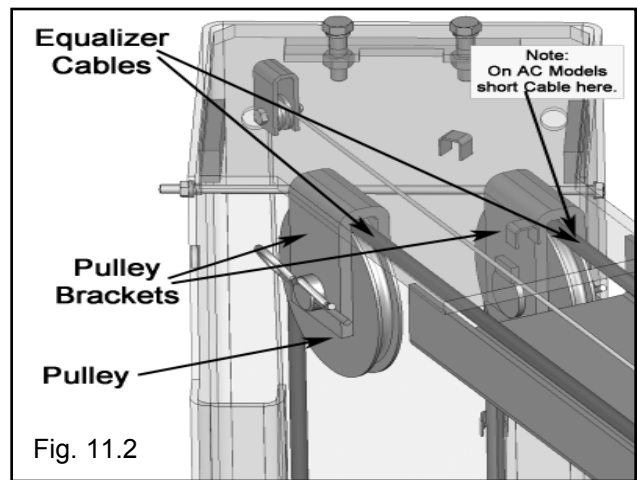
1. Raise and lock each Carriage approximately 28" above the ground. (See Fig. 11.1)
2. With the Carriages locked at 28" off the floor, route the Equalizer Cables up to the Top Trough.



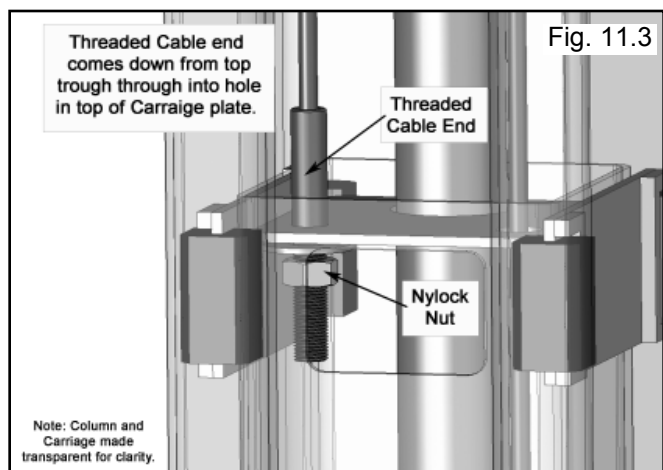
! DANGER

DANGER !
Make sure that the safety locks on each Column are fully engaged before attempting to route equalizer cables and/or hoses. Carriages must be equal height from the floor before proceeding.

3. Route the Cables through the Pulley Brackets and reinstall theulleys. (See Fig. 11.2)
Note: The Pulleys should have been removed in Step 6.



4. Insert the Threaded end of the Cable through the hole on top of the Carriage. Place M-18 washer and M-18 Nylock Nut on threaded Cable end. Tighten Cable Nuts until taugt, checking that both Cables have equal tension. (See Fig 11.3)





DANGER !
ALL WIRING MUST BE PERFORMED
BY A LICENSED ELECTRICIAN.



DANGER!
DO NOT PERFORM ANY MAINTENANCE OR
INSTALLATION OF ANY COMPONENTS WITH OUT
FIRST ENSURING THAT ELECTRICAL POWER HAS
BEEN DISCONNECTED AT THE SOURCE OR PANEL
AND CANNOT BE RE-ENERGIZED UNTIL ALL
MAINTENANCE AND/OR INSTALLATION
PROCEDURES ARE COMPLETED.

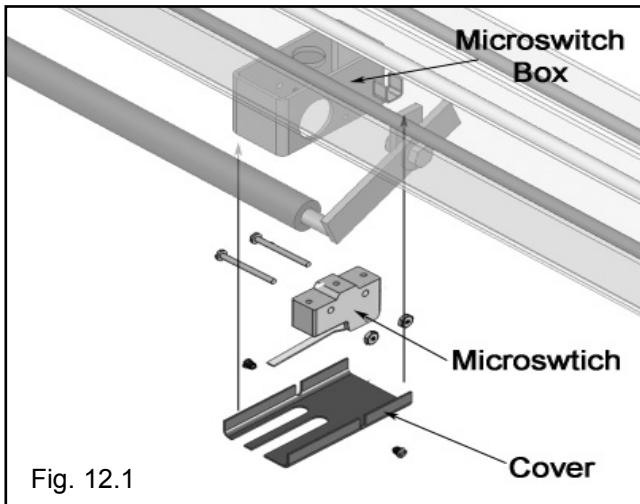
STEP 12

(Installing Overhead Micro Switch)

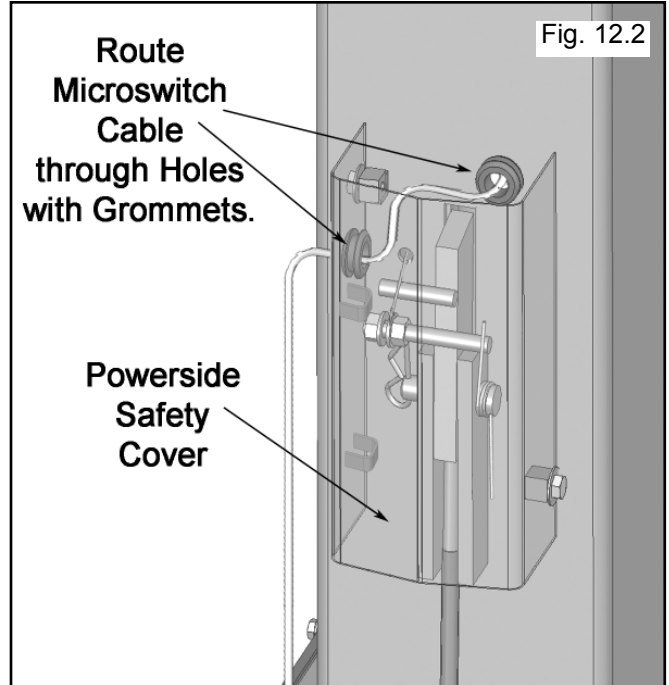


Microswitch Cable must be run through Clips in
Column and Top Trough. Failure to do so can
cause damage to the lift or vehicles.

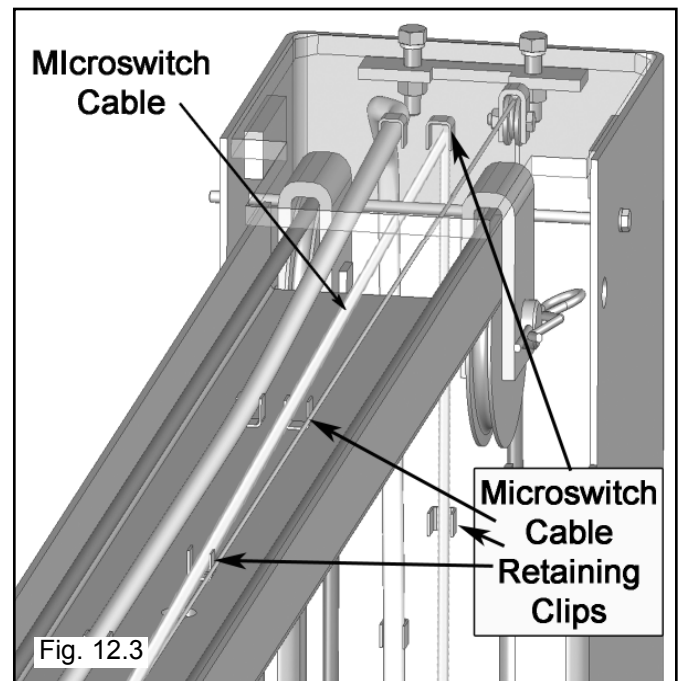
1. Install the overhead Micro Switch as shown below. Be sure to keep wire clear of moving parts. (See Fig.12.1)



2. Route Microswitch Cord through the hole in Powerside Column with Rubber Grommet. Loosely position Powerside Safety Cover and run other end of Microswitch Cable through Hole with Grommet in Powerside Safety Cover. (See Fig. 12.2)



3. Route Cord up through Column and across Top Trough through hole on top Trough into the Microswitch Box. (See Fig. 12.3)



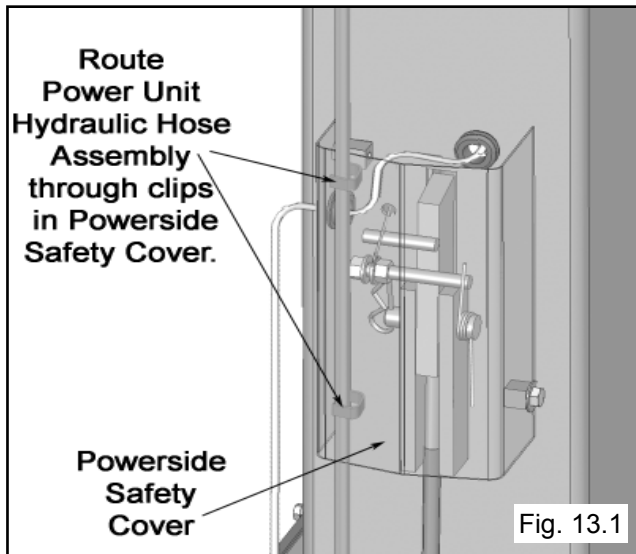
STEP 13

(Installing Power Unit Hose Assy
and Powerside Safety Cover)

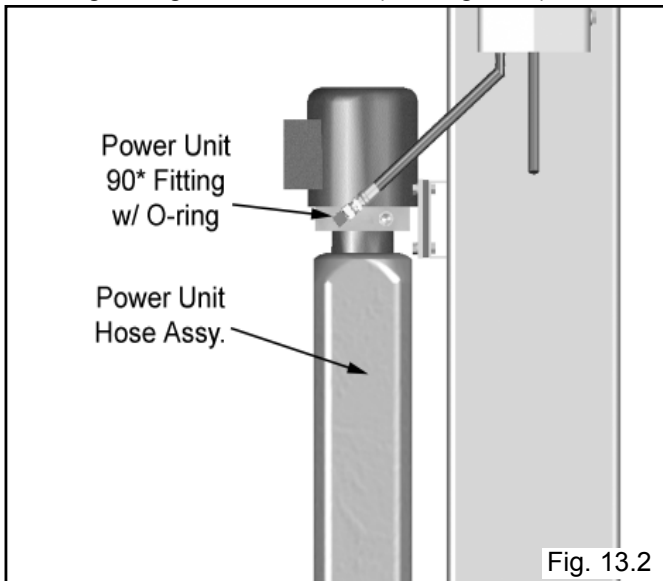


Power Unit Hydraulic Hose Assembly must be routed through the Clips in Powerside Safety Cover. Failure to do so can result in personal injury or damage to the lift.

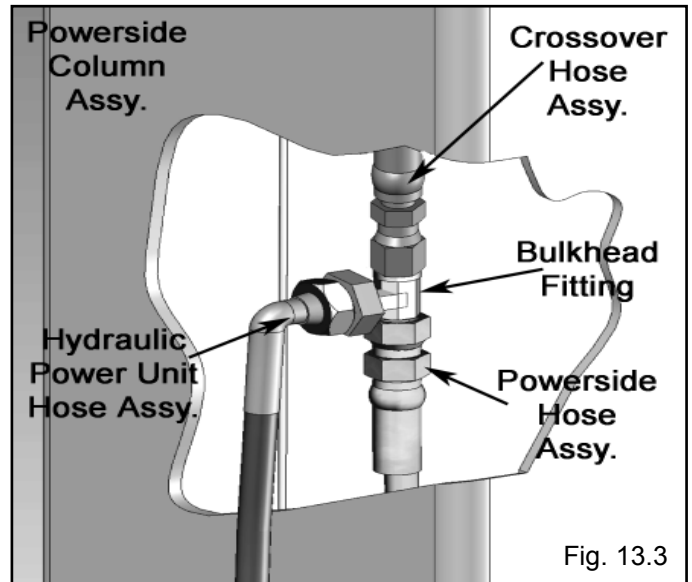
1. With Powerside Safety Cover loosely positioned route Power Unit Hydraulic Hose through clips in Powerside Safety Cover. (See Fig. 13.1)



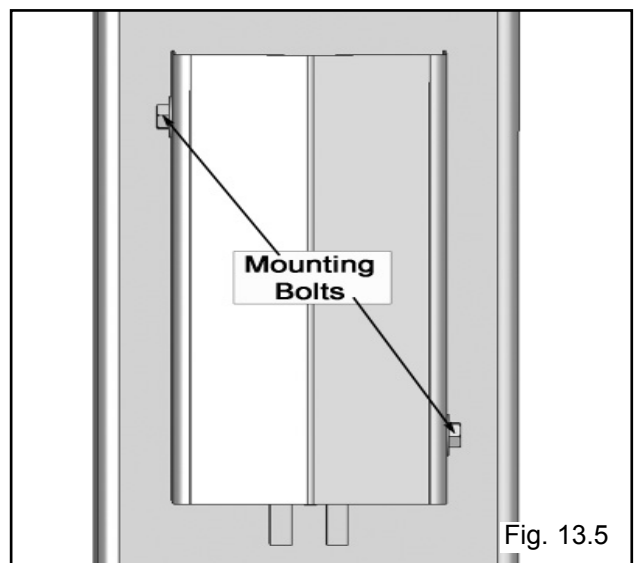
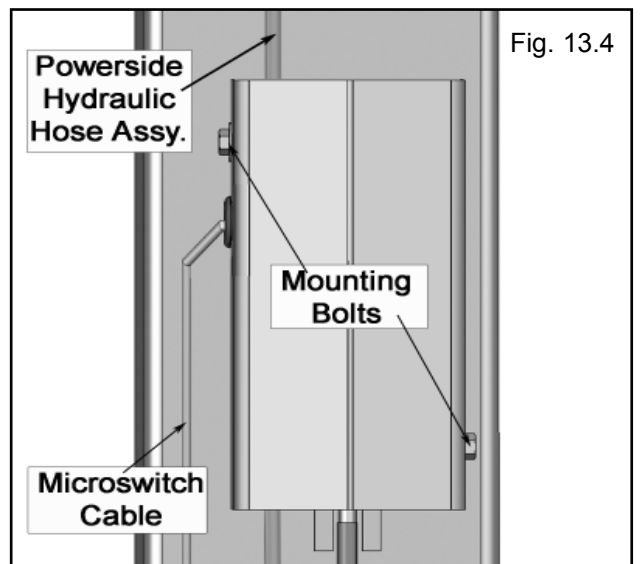
2. Install the 90° Fitting w/ O-ring into the Power Port of the Power Unit. Use Teflon Tape on the Pipe Fittings ONLY. Connect Power Unit Hose Assembly to the 90° w/O-ring Fitting on Power Unit. (See Fig. 13.2)



3. Connect other end of Power Unit Hydraulic Hose Assembly to the Bulkhead Fitting. (See Fig. 13.3)



4. After safeties have been adjusted and checked for proper operation, install and Tighten Powerside Safety Cover and Offside Safety Cover mounting bolts. (See Fig. 13.4 and 13.5)



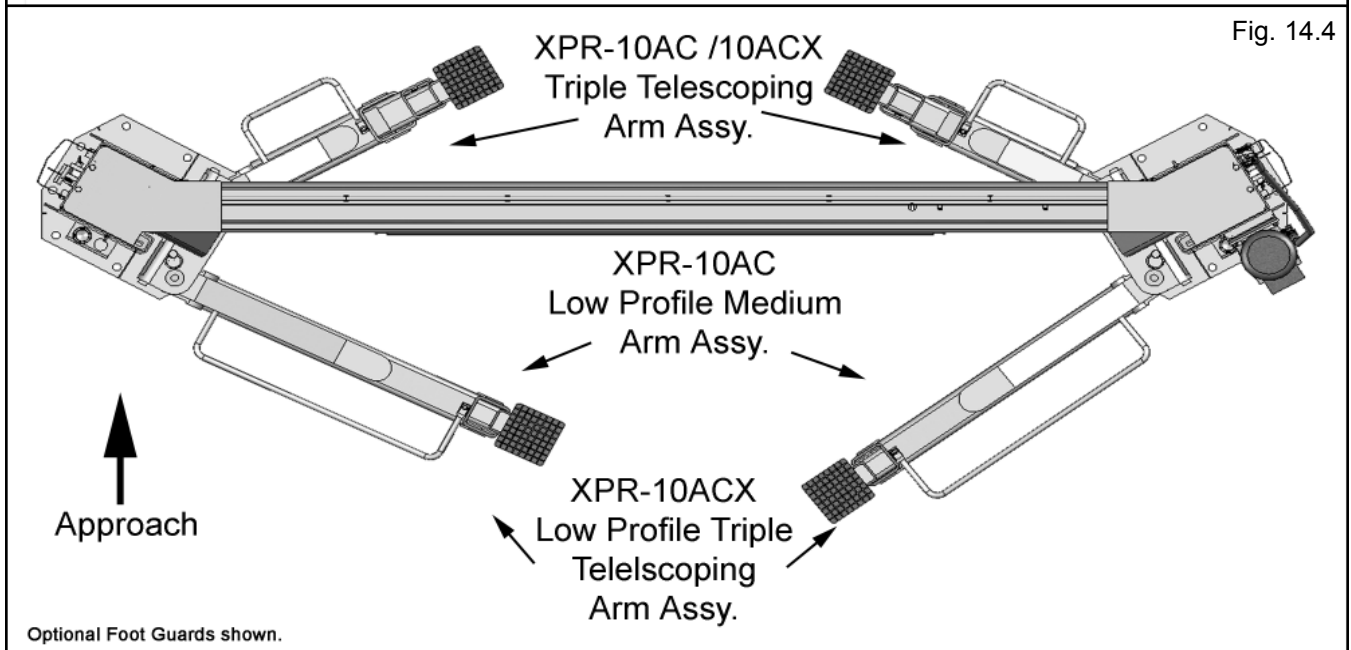
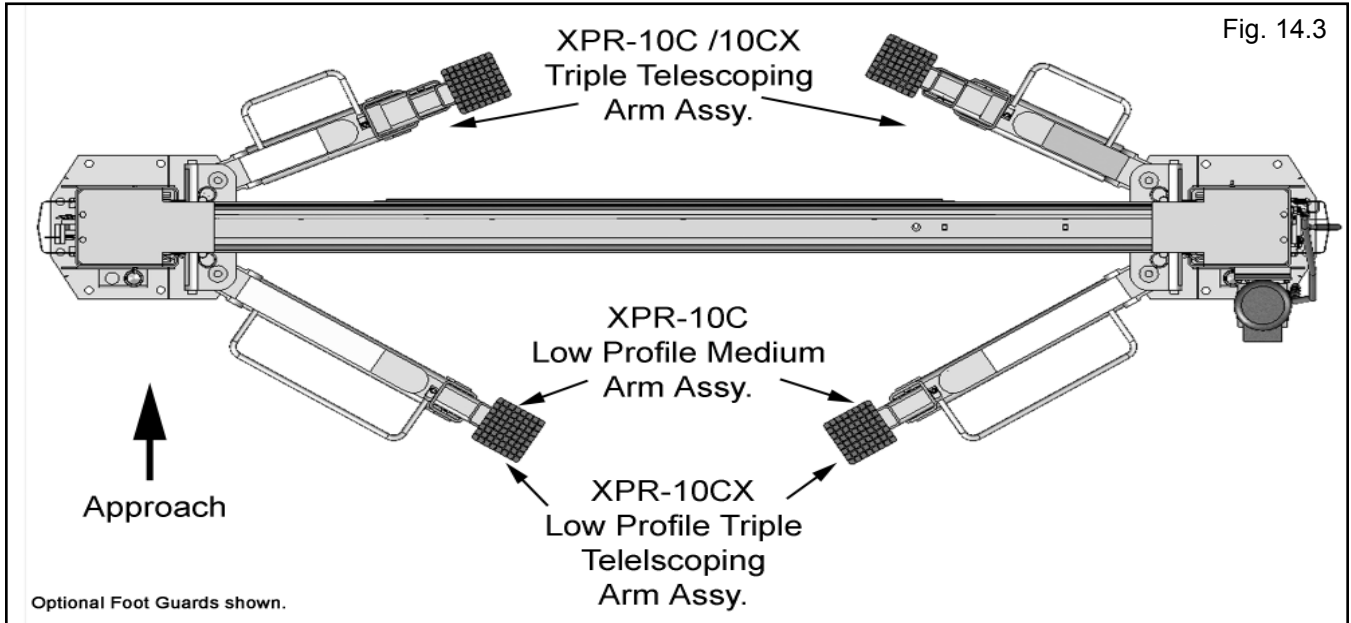
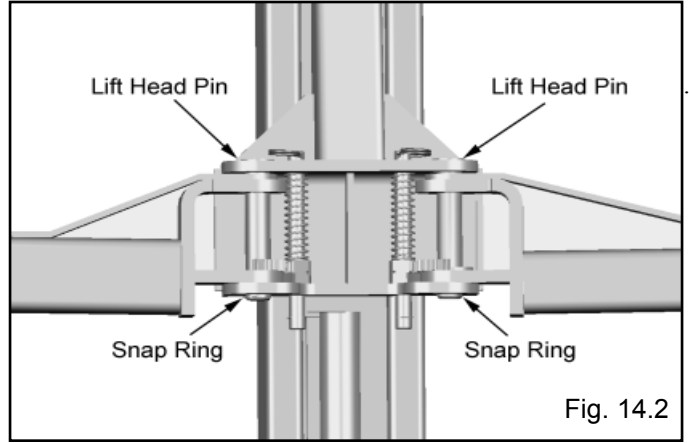
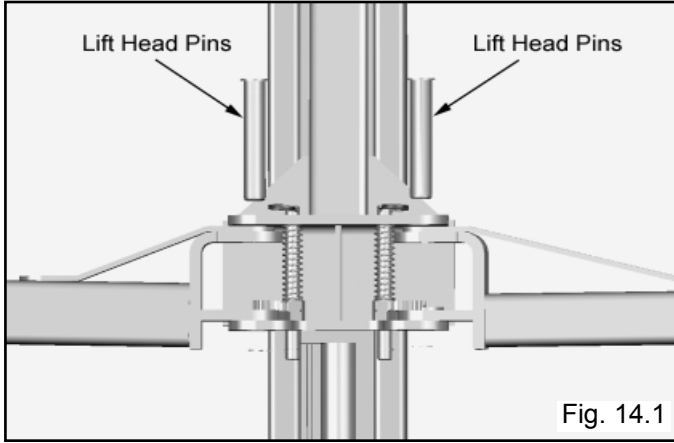
STEP 14

(Installing the Lift Arms)

1. Place the appropriate Lift Arm Assembly on the Lift Heads. (See Fig. 14.3- 14.4)

2. Install the Lift Head Pins into the Lift Head and through the holes in the Arm Assembly. (See Fig. 14.1)

3. Install the Snap Ring into the groove in the Lift Head Pin on under side of the Lift Head. (See Fig. 14.2)



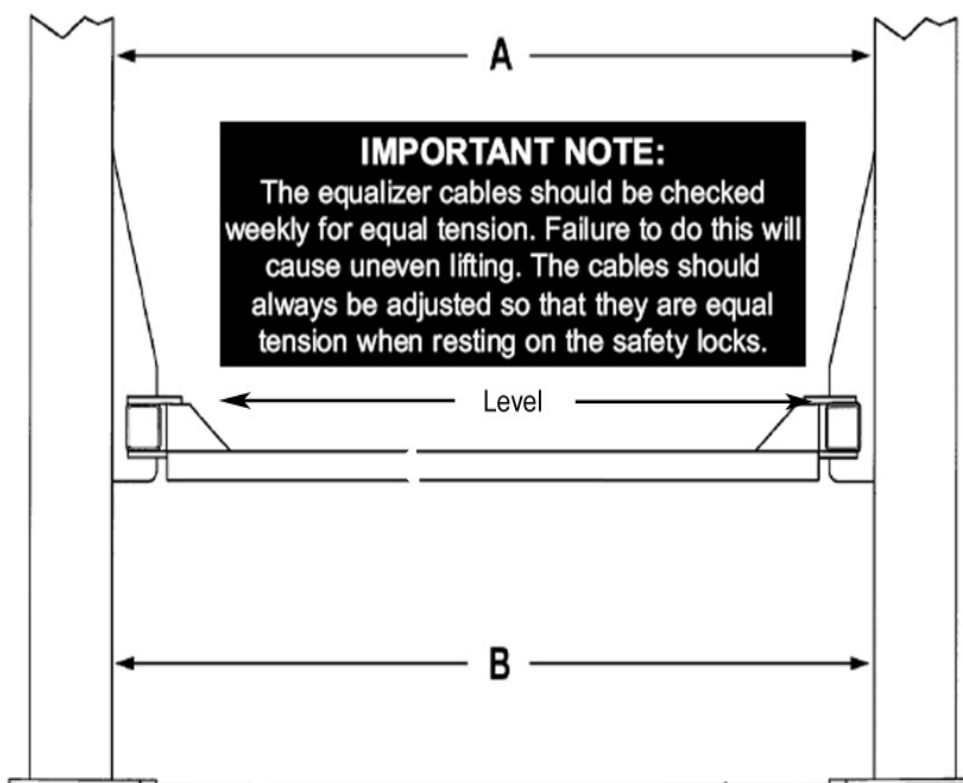
WARNING

IMPORTANT LEVELING INSTRUCTIONS

Before operating your lift, check to make sure that both "A" and "B" measurements are EQUAL.

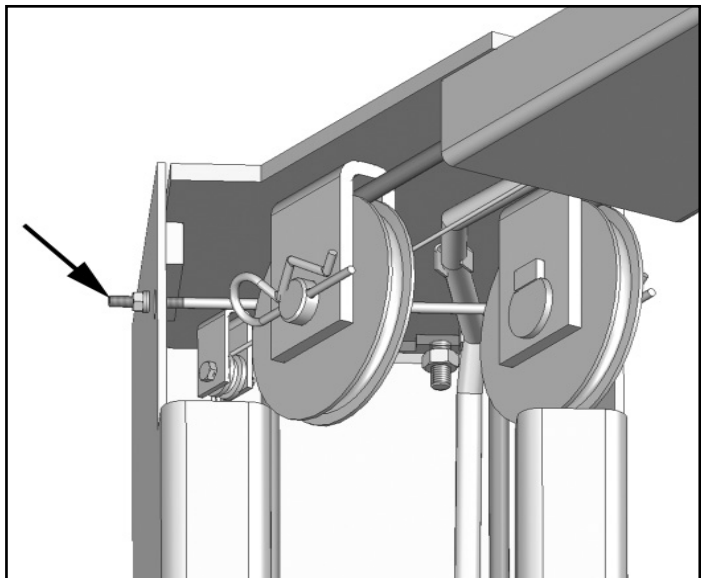
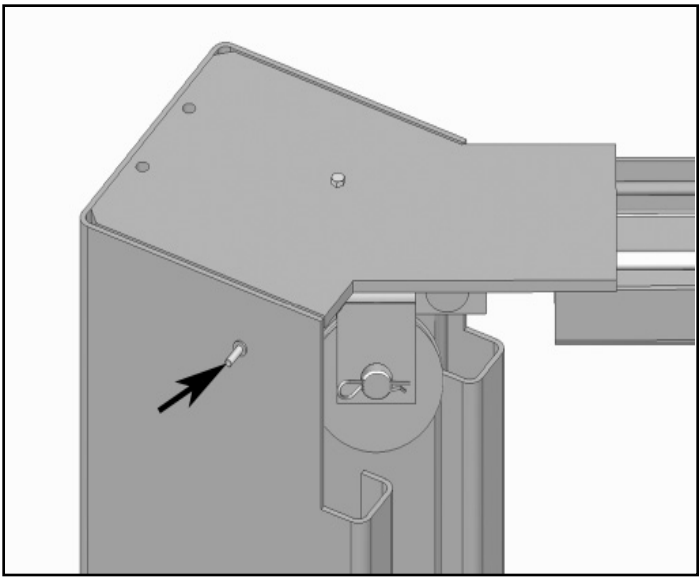
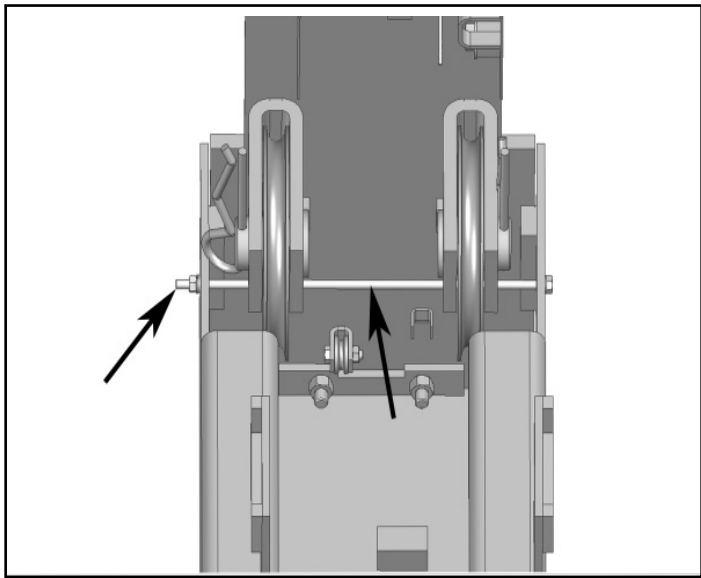
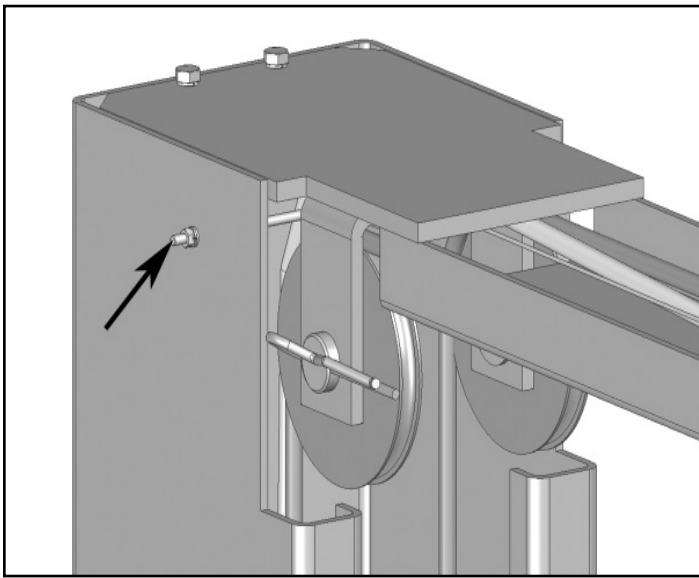
The lift arms must be level before operation.

If your lift arms are not level, shim the columns as required.



⚠ WARNING

You **MUST** re-install top Carriage-stop bolt (shown below) after Top Trough is installed and secured. Tighten Carriage-stop bolt to 2-3 ft. lbs. of torque upon final installation inspection. These instructions must be followed to insure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily injury and or death and or void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.





DANGER!

DO NOT PERFORM ANY MAINTENANCE OR INSTALLATION OF ANY COMPONENTS WITH OUT FIRST ENSURING THAT ELECTRICAL POWER HAS BEEN DISCONNECTED AT THE SOURCE OR PANEL AND CANNOT BE RE-ENERGIZED UNTIL ALL MAINTENANCE AND/OR INSTALLATION PROCEDURES ARE COMPLETED.



IMPORTANT POWER-UNIT INSTALLATION NOTES

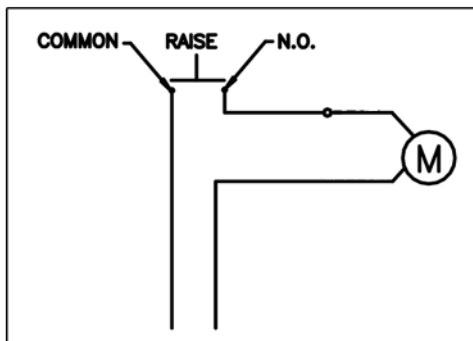
- DO NOT run Power Unit with no oil. Damage to pump can occur.
- The Power Unit must be kept dry. Damage to Power Unit caused by water or other liquids such as detergents, acid etc., is not covered under warranty.
- Improper electrical hook-up can damage motor and will not be covered under warranty.
- Motor can not run on 50HZ without a physical change in motor.
- Use a separate breaker for each power unit.
- Protect each circuit with time delay fuse or circuit breaker.
- For 208-230 volt, single phase, use a 25 amp fuse.
- For 208-230 volt, three phase, use a 20 amp fuse.
- For 380-440 volt, three phase, use a 15 amp fuse.

Installation and adjustment.

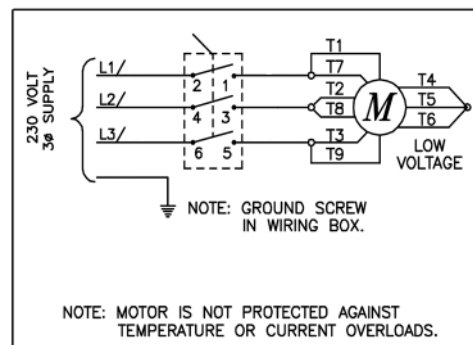
DO NOT attempt to raise vehicle until a thorough operation check has been completed.

All wiring must be performed by a certified electrician only.

Single Phase

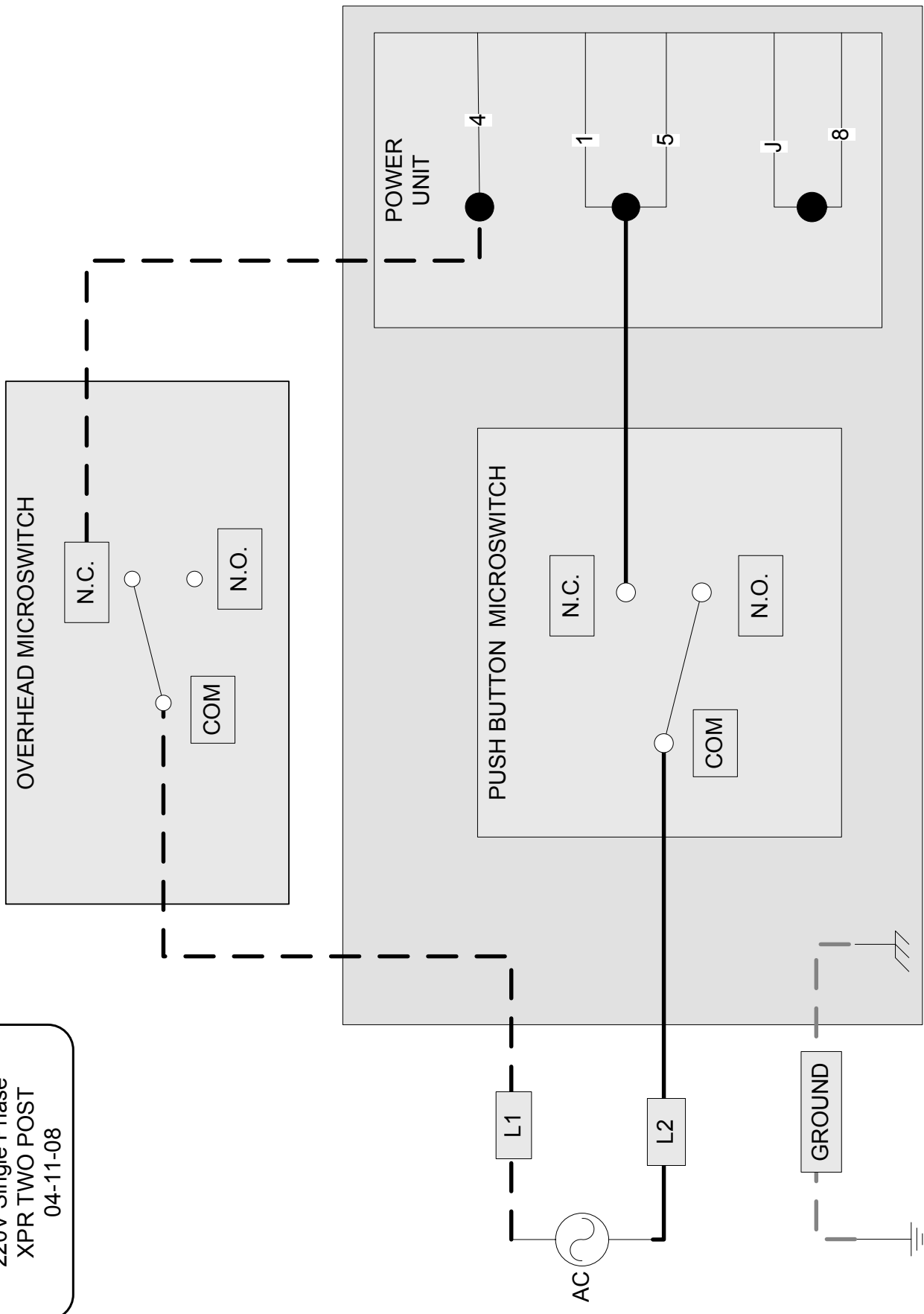


Three Phase



SEE WIRING INSTRUCTIONS AFFIXED TO MOTOR FOR PROPER WIRING INSTRUCTIONS.

WIRING DIAGRAM
 Overhead Microswitch
 220V Single Phase
 XPR TWO POST
 04-11-08



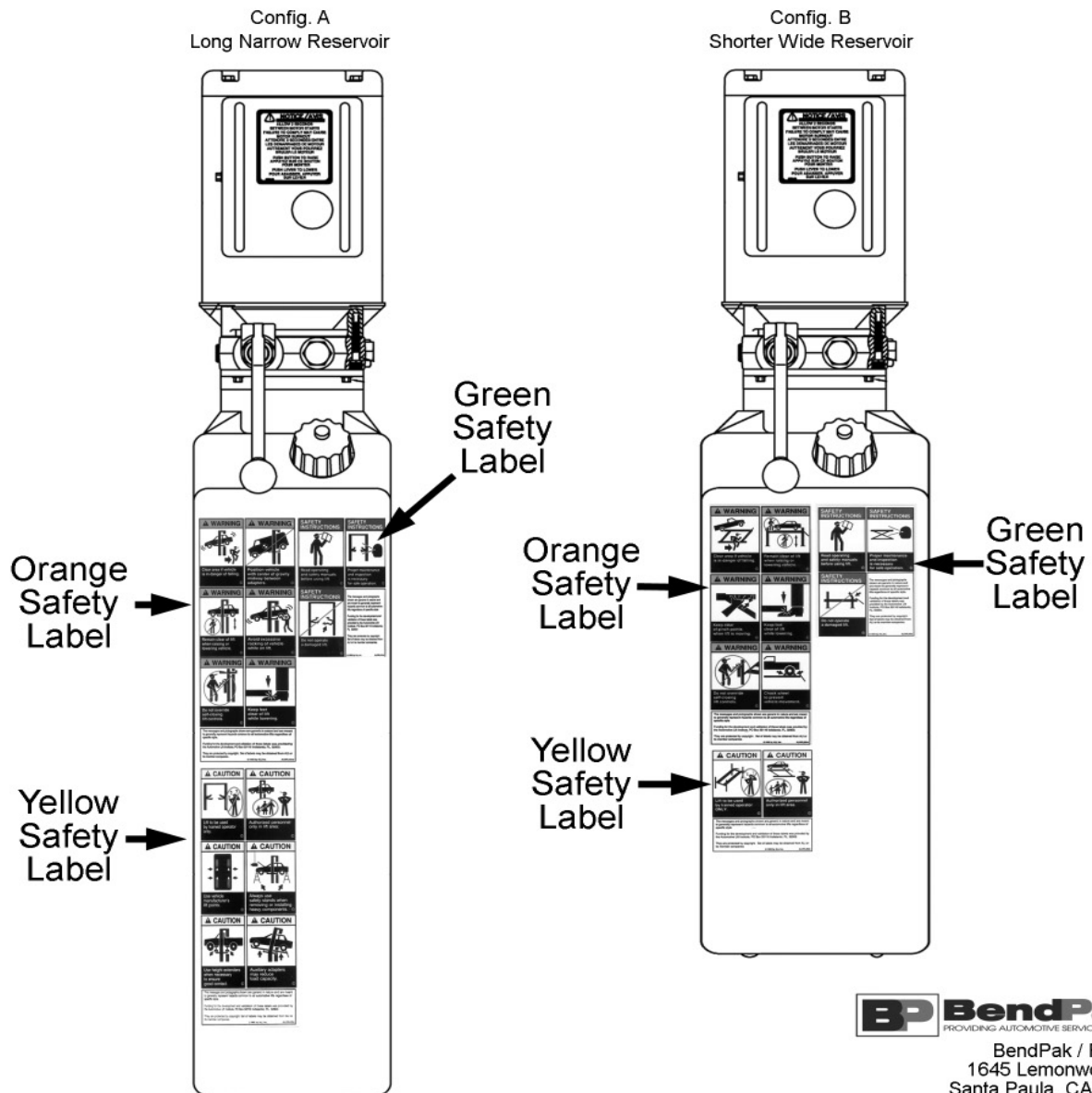
Important Safety Label Placement Guidelines

Equipment: Lifts

Revised 11/15/07

⚠WARNING

THESE ANSI/ALI ALCTV-2006 MANDATED SAFETY LABELS ARE PROVIDED FOR THIS PRODUCT FOR THE PROTECTION OF THE OPERATOR AND ANY PERSON(S) working near the lift. The safety stickers must be installed as per the instructions below prior to the completion of installation. Failure to properly install warning labels could fail to warn and lead to serious personal injury or death to operator or bystander or damage to property. Be sure everyone who operates this equipment understands all the information, caution, warning and danger labels. Keep the labels clean so they are legible. This applies to all caution, warning and danger labels. It is the OWNER'S RESPONSIBILITY to provide information to all operators for safe operation of this lift. Replace any damaged or worn labels. Once any part of a label becomes illegible, it should be replaced. The part numbers for the labels are located in the lower right corner of the label. Replacement labels may be ordered through your dealer or the address below. When installing and/or replacing labels, be sure the surface is clean and dry, peel the backing off the label, and apply to the reservoir as shown below. Be sure to wipe with a clean cloth to rub out all air bubbles



BP BendPak
PROVIDING AUTOMOTIVE SERVICE SOLUTIONS

BendPak / Ranger
1645 Lemonwood Dr.
Santa Paula, CA 93060
Tel: 1-805-933-9970 / www.bendpak.com

STEP 15

(Power Unit Hook Up)

1. Have a certified electrician run the power supply to motor. Refer to the data plate found on the motor for proper power supply and wire size.



RISK OF EXPLOSION!

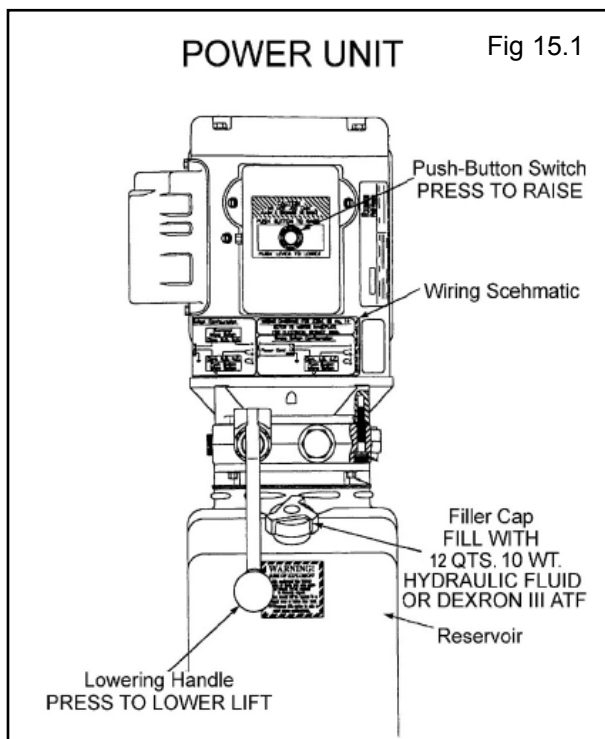
This equipment has internal arcing or parts that may spark and should not be exposed to flammable vapors. Motor should not be located in a recessed area or below floor level. NEVER expose motor to rain or other damp environments. **DAMAGE TO MOTOR CAUSED BY WATER IS NOT COVERED UNDER WARRANTY.**

IMPORTANT NOTE:

CAUTION Never operate the motor on line voltage less than 208V. Motor damage may occur which is not covered under warranty. Have a certified electrician run appropriate power supply to motor. Size wire for 25 amp circuit. See Motor Operating Data Table.

IMPORTANT: Use separate circuit for each Power Unit.

Protect each circuit with time delay fuse or circuit breaker. For single phase 208-230V, use 25 amp fuse. Three phase 208-240V, use 25 amp fuse. For three phase 400V and above, use 15 amp fuse. All wiring must comply with NECK and all local electrical codes.



STEP 16

(Lift Start Up / Final Adjustments)



CAUTION!

During the START-UP procedure, observe all operating components and check for proper installation and adjustment. **DO NOT** attempt to raise vehicle until a thorough operational check has been completed.

1. Make sure the Power Unit reservoir is full with 12 quarts of 10-WT hydraulic oil or Dexron-III automatic transmission fluid.
2. Spray the inside of the Columns where the Slide Blocks glide with a light lubricant or WD-40.
3. Test the Power Unit by pressing the push-button switch. If the motor sounds like it is operating properly, raise the lift and check all hose connections for leaks. If the motor gets hot or sounds peculiar, stop and check all electrical connections.
4. Before proceeding, double-check to make sure all Cables are properly positioned within the grooves of ALL Sheaves. Make sure all Cable Sheave retaining pins and/or clips are secure.
5. Check to make sure that all Safety Locks are cleared and free.
6. Continue pressing the raise button until the Cables get taugth and the lift starts to move.
7. **KEEP HANDS AND FEET CLEAR.** Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.
8. Check all MAIN SAFETY LOCKS to make sure they move freely and spring back to the lock position when released. Lubricate all SAFETY PIVOT points with WD-40 or equal.
9. Run the lift up and down a few times to insure that the Safety Locks are engaging uniformly and that the safety release mechanisms are functioning. Re-adjust if necessary.

POST-INSTALLATION CHECK-OFF

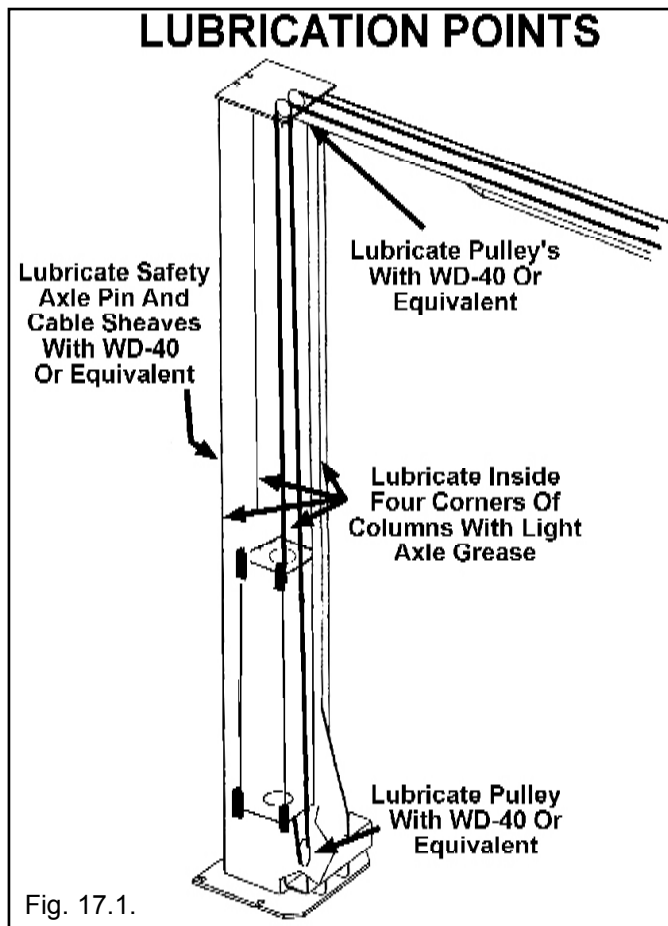
- Columns Properly Shimmed And Stable
- Anchor Bolts Tightened
- Pivot / Sheave Pins Properly Attached
- Carriage Stop bolts Torqued to 2-3Ft. Lbs
- Electric Power Supply Confirmed
- Cables Adjusted Properly
- Safety Locks Functioning Properly
- Check For Hydraulic Leaks
- Oil Level
- Lubrication of Critical Components
- Check For Overhead Obstructions
- Lift Arms Level
- All Screws, Bolts, and Pins Secured
- Surrounding Area Clean
- Operation, Maintenance and Safety Manuals on Site.

STEP 17

(Lubrication)

1. After installation and start up has been completed, lubricate lift components as described below.

(See Fig. 17.1)



NOTE:

There will be initial stretching of the cables and/or with increased loads. Adjust the cables as outlined above a week after first use, then every three to six months thereafter depending on usage and/or to compensate for stretch.

STEP 18

(Bleeding)



DANGER!

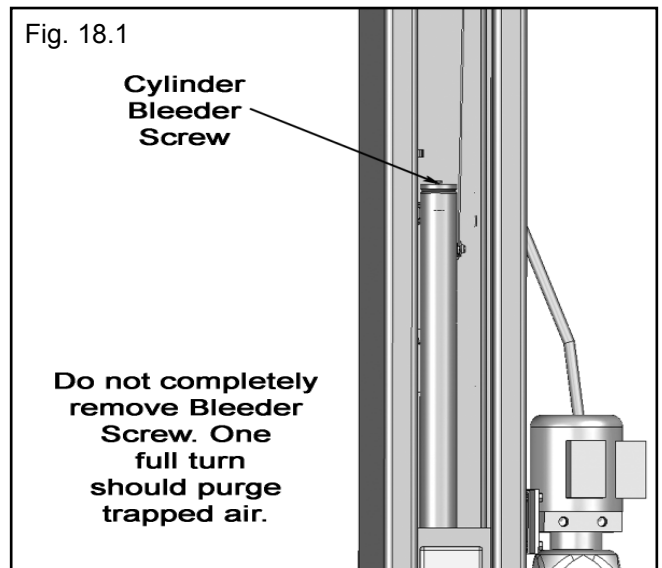
THE LIFT WILL MOVE DOWN WHEN BLEEDING MAKE SURE ALL EQUIPMENT, PERSONNEL, HANDS AND FEET ARE CLEAR BEFORE BLEEDING

1. After electrical power is connected and oil reservoir is full, press button to raise lift.

2. Continue raising until lift Cylinders bottom out at full height. DO NOT continue pressing button after lift reaches full height. Damage to motor can occur if continued.

3. Lower the lift only HALF WAY by pressing the SAFETY RELEASE handle inward then pressing in the DOWN lever on Power Unit.

4. With the lift at half height, slowly loosen the BLEED SCREWS located at the top of each Cylinder to bleed trapped air. DO NOT completely remove bleed screws. Retighten after trapped air has escaped. (See Fig. 18.1)



5. Lower the lift completely by pressing the SAFETY RELEASE handle inward then pressing the DOWN lever on Power Unit. Wait five minutes and repeat bleeding process one additional time.

OPTIONAL EQUIPMENT INSTALLATION

Utility Air-Electric Workstation

Utility Station may be mounted on the vertical column of the lift or on a wall.

IMPORTANT: Check State or Local codes for any height requirements for the electrical outlets before mounting.

To mount the Utility Station on a Lift Column, use the Box as a template, mark and drill 1 1/32" diameter holes. Use 5/16" diameter bolts and lock nuts to secure to the side of the lift.

IMPORTANT: The hole locations are critical to avoid interference with the carriage slide blocks.

For Wall mounting, mount in the same fashion, use appropriate hardware for either sheet rock or concrete.

IMPORTANT: All electrical wiring shall comply with all State and Local Codes.

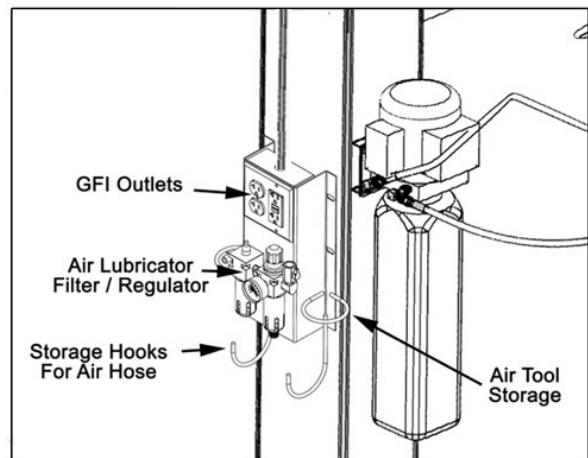
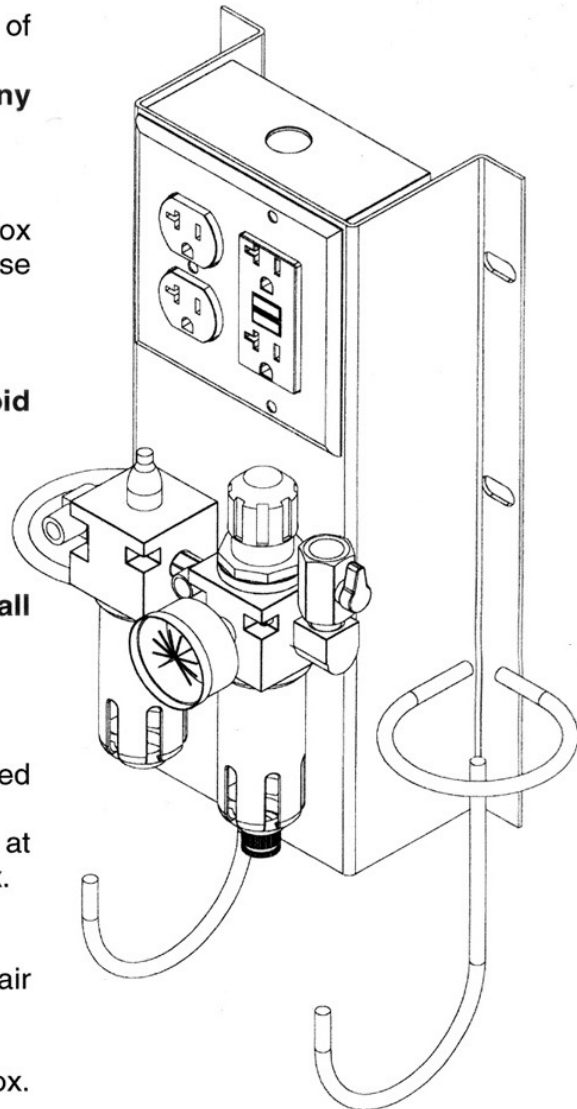
Connect electrical wiring to single phase, 60Hz 115 volt electrical supply using suitable conduit (not supplied). The duplex receptacle must be connected through the GFCI with the input line to the box connected to a circuit breaker or time delay fuse rated at 20 amps. Both receptacles must be grounded to the box.

Connect main air supply to 1/4" ball valve inlet on the Utility Station (Run 1/2" line from compressor or main air system to Utility Station.)

Install Quick Couplers to the 1/4" male fittings on the box. The air supply between the filter and the lubricator will be non-lubricated, used for tire inflation or blowing off. The air outlet on the left side will be lubricated for air tool use.

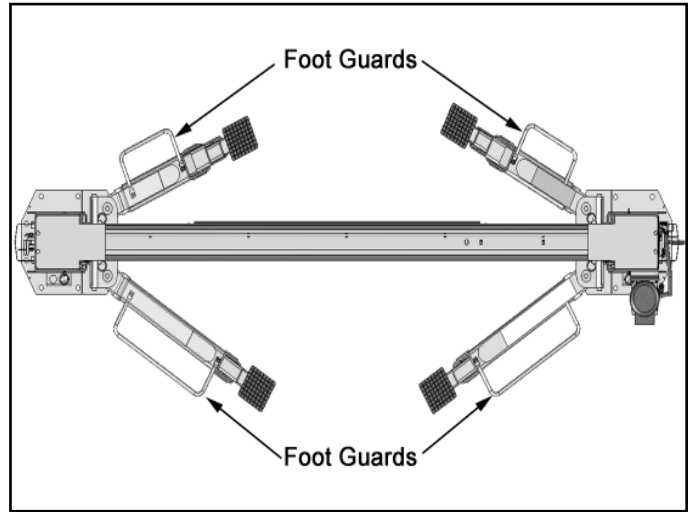
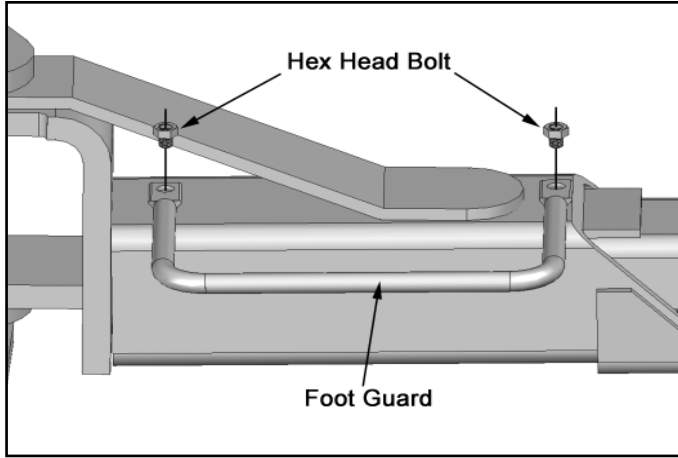
Regulator Instructions

- Regulate pressure by raising the knob, then turning clockwise to increase and counterclockwise to decrease. Push knob down to lock setting.
- Adjust the oil mist using the screwdriver slot located on top of the lubricator.
- To fill the lubricator, first depressurize the air system, remove the slotted screw plug in the body. Replace the screw before repressurizing.

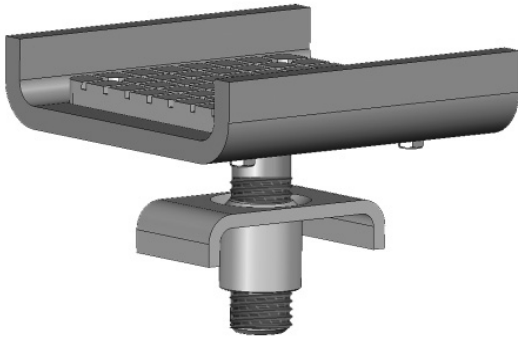


OPTIONAL FOOT GUARD INSTALLATION

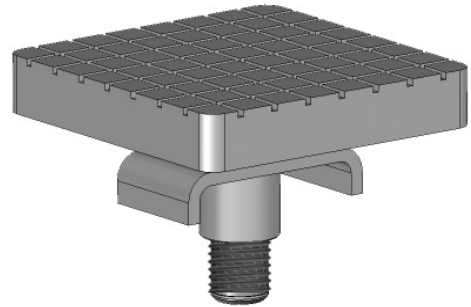
1. Install the Foot Guards to the outside of the 4 Lift Arm Assemblies. Tighten the Hex Head Bolts. (See Fig 1-2)



OPTIONAL CRADLE AND SCREW PAD ADAPTERS



Adjustable Frame Cradle Pads



Screw Pad Adapter



Frame Cradle Pad



Adjustable Extension Adapters

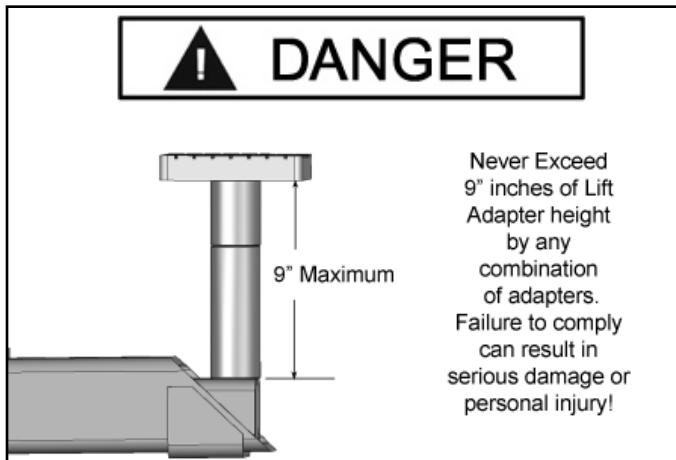
Optional Equipment available through your Authorized BendPak Dealer.

STEP 19

(Operation)

To Raise Lift;

1. Load vehicle onto the lift using Vehicle Lifting Guide to determine proper lifting points.



2. **NEVER** use lift pad assemblies without rubber slip over pads in place.
3. Set parking brake or use wheel chock to hold vehicle in position.
4. Before raising vehicle, be sure all personnel are clear of the lift and surrounding area. Pay careful attention to overhead clearances.
5. Raise the lift to the desired height by pressing the Push Button on the power unit.



VISUALLY CONFIRM THAT ALL PRIMARY SAFETY LOCKS ARE ENGAGED BEFORE ENTERING WORK AREA.

Suspension components on this lift are intended to raise and lower lift only and are not meant to be load holding devices. Remain clear of elevated lift unless visual confirmation is made that all primary safety locks are fully engaged and the lift is LOWERED onto the safety locks, Refer to installation /operation manual for proper safety lock procedures and /or further instruction.

6. After vehicle is raised to the desired height, **lower the lift onto the nearest Safety Lock.** Do not allow Cables to become slack. **ALWAYS INSURE ALL SAFETY LOCKS ARE ENGAGED** before entering work area.

To Lower Lift;

1. Before lowering vehicle, be sure all personnel are clear of the lift and surrounding area. Pay careful attention to overhead clearances. Insure all tools and equipment have been cleared from under the lift.
2. Raise the lift off of the Safety Locks by pressing the push button on the power unit. Make sure you raise the lift by at least two inches to allow adequate clearance for the locks to clear.
3. Push the Powerside Safety handle in and hold. Push the LOWERING HANDLE on the power unit until the lift has descended completely.

When lowering the lift PAY CAREFUL ATTENTION that all personnel and objects are kept clear. ALWAYS keep a visual line of site on the lift AT ALL TIMES. ALWAYS make sure that ALL LOCKS are disengaged. If one of the locks inadvertently locks on descent the lift and/or vehicle may disrupt causing personal injury or death,

WEEKLY MAINTENANCE

1. Lubricate all rollers with general purpose oil or WD-40.
2. Check all cable connections, bolts and pins to insure proper mounting.
3. Lubricate safety lock pivot points with general purpose oil or WD-40.

MONTHLY MAINTENANCE

1. Check Safety Locks to insure they are in good operating condition.
2. Check all Cables for excessive signs of wear.
3. Make a visual inspection of ALL MOVING PARTS and check for excessive signs of wear.
4. Replace ALL FAULTY PARTS before lift is put back into operation.



- ◆ **NEVER EXCEED THE RATED CAPACITY** of lift.
- ◆ **DO NOT USE LIFT** if any component is found to be defective or worn.
- ◆ **NEVER OPERATE LIFT** with any person or equipment below.
- ◆ **ALWAYS STAND CLEAR** of lift when lowering or raising.
- ◆ **ALWAYS INSURE SAFETY LOCKS ARE ENGAGED** before entering work area.
- ◆ **NEVER LEAVE LIFT IN ELEVATED CONDITION** unless all Safety Locks are engaged.

TO RAISE LIFT

- ◆ Read operating and Safety manuals before using lift.
- ◆ Always lift a vehicle according to the manufacturers recommended lifting points.
- ◆ Position vehicle between columns.
- ◆ Adjust swing arms so that the vehicle is positioned with the center of gravity midway between pads.
- ◆ Use truck adapters as needed. Never exceed 9" of Pad height.
- ◆ **NEVER** use lift pad assemblies without rubber slip over pads in place.
- ◆ Raise the vehicle by depressing button until the vehicle just lifts off the ground. Re-check to make sure the vehicle is secure and all locking pins are lock in place.
- ◆ Raise vehicle to desired height. Lower vehicle onto nearest safety,
- ◆ Always ensure safeties are engaged before any attempt is made to work on or near vehicle.

TO LOWER THE LIFT

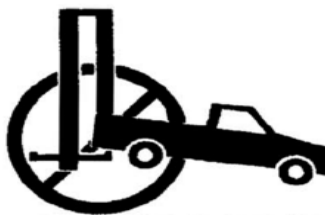
- ◆ First raise the lift clear to the safeties.
- ◆ Release safeties by pulling on the safety handle.
- ◆ Be sure tool trays, stands or personnel are cleared from under the vehicle.
- ◆ Lower vehicle by activating lowering handle on power unit.
- ◆ Before removing vehicle from lift; position lift arms and supports to provide an unobstructed exit.
- ◆ **NEVER**, drive over lift arms.

REQUIRED MONTHLY MAINTENANCE

- ◆ Check all arm adjusting locks for proper operation.
- ◆ Check all cables connections, bolts and pins to insure proper mounting and torque.
- ◆ Visually inspect safeties for proper operation.
- ◆ Lubricate columns with grease.
- ◆ Inspect all anchors bolts and retighten if necessary.
- ◆ Check all columns for squareness and plumb.
- ◆ Inspect all pivot arms pins making sure they are properly secure.
- ◆ Check equalizer cable tension, and adjust if necessary.
- ◆ If lift is equipped with over head cut-off switch, check for proper operation.



1. **WARNING!** If cement anchor bolts are loose or any component of the lift is found to be defective, **DO NOT USE THE LIFT!!**
2. Never operate the lift with any person or equipment below the vehicle.
3. Never exceed the rated lift capacity.
4. Always insure the safeties are engaged before any attempt is made to work on or near the vehicle.
5. Never leave lift in elevated position unless the safeties are engaged.
6. Do not permit electric motor to get wet! Motor damage caused by dampness is not covered under warranty.



**NEVER LIFT ANY VEHICLE IN ANY MANNER WITH
LESS THE ALL FOUR (4) ARMS. RATED CAPACITY OF
EACH LIFT ARM IS NO GREATER THAT ONE FOURTH
(1/4) OF THE OVERALL LIFT CAPACITY.**



WIRE ROPE INSPECTION AND MAINTENANCE

◆ Lifting cables should be replaced every three - five years or when visible signs of damage are apparent. **DO NOT USE LIFT WITH DEFECTIVE / WORN CABLES.**

◆ Lifting cables should be maintained in a well-lubricated condition at all times. Wire rope is only fully protected when each wire strand is lubricated both internal and external. Excessive wear will shorten the life of the wire rope. The factory suggested wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand is 90-WT gear oil or ALMASOL® Wire Rope Lubricant. In order to make sure that the inner layers of the rope remain well lubricated, lubrication should be carried out at intervals not exceeding three months during operation.

◆ All sheaves and guide rollers in contact with the moving rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This operation should be carried out at appropriate intervals generally not exceeding three months during operation. For all sheave axles, the factory recommends standard wheel bearing grease. For all sheaves and/or guide rollers, the factory recommends 90-WT gear oil or similar heavy lubricant applied by any method including pump / spray dispensing, brush, hand and/or swabbing.

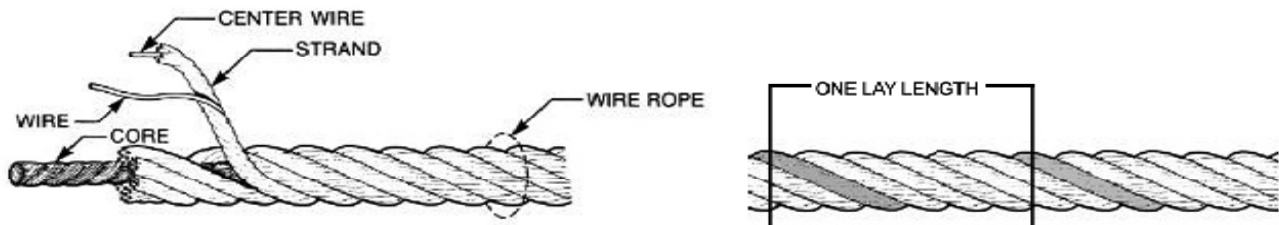
HOW OFTEN TO INSPECT

◆ Lifting cables should be visually inspected at least once each day when in use, as suggested by American Petroleum Institute (API) RP54 guidelines.

◆ Any lifting cables that have met the criteria for removal must be immediately replaced.

WHEN TO REPLACE LIFTING CABLES DUE TO BROKEN WIRES

◆ Lifting cables should be removed from service when you see six randomly distributed broken wires within any one lay length, or three broken wires in one strand within one lay length.



The three basic components of a typical wire rope.

OTHER REASONS TO REPLACE LIFTING CABLES

- ◆ Corrosion that pits the wires and/or connectors.
- ◆ Evidence of kinking, crushing, cutting, bird-caging or a popped core.
- ◆ Wear that exceeds 10% of a wire's original diameter.
- ◆ Evidence of heat damage.

HOW TO FIND BROKEN WIRES

◆ The first step is to relax your rope to a stationary position and move the pick-up points off the sheaves. Clean the surface of the rope with a cloth — a wire brush, if necessary — so you can see any breaks.

◆ Flex the rope to expose any broken wires hidden in the valleys between the strands.

◆ Visually check for any broken wires. One way to check for crown breaks is to run a cloth along the rope to check for possible snags.

◆ With an awl, probe between wires and strands and lift any wires that appear loose. Evidence of internal broken wires may require a more extensive rope examination.

! WARNING

WIRE ROPE INSPECTION AND MAINTENANCE

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- Wire rope should be maintained in a well-lubricated condition at all times. Wire rope is only fully protected when each wire strand is lubricated both internally and externally. Excessive wear will shorten the life of the wire rope. The factory suggested wire rope lubricant that penetrates to the core of the rope and provides long term lubrication between each individual strand is AMSOIL Synthetic Open Gear and Wire Rope Compound or 90WT gear oil or similar heavy lubricant. In order to make sure that the inner layers of the rope remains well lubricated, lubrication should be carried out at intervals not exceeding three months during operation.
- All sheaves and guide rollers in contact with the moving rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This operation should be carried out at appropriate intervals generally not exceeding three months during operation. For all sheave axles, the factory recommends standard wheel bearing grease. For all sheaves and /or guide rollers, the factory recommends 90 WT gear oil or similar heavy lubricant applied by any method including pump / spray dispensing, brush, hand and /or swabbing.

Failure to read, understand, and follow these instructions may cause death or serious injury.
Read and understand these instructions before using lift.

SAFETY INSTRUCTIONS



Read operating and safety manuals before using lift. ©

SAFETY INSTRUCTIONS



Proper maintenance and inspection is necessary for safe operation. ©

SAFETY INSTRUCTIONS



Do not operate a damaged lift. ©

The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style

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ALI/WL1018



CAUTION
Lift to be used
by trained operator
only.

©



CAUTION
Authorized personnel
only in lift area.

©



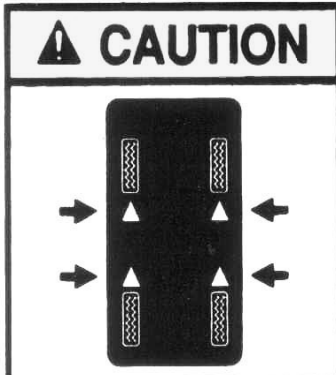
WARNING
Clear area if vehicle
is in danger of falling.

©



WARNING
Position vehicle
with center of gravity
midway between
adapters.

©



CAUTION
Use vehicle
manufacturer's
lift points.

©



CAUTION
Always use
safety stands when
removing or installing
heavy components.

©



WARNING
Remain clear of lift
when raising or
lowering vehicle.

©



WARNING
Avoid excessive
rocking of vehicle
while on lift.

©



CAUTION
Use height extenders
when necessary
to ensure
good contact.

©



CAUTION
Auxiliary adapters
may reduce
load capacity.

©



WARNING
Do not override
self-closing
lift controls.

©



WARNING
Keep feet
clear of lift
while lowering.

©

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ALI/WL101w

Safe Lift Operation

Automotive and truck lifts are critical to the operation and profitability of your business. The safe use of this and other lifts in your shop is critical in preventing employee injuries and damage to customer's vehicles. By operating lifts safely you can insure that your shop is profitable, productive and safe.

Safe operation of automotive lifts requires that only trained employees should be allowed to use the lift.

TRAINING SHOULD INCLUDE, BUT NOT LIMITED TO:

- ◆ Proper positioning of the vehicle on the runway. (See manufacturers minimize wheel base loading requirements.)
- ◆ Use of the operating controls.
- ◆ Understanding the lift capacity.
- ◆ Proper use of jack stands or other load supporting devices.
- ◆ Proper use, understanding and visual identification of safety lock devices and their operation.
- ◆ Reviewing the safety rules.
- ◆ Proper housekeeping procedures (lift area should be free of grease, oil, tools, equipment, trash, and other debris).
- ◆ A daily inspection of the lift should be completed prior to its use. Safety devices, operating controls, lift arms and other critical parts should be inspected prior to using the lift.
- ◆ All maintenance and repairs of the lift should be completed by following the manufacturer's requirements. Lift repair parts should meet or exceed OEM specifications. Repairs should only be completed by a qualified lift technician.
- ◆ The vehicle manufacturer's recommendations should be used for spotting and lifting the vehicle.

LIFT OPERATION / SAFETY

- ◆ It is important that you know the load limit. Be careful that you do not overload the lift . If you are unsure what the load limit is, check the data plate found on one of the lift columns or contact the manufacturer.
- ◆ The center of gravity should be followed closely to what the manufacturer recommends.
- ◆ Always make sure you have proper overhead clearance. Additionally, check that attachments, (vehicle signs, campers, antennas, etc.) are not in the way.
- ◆ Be sure that prior to the vehicle being raised, the doors, trunk, and hood are closed securely.
- ◆ Prior to being raised, make sure there is no one standing closer than six feet from the lift.
- ◆ After positioning the vehicle on the lift runways, set the emergency brake, make sure the ignition is off, the doors are closed, overhead obstructions are cleared, and the transmission is in neutral.
- ◆ Double check that the automatic chock devices are in position and then when the lift is raised, observe the chocks.
- ◆ Put pads or adapters in the right position under the contact points that have been recommended.
- ◆ The lift should be raised just until the vehicle's wheels are about one foot off the ground. If contact with the vehicle is uneven or it appears that the vehicle is not sitting secure, carefully lower the lift and readjust.
- ◆ Always consider potential problems that might cause a vehicle to slip, i.e., heavy cargo, undercoating, etc.
- ◆ Pay attention when walking under a vehicle that is up on the hydraulic lift.



- ◆ **DO NOT** leave the controls while the lift is still in motion.
- ◆ **DO NOT** stand directly in front of the vehicle or in the bay when vehicle is being loaded or driven into position.
- ◆ **DO NOT** go near vehicle or attempt to work on the vehicle when being raised or lowered.
- ◆ **REMAIN CLEAR** of lift when raising or lowering vehicle.
- ◆ **DO NOT** rock the vehicle while on the lift or remove any heavy component from vehicle that may cause excessive weight shift.
- ◆ **DO NOT** lower the vehicle until people, materials, and tools are clear
- ◆ **ALWAYS INSURE** that the safeties are engaged and lowered on to the safety ladders before any attempt is made to work on or near vehicle.
- ◆ Some vehicle maintenance and repair activities may cause the vehicle to shift. Follow the manufacturer's guidelines when performing these operations. The use of jack stands or alternate lift points may be required when completing some repairs.
- ◆ **READ AND UNDERSTAND** all safety warning procedures before operating lift.
- ◆ **KEEP HANDS AND FEET CLEAR.** Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.
- ◆ **ONLY TRAINED OPERATORS** should operate this lift. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate lift.
- ◆ **USE LIFT CORRECTLY.** Use lift in the proper manner. Never use lifting adapters other than what is approved by the manufacturer.
- ◆ **DO NOT** override self-closing lift controls.
- ◆ **CLEAR AREA** if vehicle is on danger of falling.
- ◆ **STAY ALERT.** Watch what you are doing. Use common sense. Be aware.
- ◆ **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.
- ◆ **NEVER** remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.
- ◆ When the lift is being lowered, make sure everyone is standing at least six feet away.
- ◆ Be sure there are no jacks, tools, equipment, left under the lift before lowering.
- ◆ Always lower the vehicle down slowly and smoothly.

LIFT WILL NOT RAISE

POSSIBLE CAUSE

1. Air in oil, (1,2,8,13)
2. Cylinder binding, (9)
3. Cylinder leaks internally, (9)
4. Motor run backward under pressure, (11)
5. Lowering valve leaks, (3,4,6,10,11)
6. Motor runs backwards, (7,14,11)
7. Pump damaged, (10,11)
8. Pump won't prime, (1,8,13,14,3,12,10,11)
9. Relief valve leaks, (10,11)
10. Voltage to motor incorrect, (7,14,11)

REMEDY

INSTRUCTION

- | | |
|---|--|
| 1. Check for proper oil level. | The oil level should be up to the bleed screw in the reservoir with the lift all the way down. |
| 2. Bleed cylinders. | See Installation Manual |
| 3. Flush- Release valve to get rid of. possible contamination | Hold release handle down and start unit allowing it to run for 15 seconds. |
| 4. Dirty oil. | Replace oil with clean Dexron ATF. |
| 5. Tighten all fasteners. | Tighten fasteners to recommended torques. |
| 6. Check for free movement of release. | If handle does not move freely, replace bracket or handle assembly. |
| 7. Check motor is wired correctly. | Compare wiring of motor to electrical diagram on drawing. |
| 8. Oil seal damaged or cocked | .Replace oil seal around pump shaft. |
| 9. See Installation Manual | Consult Lift Manufacturer. |
| 10. Replace with new part | Replace with new part. |
| 11. Return unit for repair | Return unit for repair. |
| 12. Check pump-mounting bolts | Bolts should be 15 to 18 ft. lbs. |
| 13. Inlet screen clogged | Clean inlet screen or replace. |
| 14. Check wall outlet voltages and wiring | .Make sure unit and wall outlet are wired properly. |

MOTOR WILL NOT RUN

POSSIBLE CAUSE

1. Fuse blown, (5,2,1,3,4)
2. Limit switch burned out, (1,2,3,4)
3. Microswitch burned out, (1,2,3,4)
4. Motor burned out, (1,2,3,4,6)
5. Voltage to motor incorrect, (2,1,8)

REMEDY

- | REMEDY | INSTRUCTION |
|---|--|
| 1. Check for correct voltage | .Compare supply voltage with voltage on motor nametag. Check that the wire is sized correctly. N.E.C. table 310-12 requires AWG 10 for 25 Amps. |
| 2. Check motor is wired correctly | .Compare wiring of motor to electrical diagram on drawing. |
| 3. Don't use extension cords | .According to N.E.C. : " The size of the conductors... should be such that the voltage drop would not exceed 3% to the farthest outlet for power..." Do not run motor at 115 VAC – damage to the motor will occur. |
| 4. Replace with new part | .Replace with new part. |
| 5. Reset circuit breaker/fuse | .Reset circuit breaker/fuse. |
| 6. Return unit for repair | Return unit for repair. |
| 7. See Installation Manual | .See Installation Manual. |
| 8. Check wall outlet voltage and wiring | Make sure unit and wall outlet is wired properly. Motor must run at 208/230 VAC. |

LIFT LOWERS SLOWLY OR NOT AT ALL

POSSIBLE CAUSE

1. Cylinders binding, (1)
2. Release valve clogged, (5,4,2,3)
3. Pressure fitting too long, (6)

REMEDY

- | REMEDY | INSTRUCTION |
|---|--|
| 1. See Installation Manual | .Consult Lift Manufacturer. |
| 2. Replace with new part | .Replace with new part. |
| 3. Return for repair | Return for repair. |
| 4. Check oil. | Use clean 10-WT hydraulic oil or Dexron-III automatic transmission fluid only. If ATF is contaminated, replace with clean ATF and clean entire system. |
| 5. Clean release valve | .Wash release valve in solvent and blow out with air. |
| 6. Replace fitting with short thread lead | Replace fitting with short thread lead. |

WILL NOT RAISE LOADED LIFT

POSSIBLE CAUSE

1. Air in oil, (1,2,3,4)
2. Cylinder binding, (5)
3. Cylinder leaks internally, (5)
4. Lift overloaded, (6,5)
5. Lowering valve leaks, (7,8,1,5,9)
6. Motor runs backwards, (10,12,9)
7. Pump damaged, (5,9)
8. Pump won't prime, (1,2,3,4,5,11,9)
9. Relief valve leaks, (8,5,9)
10. Voltage to motor incorrect, (10,12,5)

REMEDY

- | REMEDY | INSTRUCTION |
|--|--|
| 1. Check oil level | The oil level should be up to the bleed screw in the reservoir with the lift all the way down. |
| 2. Check/Tighten inlet tubes | Replace inlet hose assembly. |
| 3. Oil seal damaged or cocked | Replace oil seal and install. |
| 4. Bleed cylinders | See Installation Manual. |
| 5. See Installation Manual | Consult Lift Manufacturer. |
| 6. Check vehicle weight | Compare weight of vehicle to weight limit of the lift. |
| 7. Flush release valve | Hold release handle down and start unit allowing it to run for 15 seconds. |
| 8. Replace with new part | Replace with new part. |
| 9. Return unit for repair | Return unit for repair. |
| 10. Check motor is wired correctly | Compare wiring of motor to electrical diagram on power unit drawing. |
| 11. Inlet screen clogged | Clean inlet screen or replace. |
| 12. Check wall outlet voltage and wiring | Make sure unit and wall outlet is wired properly. |

LIFT WILL NOT STAY UP

POSSIBLE CAUSE

1. Air in oil, (1,2,3)
2. Check valve leaks, (6)
3. Cylinders leak internally, (7)
4. Lowering valve leaks, (4,5,1,7,6)
5. Leaking fittings, (8)

REMEDY

1. Check oil level The oil level should be up to the bleed screw in the reservoir with the lift all the way down.
2. Oil seal damaged and cocked Replace oil seal around pump shaft.
3. Bleed cylinder Refer to Installation Manual.
4. Flush release valve Hold release handle down and start unit allowing it to run for 15 seconds.
5. Replace with new valve Replace with new valve.
6. Return unit for repair Return unit for repair.
7. See Installation Manual Consult Lift Manufacturer.
8. Check complete hydraulic system for leaks. Tighten all hydraulics fittings and inspects all hoses.

INSTRUCTION

MAINTENANCE RECORDS

MAINTENANCE RECORDS

INSTALLATION FORM

Customer Name:		Date of Installation:
Company Name:		
Street Address:		
City:	State:	Zip:
Phone:	Fax:	

Pre-Install Agreement

I, (the undersigned) acting as the owner of the business listed above assume responsibility for any permits required, either state or county mandated, related to the installation and/or operation of this equipment. I assume responsibility for the concrete floor and condition thereof, now or later, where the above equipment model(s) are installed. I will assume all liability for losses, damages (including loss of use), expenses, demands, claims, and judgments in connection with or arising out of any personal injury or alleged damage to property, sustained or alleged to have been sustained in connection with, or to have arisen out of the condition and/or drilling of the concrete near or adjacent to the equipment model(s) listed above. If my employee(s) offer assistance of any kind during installation of the above equipment model(s) I hold the manufacturer and installation company harmless of all liability for losses, damages, expenses, claims, and judgments in connection with or arising out of any personal injury or alleged damage to property, sustained or alleged to have been sustained in connection with the installation of the above equipment model(s).

I understand that the lifts above are supplied with concrete fasteners meeting the criteria of the American National Standard "Automotive Lifts - Safety Requirements for Construction, Testing, and Validation" ANSI/ALI ALCTV-1998, and that I will be responsible for all charges related to any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).

Customer Signature: _____ Print Name: _____ Date: _____

Post-Installation Check-Off

- | | |
|---|---|
| <input type="checkbox"/> Base and Columns Properly Shimmed And Stable | <input type="checkbox"/> Lubrication of Critical Components |
| <input type="checkbox"/> Anchor Bolts Tightened | <input type="checkbox"/> Lift Adapters |
| <input type="checkbox"/> Runways Properly Attached and Secured | <input type="checkbox"/> Check For Overhead Obstructions |
| <input type="checkbox"/> Electric Power Supply Confirmed | <input type="checkbox"/> Runways Level |
| <input type="checkbox"/> Cables / Chains Adjusted Properly | <input type="checkbox"/> All Screws, Bolts, and Pins Secured |
| <input type="checkbox"/> Safety Locks Functioning Properly | <input type="checkbox"/> Surrounding Area and Lift Clean In Appearance |
| <input type="checkbox"/> Check For Hydraulic Leaks | <input type="checkbox"/> Proper Operation, Maintenance and Safety Explained |
| <input type="checkbox"/> Oil Level | <input type="checkbox"/> Operation and Safety Manual(s) Left at Site |

I, (the undersigned) confirm that the above installation procedure(s) were completed. I understand that I will be responsible for maintaining this equipment as outlined in the accompanied **Installation and Operation Manual** and **ANSI/ALI ALOIM Safety Requirements for Operation, Inspection and Maintenance**. I understand that personal injury and/or damage to property can occur if the above equipment model(s) are not maintained or used improperly and take full responsibility for training my employees on proper use and maintenance of this equipment. I hold the manufacturer and installation company harmless of all liability for losses, damages (including loss of use), expenses, demands, claims, and judgments in connection with or related to improper use, improper training, or lack of required maintenance. I understand that the warranty does not cover replacement of parts worn or damaged due to normal use or lack of required maintenance

Customer Signature: _____ Print Name: _____ Date: _____

Installer Signature: _____ Print Name: _____ Date: _____

Installer Company Name: _____

Street Address: _____

City:	State:	Zip:
Phone:	Phone (Other):	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	800120	XP-10-C TOP TROUGH ASSEMBLY	1	PRE-005
2	800735	ALL XPR-10 POWER SIDE POST ASSEMBLY	1	B-001
3	800738	ALL XPR-10 OFFSIDE POST ASSEMBLY	1	A-001
4	800818	LIFT HEAD ASSEMBLY	2	PRE-009
5	700207	CYLINDER Ø2.0 x .69	2	PRE-008
6	800196	Ø6.35 X .2299 HYDRAULIC HOSE (90.5")	1	B
7	800197	Ø6.35 x 8038 HYDRAULIC HOSE	1	PRE-002
8	801035	Ø10mm x 90.56 LG. EQUALIZER CABLE ASSEMBLY	2	A
9	AB-1551 POWER UNIT	POWER UNIT	1	PRE-008
10	800111	POWER SIDE COVER	1	PRE-011
11	800112	OFF SIDE COVER	1	PRE-003
12	800150	3/4" ID. RUBBER GROMMET	1	PRE-002
13	800191	SAFETY CLEVIS PIN	2	B
14	800100	POWER SIDE SAFETY WELDMENT	1	PRE-004
15	800104	OFF SIDE SAFETY WELDMENT	1	PRE-004
16	800199	Ø2.4 X 7.518 SAFETY CABLE MALE BULKHEAD TEE 7/16-18 UNF 2A 37° FLARE TO 9/16-20 UNF	1	PRE-002
17	.44 x .56 TEE-FITT	90° LONG ELBOW MALE 1/4-18 NPT TO 3/8-18 NPT 7/16-20 UNF 2B 2.42" LONG	2	PRE-002
18	90deg LONG .25	90° ELBOW 37° MALE FLARE 9/16-18 UNF 2B TO 3/8-18 NPT 2B ADJUSTABLE O-RING	1	PRE-006
19	90:375NPT-.56J MAORB	SAFETY CABLE CRIMP Ø25 x 13 x 1.5mm FLAT WASHER	1	PRE-002
20	OVAL SLEEVE	Ø3.75 x 68mm	2	PRE-002
21	WASHER	2.5 WIRE DIA. Ø25.5x150 LG.	2	PRE-004
22	16 DIA. HAIRPIN COILER	HEX NUT	2	PRE-001
23	800200	HEX NUT M18 x 2.5	2	A
24	HN M12 X 1.75	HEX NUT M18 x 2.5	2	01
25	HN M18 x 2.5	HEX NUT M18 x 2.5	2	01
26	WASHER	HEX HEAD BOLT	4	PRE-003
27	HHB M8 x 1.25 x 18	SPRING LOCK WASHER	4	PRE-003
28	8 x 15 x 2 LW	HEX NUT M8 x 1.25	4	PRE-002
29	HN M8 x 1.25	HEX HEAD BOLT	4	PRE-002
30	HHB M10 x 1.5 x 18	SELF TAPPING SCREW	2	PRE-002
31	S1S M4 x 6	HEX NUT 9/16-18	1	PRE-003
32	HJNUL0.5625-18	HEX HEAD BOLT M10 x 1.5 x 38	4	PRE-002
33	HHB M10 x 1.5 x 38	HEX NUT	4	PRE-002
34	HN M10 x 1.5	SPRING LOCK WASHER	4	PRE-005
35	10 x 18 x 2.3 LW	LOW PROFILE MEDIUM ARM ASSEMBLY	4	01
36	WASHER	XPR-9F/FD/10C/AC TRIPLE TELESCOPING ARM	2	D
37	LP-800979	LIFT HEAD PIN WELDMENT	2	E
38	LP-800987	LIFT HEAD PIN WELDMENT	4	B
39	800750	SLIP ON LIFT PAD ASSEMBLY	4	PRE-005
40	800106	SHORT LIFT PAD EXTENSION (113mm LG.)	4	B
41	800207	LONG LIFT PAD	4	PRE-008
42	800208	EXTENSION (182mm LG.)	4	PRE-008
43	800399	XP CLEAR FLOOR POWER UNIT HYDRAULIC HOSE ASSEMBLY Ø10 x 1219mm	1	PRE-005
44	FG-801017	ARM FOOT GUARD (526mm)	2	D
45	FG-801014	XPR-9F/FX/FD/FDX/10C/AC ARM FOOT GUARD (280mm)	2	D
46	HHB M10 x 1.5 x 25	HEX HEAD BOLT	8	PRE-003
47	801105	POWER UNIT VIBRATION DAMPENNER	1	PRE-002
48	P-543	XPR PLASTIC COVER BLOCK 105x80	2	A

DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
TOLERANCES: ANGULAR: MACH: 1/2°
SURFACE FINISH: MACHINED SURFACES: L6 FINISH UNLESS OTHERWISE SPECIFIED.

THIRD ANGLE PROJECTION

NAME: DATE: TD: 05/17/2007
CHECKED: AC: 11/16/2007

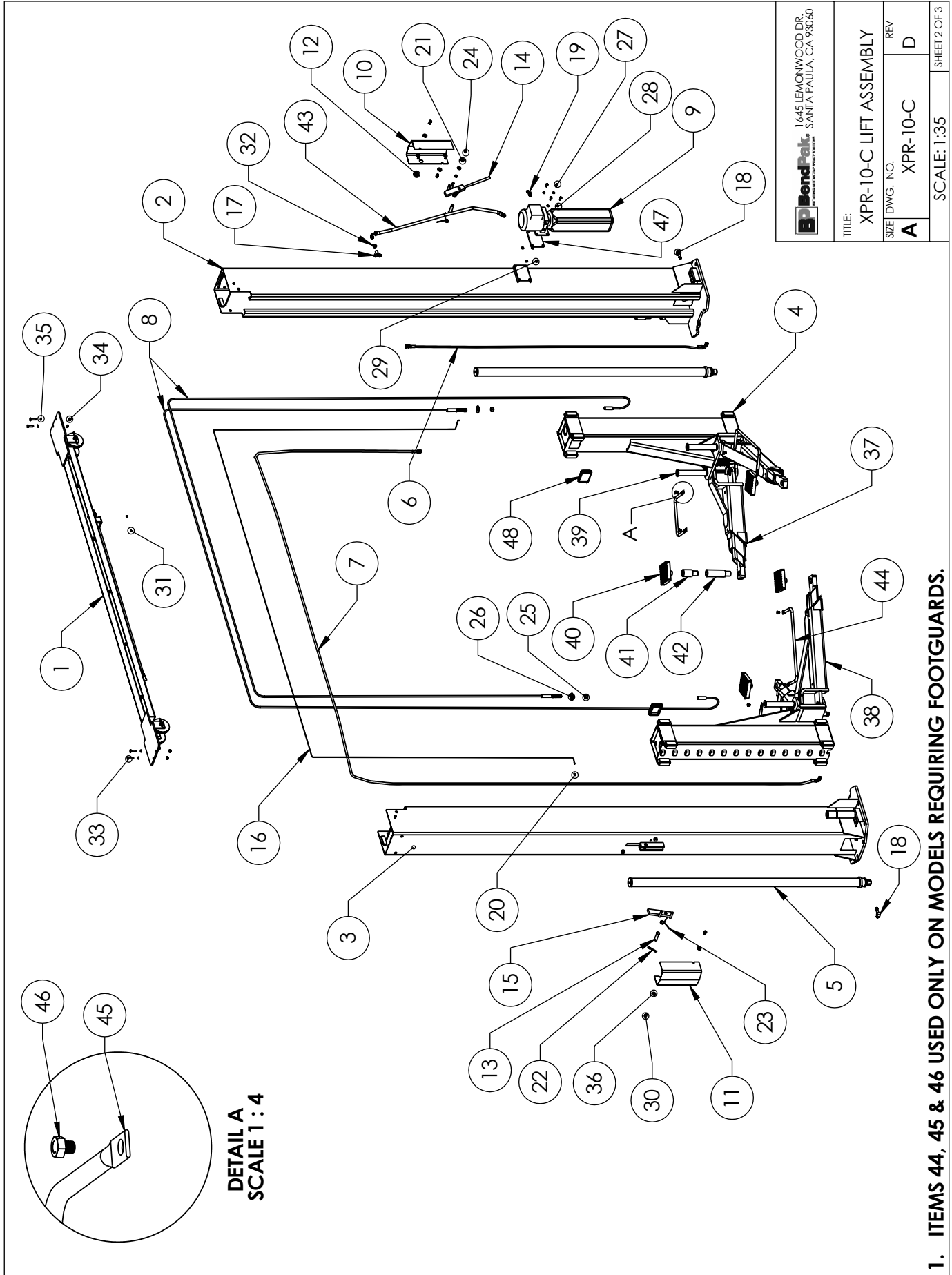
SCALE: 1:45

TITLE: XPR-10-C LIFT ASSEMBLY

SIZE DWG. NO. A XPR-10-C REV D

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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060



BendPak 1645 LEMONWOOD DR.
 SANTA PAULA, CA 93060

TITLE: XPR-10-C LIFT ASSEMBLY	
SIZE DWG. NO. A	REV D
SCALE: 1:35	
SHEET 2 OF 3	

1. ITEMS 44, 45 & 46 USED ONLY ON MODELS REQUIRING FOOTGUARDS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	800210	XP-10-CX TOP TROUGH ASSEMBLY	1	PRE-004
2	800735	ALL XPR-10 POWER SIDE POST ASSEMBLY	1	B-001
3	800738	ALL XPR-10 OFFSIDE POST ASSEMBLY	1	A-001
4	800818	LIFT HEAD ASSEMBLY	2	PRE-009
5	800207	CYLINDER Ø2.0 x 69	2	PRE-006
6	800196	Ø6.35 x 2299 HYDRAULIC HOSE(90.5')	1	B
7	AB-1551	POWER UNIT	1	PRE-008
8	800111	POWER SIDE COVER	1	PRE-011
9	800112	OFFSIDE COVER	1	PRE-003
10	800150	3/4" I.D. RUBBER GROMMET	1	PRE-002
11	800191	SAFETY CLEVIS PIN	2	B
12	800100	POWER SIDE SAFETY WELDMENT	1	PRE-004
13	800104	OFFSIDE SAFETY WELDMENT	1	PRE-004
14	.44 x .56 TEE-FIIT	MALE BULKHEAD TEE 7/16-18 UNF 2A 37° FLARE TO 9/16-20 UNF	1	PRE-002
15	90deg LONG .25	90° LONG ELBOW MALE 1/4-18 NPT TO 37° MALE FLARE 7/16-20 UNF 2B 2.42" LONG	2	PRE-002
16	90.375NPT-.56J MAORB	90° ELBOW 37° MALE FLARE 9/16-18 UNF 2B TO 3/8-18 NPT 2B ADJUSTABLE O-RING	1	PRE-006
17	OVAL SLEEVE WASHER	SAFETY CABLE CRIMP Ø25 x 13 x 1.5mm FLAT WASHER	1	PRE-002
18	16 DIA. HAIRPIN COTTER	Ø3.75 x 68mm	2	PRE-002
20	800200	2.5 WIRE DIA., Ø25.5x150 LG.	2	PRE-004
21	HN M12 X 1.75	HEX NUT	2	A
22	HN M18 X 2.5	HEX NUT M18 x 2.5	2	PRE-001
23	WASHER	Ø50 x 20 x 3.0mm W WASHER	2	01
24	HHB M8 x 1.25 x 18	HEX HEAD BOLT	4	PRE-003
25	8 x 1.5 x 2 LW	SPRING LOCK WASHER	4	PRE-005
26	HN M8 x 1.25	HEX NUT M8 x 1.25	4	PRE-002
27	HHB M10 x 1.5 x 18	HEX HEAD BOLT	4	PRE-002
28	SIS M4 x 6	SELF TAPPING SCREW	2	PRE-002
29	HJNUT 0.5625-18	HEX NUT 9/16-18	1	PRE-003
30	HHB M10 x 1.5 x 38	HEX HEAD BOLT M10 x 1.5 x 38	4	PRE-002
31	HN M10 x 1.5	HEX NUT	4	PRE-002
32	10 x 18 x 2.3 LW	SPRING LOCK WASHER	4	PRE-005
33	WASHER	10 I.D. x 28 O.D. x 1.5	4	01
34	LP-800979	LOW PROFILE MEDIUM ARM ASSEMBLY	2	D
35	LP-800992	XPR-9/10 LOW PROFILE TRIPLE TELESCOPING ARM	2	F
36	800750	LIFT HEAD PIN WELDMENT	4	B
37	800106	SHIP ON LIFT PAD ASSEMBLY	4	PRE-005
38	800207	SHORT LIFT PAD EXTENSION (113mm LG.)	4	B
39	800208	LONG LIFT PAD	4	PRE-008
40	801037	EXTENSION (182mm LG.)	4	PRE-008
41	800214	Ø10mm x 9347 LG. EQUALIZER CABLE ASSEMBLY Ø2.4 x 7747 LG. SAFETY CABLE	2	A
42	800399	XP CLEARFLOOR POWER UNIT HYDRAULIC HOSE ASSEMBLY Ø10 x 1219mm	1	PRE-005
43	800398	CROSSOVER HYDRAULIC HOSE ASSEMBLY Ø6.35 x 8557mm LG.	1	PRE-002
44	FG-801018	XPR-9F/FDX/10CX/ACX TRIPLE TELESCOPING ARM ASSEMBLY FOOT GUARD (330mm)	2	D
45	FG-801017	ARM FOOT GUARD (526mm)	2	D
46	HHB M10 x 1.5 x 25	HEX HEAD BOLT	8	PRE-003
47	801105	POWER UNIT VIBRATION DAMPENER	1	PRE-002
48	P-543	XPR PLASTIC COVER BLOCK 102x80	2	A

DO NOT SCALE DRAWING	DRAWN	CHECKED	NAME	DATE
DIMENSIONS ARE IN MM	TD	AC		05/18/2007
TOLERANCES:				11/16/2007
ANGULARS: MACH ± .5°				
SURFACE FINISH				
MACHINED SURFACES: 1.6 FINISH				
UNLESS OTHERWISE SPECIFIED.				
MATERIAL: ---				
SIZE: ---				
THEY ASSEMBLY: ---				

THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL
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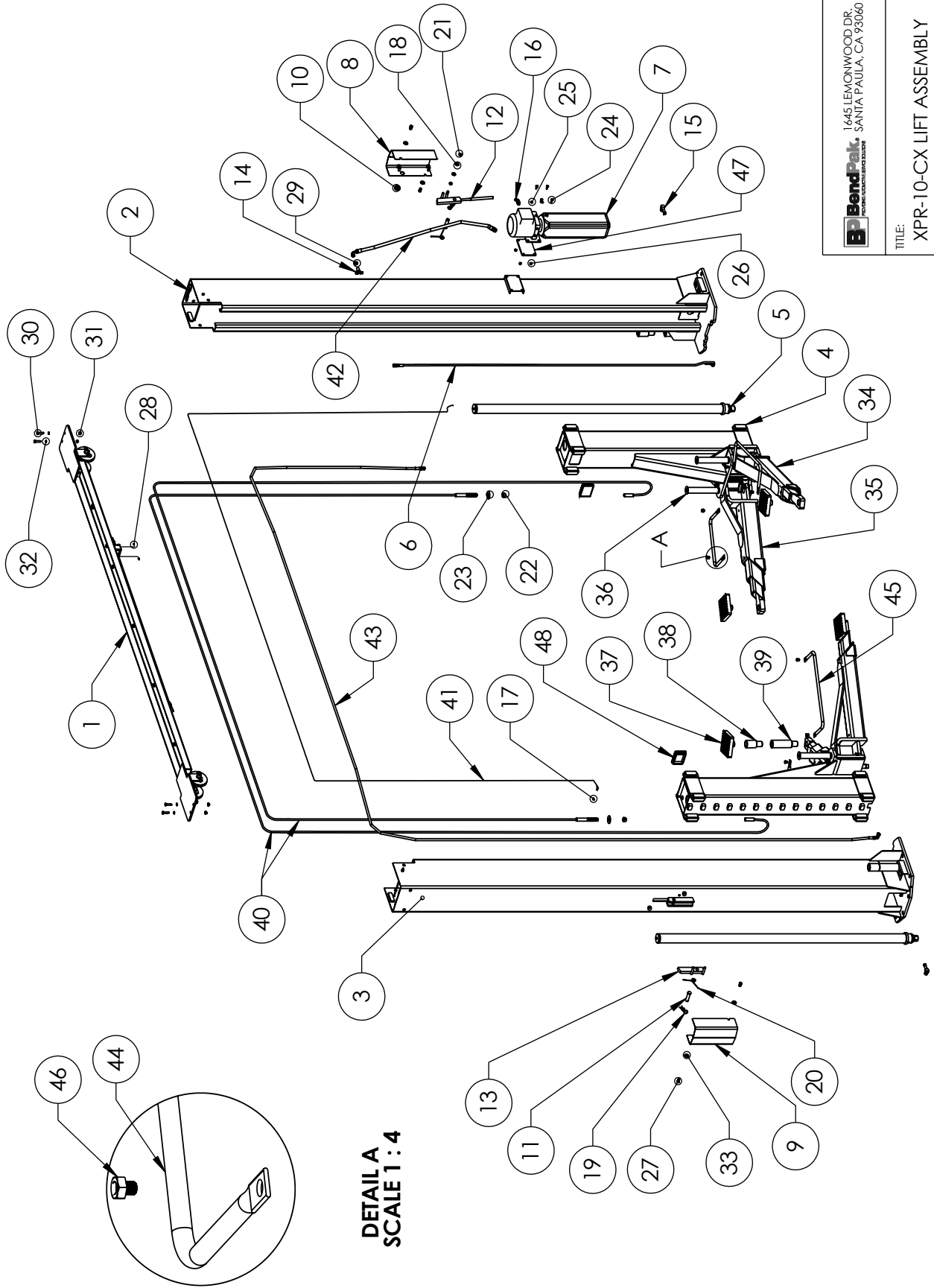
SIZE: ---	THEY ASSEMBLY: ---
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SCALE: 1:45	SHEET 1 OF 3
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TITLE:	XPR-10-CX LIFT ASSEMBLY
SIZE DWG. NO.	A
REV	D

1645 LEMONWOOD DR.	BendPak
SANTIA PAULA, CA 93060	www.bendpak.com

TITLE: XPR-10-CX LIFT ASSEMBLY	
SIZE	REV
A	XPR-10-CX D
SCALE: 1:35	
SHEET 2 OF 3	





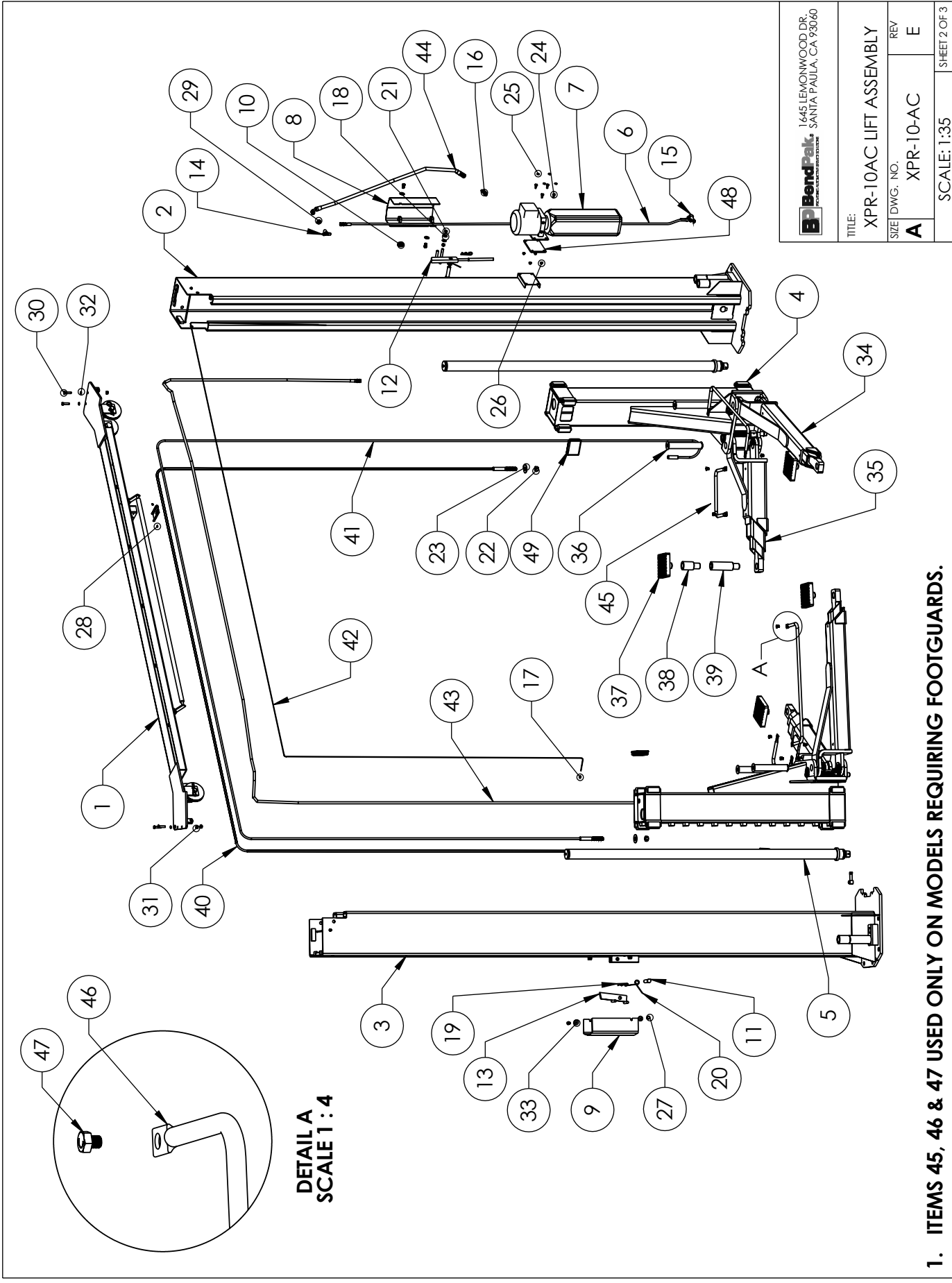
DETAIL A
SCALE 1:4

1. ITEMS 44, 45 & 46 USED ONLY ON MODELS REQUIRING FOOTGUARDS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	800739	XPR-10AC TOP TROUGH ASSEMBLY	1	A-001
2	800735	ALL XPR-10 POWER SIDE POST ASSEMBLY	1	B-001
3	800738	ALL XPR-10 OFFSIDE POST ASSEMBLY	1	A-001
4	800818	LIFT HEAD ASSEMBLY	2	PRE-009
5	700207	CYLINDER Ø210 x 69	2	PRE-006
6	800196	Ø6.35 X 2299 HYDRAULIC HOSE(90.5')	2	B
7	POWER UNIT	AB-1466 POWER UNIT	1	PRE-008
8	800111	POWER SIDE COVER	1	PRE-011
9	800112	OFFSIDE COVER	1	PRE-003
10	800150	3/4" ID RUBBER GROMMET	1	PRE-002
11	800191	SAFETY CLEVIS PIN	2	B
12	800100	POWER SIDE SAFETY WELDMENT	1	PRE-004
13	800104	OFFSIDE SAFETY WELDMENT	1	PRE-004
14	.44 x .56 TEE-FITT	MALE BULKHEAD TEE 7/16-18 UNF 2A 37° FLARE TO 9/16-20 UNF	1	--
15	90deg LONG .25	90° LONG ELBOW MALE 1/4-18 NPT TO 37° MALE FLARE 7/16-20 UNF 2B 2.42" LONG	2	--
16	90.375NPT-.56J MAORB	90° ELBOW 37° MALE FLARE 9/16-18 UNF 2B TO 3/8-18 NPT 2B	1	--
17	OVAL SLEEVE WASHER	ADJUSTABLE O-RING SAFETY CABLE CRIMP Ø25 x 13 x 1.5mm FLAT WASHER	1	PRE-002
18	16 DIA. HAIRPIN COILER	Ø3.75 x 68mm	2	--
20	800200	2.5 WIRE DIA. Ø25.5x150 LG.	2	--
21	HN M12 X 1.75	HEX NUT	2	--
22	HN M18 X 2.5	HEX NUT M18 x 2.5	2	--
23	WASHER	Ø50 x 20 x 3.0mm W WASHER	2	--
24	HHB M8 x 1.25 x 18	HEX HEAD BOLT	4	--
25	8 x 15 x 2 LW	SPRING LOCK WASHER	4	--
26	HN M8 x 1.25	HEX NUT M8 x 1.25	4	--
27	HHB M10 x 1.5 x 18	HEX HEAD BOLT	4	--
28	SIS M4 X 6	SELF TAPPING SCREW	2	--
29	HJNUT 0.5625-18	HEX NUT 9/16-18	1	--
30	HHB M10 x 1.5 x 38	HEX HEAD BOLT M10 x 1.5 x 38	4	--
31	HN M10 X 1.5	HEX NUT	4	--
32	10 x 18 x 2.3 LW	SPRING LOCK WASHER	4	--
33	WASHER	10 ID. X 28 O.D. X 1.5	4	--
34	IP-800893	LOW PROFILE LONG ARM ASSEMBLY	2	F
35	IP-800987	XPR-9F7D/10C/AC TRIPLE TELESCOPING ARM	2	E
36	800750	LIFT HEAD PIN WELDMENT	4	B
37	800106	SLIP ON LIFT PAD ASSEMBLY	4	PRE-005
38	800207	SHORT LIFT PAD EXTENSION (113mm LG.)	4	B
39	800208	LONG LIFT PAD EXTENSION (182mm LG.)	4	PRE-008
40	801040	Ø10mm x 8956 LG. SHORT EQUALIZER CABLE ASSEMBLY	1	A-001
41	801042	LONG EQUALIZER CABLE ASSEMBLY Ø10 x 9086	1	A
42	800476	SAFETY CABLE Ø2.4 x 752	1	PRE-005
43	800473	CROSSOVER HYDRAULIC HOSE Ø6.35 x 8026	1	PRE-005
44	800399	XP CLEARFLOOR POWER UNIT HYDRAULIC HOSE ASSEMBLY Ø10 x 1219mm	1	PRE-005
45	FG-801014	XPR-9F/FD/FD/AC ARM FOOT GUARD (280mm)	2	D
46	FG-801013	XPR-10AC/AC ARM FOOT GUARD (730mm)	2	D
47	HHB M10 x 1.5 x 25	HEX HEAD BOLT	8	PRE-003
48	801105	POWER UNIT VIBRATION DAMPENERS	2	PRE-002
49	P-543	XPR PLASTIC COVER BLOCK 105x80	2	A

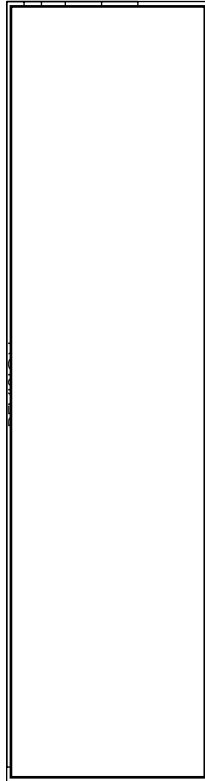
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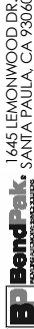
DO NOT SCALE DRAWING	NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH ± 1/2 ° SURFACE FINISH MACHINED SURFACES 1.6 FINISH UNLESS OTHERWISE SPECIFIED.	TD	05/24/2007
MATERIAL: ---	AC	11/16/2007
SIZE: ---	THIRD ANGLE PROJECTION	
NEXT ASSEMBLY: ---		
		
TITLE: XPR-10AC LIFT ASSEMBLY SIZE DWG. NO. XPR-10-AC SCALE: 1:45		
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REV		SHEET 1 OF 3




1. ITEMS 45, 46 & 47 USED ONLY ON MODELS REQUIRING FOOTGUARDS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	800743	XPR-10ACX TOP TROUGH ASSEMBLY	1	A
2	800735	ALL XPR-10 POWER SIDE POST ASSEMBLY	1	B-001
3	800738	ALL XPR-10 OFFSIDE POST ASSEMBLY	1	A-001
4	800818	LIFT HEAD ASSEMBLY	2	PRE-009
5	700207	CYLINDER Ø2.0 x 69	2	PRE-006
6	800196	Ø6.35 X 2299 HYDRAULIC HOSE(90.5")	1	B
7	POWER UNIT	AB-1466 POWER UNIT	1	PRE-008
8	800111	POWER SIDE COVER	1	PRE-011
9	800112	OFFSIDE COVER	1	PRE-003
10	800150	3/4" I.D. RUBBER GROMMET	1	PRE-002
11	800191	SAFETY CLEVIS PIN	2	B
12	800100	POWER SIDE SAFETY WELDMENT	1	PRE-004
13	800104	OFFSIDE SAFETY WELDMENT	1	PRE-004
14	.44 x .56 TEE-FITT	MALE BULKHEAD TEE 7/16-18 UNF 2A 37° FLARE TO 9/16-20 UNF	1	PRE-002
15	90deg LONG .25	90° LONG ELBOW MALE 1/4-18 NPT TO 37° MALE FLARE 7/16-20 UNF 2B 2.42" LONG	2	PRE-002
16	90.375NPT-.56J MAORB	90° ELBOW 37° MALE FLARE 9/16-18 UNF 2B TO 3/8-18 NPT 2B ADJUSTABLE O-RING	1	PRE-006
17	OVAL SLEEVE	SAFETY CABLE CRIMP	1	PRE-002
18	WASHER	Ø25 x 13 x 1.5mm FLAT WASHER	2	01
19	16 DIA. HAIRPIN COTTER	Ø3.75 x 68mm	2	PRE-002
20	800200	2.5 WIRE DIA. Ø25.5x150 LG.	2	PRE-004
21	HN M12 X 1.75	HEX NUT	2	A
22	HN M18 X 2.5	HEX NUT M18 X 2.5	2	PRE-001
23	WASHER	Ø50 x 20 x 3.0mm W WASHER	2	01
24	HHB M8 X 1.25 X 18	HEX HEAD BOLT	4	PRE-003
25	8 X 15 X 2 LW	SPRING LOCK WASHER	4	PRE-005
26	HN M8 X 1.25	HEX NUT M8 X 1.25	4	PRE-002
27	HHB M10 X 1.5 X 18	HEX HEAD BOLT	4	PRE-002
28	SIS M4 X 6	SELF TAPPING SCREW	2	PRE-002
29	HJNUT 0.5625-18	HEX NUT 9/16-18	1	PRE-003
30	HHB M10 X 1.5 X 38	HEX HEAD BOLT M10 X 1.5 X 38	4	PRE-002
31	HN M10 X 1.5	HEX NUT	4	PRE-002
32	10 X 18 X 2.3 LW	SPRING LOCK WASHER	4	PRE-005
33	WASHER	10 I.D. X 28 O.D. X 1.5	4	01
34	LP-800893	LOW PROFILE LONG ARM ASSEMBLY	2	F
35	LP-800992	XPR-9710 LOW PROFILE TRIPLE TELESCOPING ARM	2	F
36	800750	LIFT HEAD PIN WELDMENT	4	B
37	800106	SLIP ON LIFT PAD ASSEMBLY	4	PRE-005
38	800207	SHORT LIFT PAD EXTENSION (113mm LG.)	4	B
39	800208	LONG LIFT PAD EXTENSION (182mm LG.)	4	PRE-008
40	801052	Ø10mm x 9286 LG. SHORT EQUALIZER CABLE ASSEMBLY	1	A
41	801054	LONG EQUALIZER CABLE ASSEMBLY Ø10 x 9416	1	A
42	800479	SAFETY CABLE Ø7.4 x 7747	1	PRE-004
43	800480	CROSSOVER HYDRAULIC HOSE Ø6.35 x 8458	1	PRE-003
44	800399	XP CLEARFLOOR POWER UNIT HYDRAULIC HOSE ASSEMBLY Ø10 x 1219mm	1	PRE-005
45	FG-801018	XPR-9F/FDX/10CX/ACX TRIPLE TELESCOPING ARM ASSEMBLY FOOT GUARD (330mm)	2	D
46	FG-801013	XPR-10AC/ACX ARM FOOT GUARD (730mm)	2	D
47	HHB M10 X 1.5 X 25	HEX HEAD BOLT	8	PRE-003
48	801105	POWER UNIT VIBRATION DAMPENER	1	PRE-002
49	P-543	XPR PLASTIC COVER BLOCK 105x80	2	A



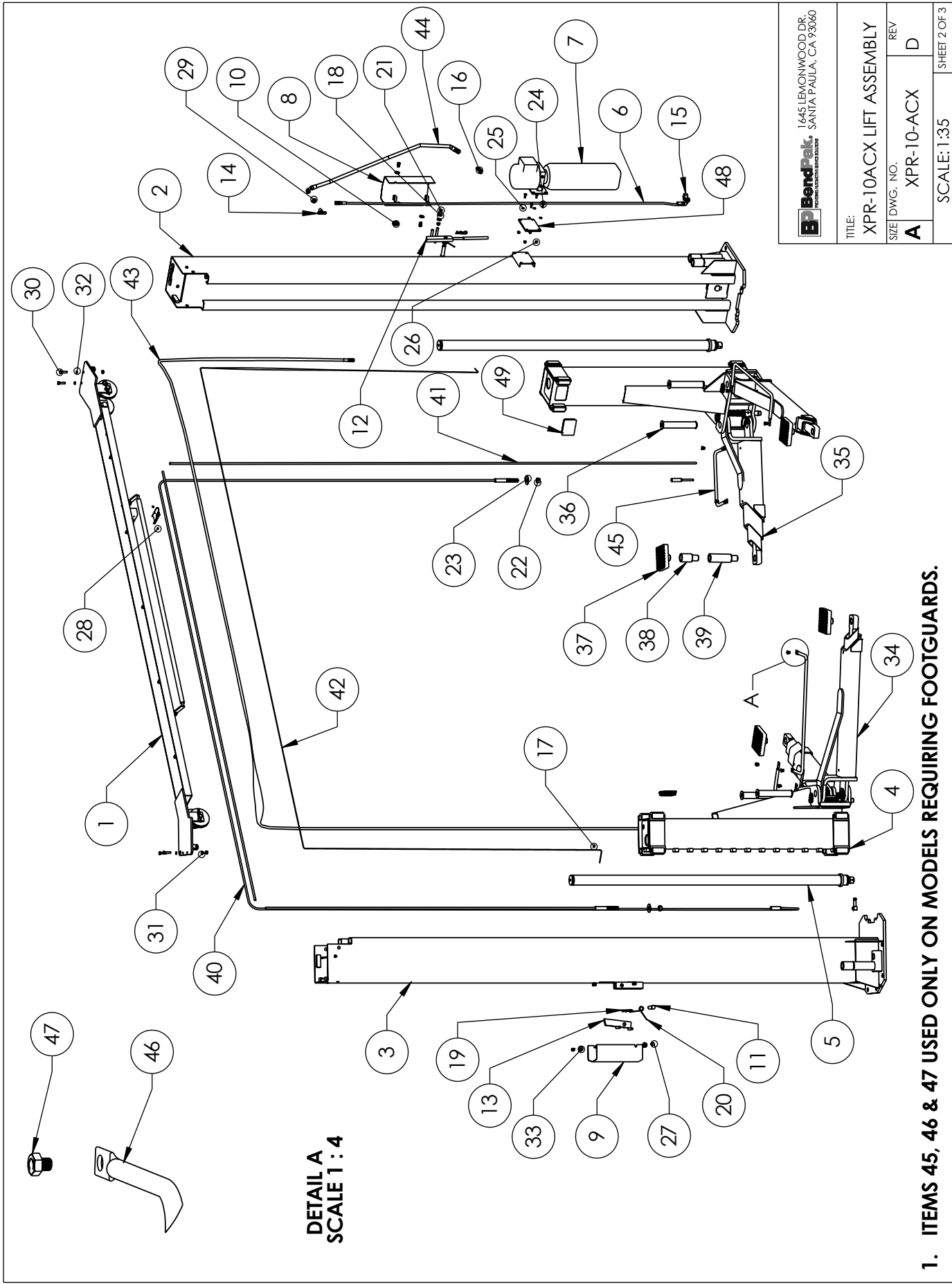

 1645 LEMONWOOD DR.
 SANTA PAULA, CA 93060

TITLE: XPR-10ACX LIFT ASSEMBLY
 SIZE (DWG. NO.): XPR-10-ACX
 REV: D

THIRD ANGLE PROJECTION


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SCALE: 1:45
 SHEET 1 OF 3



BendPak 1645 LEMONWOOD DR.
 SANTA PAULA, CA 93060

TITLE: XPR-10ACX LIFT ASSEMBLY	
SIZE/DWG. NO. A XPR-10-ACX	REV D
SCALE: 1:35	
SHEET 2 OF 3	

DETAIL A
SCALE 1:4

1. ITEMS 45, 46 & 47 USED ONLY ON MODELS REQUIRING FOOTGUARDS.

ITEM NO	PART NUMBER	DESCRIPTION	QTY.	REV
1	801058	HEAVY CLEARFLOOR POWER SIDE POST ASSEMBLY	1	A
2	801061	HEAVY CLEARFLOOR OFF SIDE POST ASSEMBLY	1	A
3	800245	HIGH CAPACITY TOP TROUGH ASSEMBLY	1	PRE-003
4	800888	XPR-15C LIFT HEAD ASSEMBLY	2	A
5	700126	CYLINDER ASSEMBLY Ø2.5 x 69	2	PRE-002
6	800899	XP-15C LIFT HEAD PIN WELDMENT	4	A
7	800196	Ø6.35 X 2299 HYDRAULIC HOSE (90.5")	1	B
8	800399	XP CLEARFLOOR POWER UNIT HYDRAULIC HOSE ASSEMBLY Ø10 x 1219mm	1	PRE-005
9	90.375ElbowORing	90° ELBOW, 37° MALE FLARE 9/16"-18UNF-2A TO 3/8"-18NPT-2A, ADJUSTABLE O-RING	1	PRE-003
10	90deg LONG .25	90° LONG ELBOW MALE 1/4"-18 NPT TO 37° MALE FLARE 7/16"-20 UNF-2B 2.42" LONG	2	PRE-002
11	.44 x .56 TEE-FITT	MALE BULKHEAD TEE 7/16"-18 UNF 2A 37° FLARE TO 9/16"-20 UNF	1	PRE-002
12	POWER UNIT	AR-1466 POWER UNIT	1	PRE-008
13	800106	SLIP ON LIFT PAD ASSEMBLY	4	PRE-005
14	800208	LONG LIFT PAD EXTENSION (182mm LG.)	4	PRE-008
15	800207	SHORT LIFT PAD EXTENSION (113mm LG.)	4	B
16	800100	POWER SIDE SAFETY WELDMENT	1	PRE-004
17	800104	OFF SIDE SAFETY WELDMENT	1	PRE-004
18	800191	SAFETY CLEVIS PIN	2	B
19	800112	OFF SIDE COVER	1	PRE-003
20	800111	POWER SIDE COVER	1	PRE-011
21	OVAL SLEEVE	SAFETY CABLE CRIMP	1	PRE-002
22	WASHER	Ø25 x 13 x 1.5mm FLAT WASHER	2	01
23	5 DIA. HAIRPIN COTTER	Ø1 x 24mm	2	PRE-001
24	800200	2.5 WIRE DIA. Ø2.5x1.50 LG.	2	PRE-004
25	M12 x 1.75	HEX NUT	2	A
26	HNM22x2.5	HEX NUT M22 x 2.5	2	PRE-001
27	WASHER	25 I.D. x 63 O.D. x 5	2	01
28	HNB M8 x 1.25 x 18	HEX HEAD BOLT	4	PRE-003
29	8 x 15 x 2 LW	SPRING LOCK WASHER	4	PRE-005
30	HN M8 x 1.25	HEX NUT M8 x 1.25	4	PRE-002
31	HNB M10 x 1.5 x 18	HEX HEAD BOLT	4	PRE-002
32	WASHER	10 I.D. x 28 O.D. x 1.5	4	01
33	STS M4 x 6	SELF TAPPING SCREW	2	PRE-002
34	HJNUT 0.5625-18	HEX NUT 9/16"-18	1	PRE-003
35	HNB M10 x 1.5 x 25	HEX HEAD BOLT	4	PRE-003
36	HN M10 X 1.5	HEX NUT	4	PRE-002
37	10 x 18 x 2.3 LW	SPRING LOCK WASHER	4	PRE-005
38	800279	Ø2.4mm x 8304LG. SAFETY CABLE	1	PRE-002
39	801068	Ø12 x 10648.5mm LG. EQUALIZER CABLE ASSEMBLY	2	A
40	800284	Ø6.35mm x 9611 LG. HYDRAULIC HOSE	1	PRE-002
41	800150	3/4" I.D. RUBBER GROMMET	1	PRE-002
42	800885	XPR-15 ARM ASSEMBLY	4	E
43	FG-801012	ARM FOOT GUARD (683mm)	4	B
44	HNB M10 x 1.5 x 25	HEX HEAD BOLT	8	PRE-003
45	801105	POWER UNIT VIBRATION DAMPENIER	1	PRE-002
46	P-543	XPR PLASTIC COVER BLOCK 105x80	2	A

BP BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
Professional Equipment

DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
TOLERANCES:
ANGULAR: MACH: 1/2°
SURFACE FINISH
MACHINED SURFACES: L6 FINISH
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NAME DATE
TD 05/24/2007
AC 11/16/2007

CHECKED DRAWN
THIRD ANGLE PROJECTION

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SCALE: 1:45

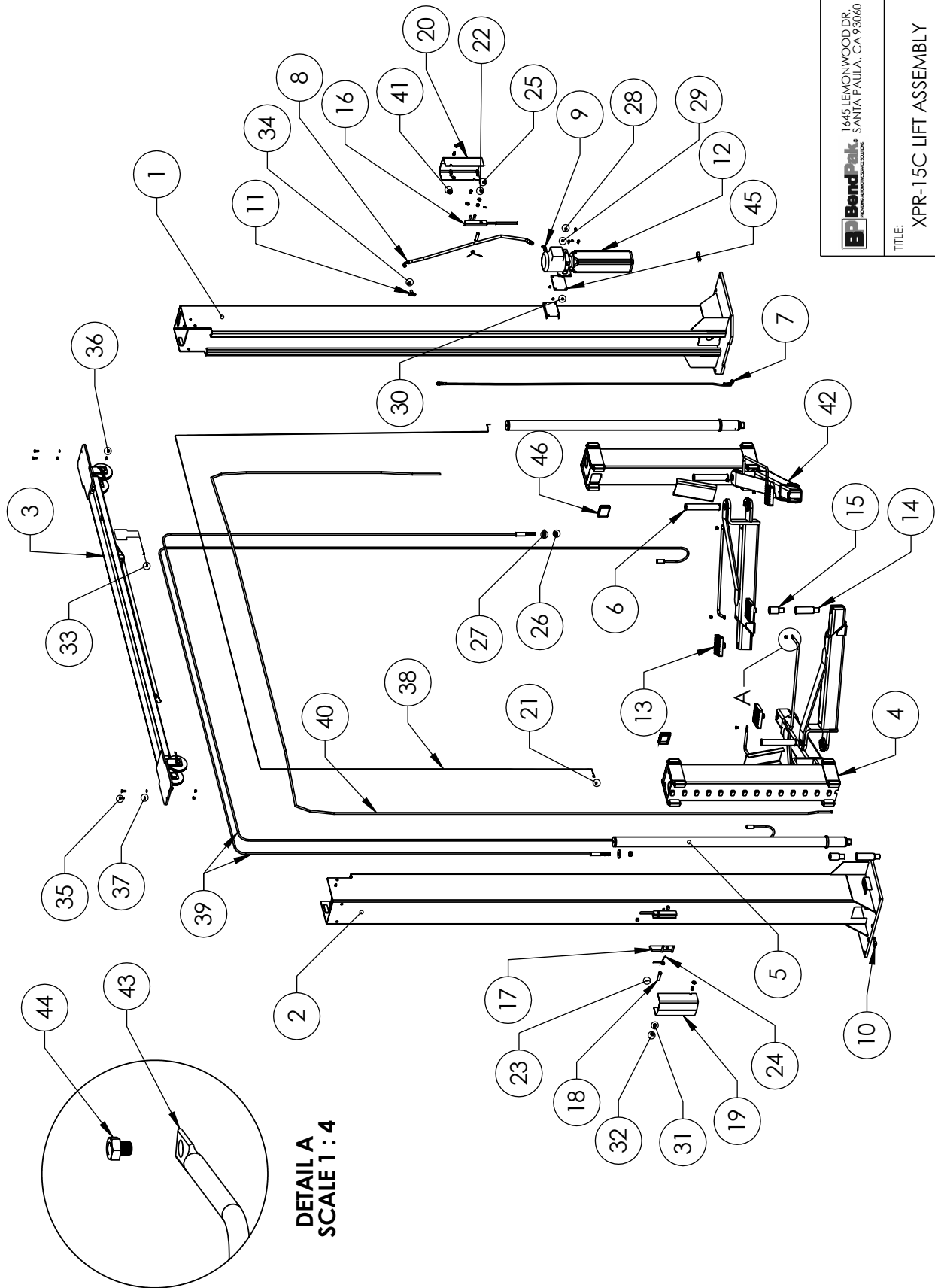
REV D

XPR-15C LIFT ASSEMBLY

SIZE DWG. NO. A

SHEET 1 OF 3

TITLE:	XPR-15C LIFT ASSEMBLY
SIZE:	A
DWG. NO.:	XPR-15C
REV:	D
SCALE: 1:40	
SHEET 2 OF 3	



DETAIL A
SCALE 1:4

1. ITEMS 43 & 44 USED ONLY ON MODELS REQUIRING FOOTGUARDS.



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