

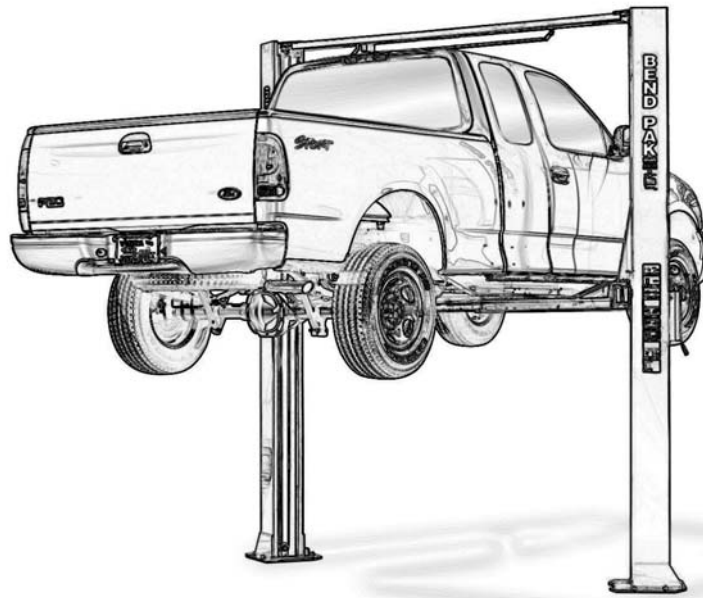
INSTALLATION AND OPERATION MANUAL

SURFACE MOUNTED TWO-POST LIFTS

MODELS:

XP-10C
XP-10CX
XP-10AC
XP-10ACX
XP-12CTA
XP-12FTA
XP-15C
XP-18C

XP-Series Lifts



Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual .

SHIPPING DAMAGE CLAIMS

When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside.

TWO-POST SURFACE MOUNTED AUTO AND LIGHT DUTY TRUCK LIFT

This instruction manual has been prepared especially for you. Your new lift is the product of over 40 years of continuous research, testing and development and is the most technically advanced lift on the market today.

READ THIS ENTIRE MANUAL BEFORE OPERATION BEGINS.

RECORD HERE THE FOLLOWING INFORMATION
WHICH IS LOCATED ON THE SERIAL NUMBER DATA PLATE

Serial No. _____

Model No. _____

Manufacturing date _____

WARRANTY

Your new lift is warranted for five years on equipment structure; one year on all operating components to the original purchaser, to be free of defects in material and workmanship. The manufacturer shall repair or replace at their option for this period those parts returned to the factory freight prepaid which prove upon inspection to be defective.

The manufacturer will pay labor costs for the first 12 months only on parts returned as previously described.

This warranty does not extend to defects caused by ordinary wear, abuse, misuse, shipping damage, or lack of required maintenance.

This warranty is exclusive and in lieu of all other warranties expressed or implied. In no event shall the manufacturer be liable for special, consequential or incidental damages for the breach or delay in performance of the warranty. The manufacturer reserves the right to make design changes or add improvements to its product line without incurring any obligation to make such changes on product sold previously.

Warranty adjustments within the above stated policies are based on the model and serial number of the equipment. This data must be furnished with all warranty claims.

PARTS INVENTORY

QTY.	PART(S) DESCRIPTION	Part Number	WHERE USED	CHECK
PARTS BOX				
1	Power side cover	5210006	Power side safety	_____
1	Power side safety weldment	5210007	Power side safety	_____
1	Off side safety cover	5210009	Off side safety	_____
1	Off side safety weldment	5210010	Off side safety	_____
2	Safety clevis hair pin	5505112	Secure safety clevis pin	_____
2	Safety clevis pin	5505113	Safety weldments	_____
2	Safety torsion spring	5540130	Safety clevis pin	_____
2	Washer	5545255	To tighten safety cable	_____
2	M12 hex nut	5535355	To tighten safety cable	_____
4	M10 hex head bolt	5530755	Secure safety covers to post	_____
4	Washer	5545250	Safety cover bolt	_____
4	XP-9/10 lift head pins	5505270	Lift arms	_____
4	Lift pad Assemblies	5210700	Lift arms	_____
2	3/8 Romex connectors	5520142	Electical; motor & overhead sw.	_____
1	Overhead micro switch	5525110	Top trough assembly	_____
1	Micro switch cable 120"	5525215	Overhead micro switch	_____
2	6-32 slot head bolt	5530117	Secure overhead micro switch	_____
2	6-32 Hex nut	5535190	Secure overhead micro switch	_____
12	Anchor bolts 3/4 x 5	5530450	Secure posts to floor	_____
24	C-Shims	5545535	Level posts	_____
4	M8 hex head bolts	5530753	Mount power unit to post	_____
4	Lock washers	5545254	Mount power unit to post	_____
4	M8 hex nut	5535356	Mount power unit to post	_____
2	3/4-12 hex nylock nut	5535353	Equalizer cable nut	_____
2	3/4" flat washer	5545253	Equalizer cable washer	_____
4	M10 hex head bolt	5530751	Secure top trough assy	_____
4	M10 nylock nut	5535350	Secure top trough assy	_____
4	Washer	5545251	Secure top trough assy	_____
1	3/8" power unit fitting	5550183	Hydraulic fitting for power unit	_____
2	1/4" cylinder fittings	5550113	Hydraulic fitting for cylinders	_____
1	1/4 to 3/8" bulkhead fitting	5550185	Hydraulic tee fitting to cylinders	_____
1	1/4" x 90-1/2" hydraulic hose	5570832	Power side cyl hose all models	_____
1	3/8" x 48" hydraulic hose	5570102	Power unit hose all models	_____
4	3" lift pad extension	5746390	Raise the height of lift pad	_____
4	6" lift pad extension	5746395	Raise the height of lift pad	_____
1	1/4" crossover hose	see table	Crossover to offside cylinder	_____
1	Safety cable	see table	Cable to release safety	_____
2	Equalizer cables	see table	Cable to level lift arms	_____
1	Can Spray Paint		Touch Up Paint	_____
1	Instruction Manual		Instruction Manual	_____
1	ALI Safety Instructions		Safety Instructions	_____

**BE SURE TO TAKE A COMPLETE INVENTORY
OF PARTS PRIOR TO INSTALLATION**

SHIPMENT PARTS

QTY.	PART(S) DESCRIPTION	Part Number	WHERE USED	CHECK
1	AB-1466 Power Unit	5585079	Hydraulic Power Source	_____
1	Powerside Column	5210008	Powerside Column	_____
1	Offside Column	5210011	Offside Column	_____
1	Top Trough	see table	Overhead Beam	_____
4	Lift Arms	see table	Lift Arms	_____

HOSE & CABLE CHART

	XP-12/15/18
Power Unit Hose	5570832
	3/8 x 48 Power Unit Hose
Powerside Cyl Hose	5570832
	1/4 x 90-1/2 Powerside Cyl Hose
Crossover Hose	5570111
	1/4 x 378-1/2 Crossover Hose
Equalizer Cable	5595121
	Equalizer Cable 1/2 x 419
Equalizer Cable	5595121
	Equalizer Cable 1/2 x 419
Safety Cable	5595125
	3/32 x 327 Safety Cable
Top Trough	5210123
	Top Trough Assy XP-12/15/18
Lift Arms	5210124
	Heavy Arms Assy XP-12/15/18
	5210125
	Triple Telescoping Arm Assy

HOSE & CABLE CHART

	XP-10C	XP-10CX
Power Unit Hose	5570102	5570102
	3/8 x 48 Power Unit Hose	3/8 x 48 Power Unit Hose
Powerside Cyl Hose	5570832	5570832
	1/4 x 90-1/2 Powerside Cyl Hose	1/4 x 90-1/2 Powerside Cyl Hose
Crossover Hose	5570107	5570106
	1/4 x 316-1/2 Crossover Hose	1/4 x 329 Crossover Hose
Equalizer Cable	5595111	5595112
	Equalizer Cable 3/8 x 356	Equalizer Cable 3/8 x 369
Equalizer Cable	5595111	5595112
	Equalizer Cable 3/8 x 356	Equalizer Cable 3/8 x 369
Safety Cable	5595110	5595113
	3/32 x 287 Safety Cable	3/32 x 300 Safety Cable
Top Trough	5210003	5210114
	Top Trough Assy XP-10C	Top Trough Assy XP-10CX
Lift Arms	5210012	5210012
	Medium Arm Assy XP-Series	Medium Arm Assy XP-Series
	5210013	
	Short Arm Assy XP-Series	
	XP-10AC	XP-10ACX
Power Unit Hose	5570102	5570102
	3/8 x 48 Power Unit Hose	3/8 x 48 Power Unit Hose
Powerside Cyl Hose	5570832	5570832
	1/4 x 90-1/2 Powerside Cyl Hose	1/4 x 90-1/2 Powerside Cyl Hose
Crossover Hose	5570107	5570106
	1/4 x 316-1/2 Crossover Hose	1/4 x 329 Crossover Hose
Equalizer Cable	5595114	5595118
	Equalizer Cable 3/8 x 351-1/2	Equalizer Cable 3/8 x 364-1/2
Equalizer Cable	5595115	5595117
	Equalizer Cable 3/8 x 356-1/2	Equalizer Cable 3/8 x 369-3/4
Safety Cable	5595110	5595113
	3/32 x 287 Safety Cable	3/21 x 300 Safety Cable
Top Trough	5210113	5210112
	Top Trough Assy XP-10-AC	Top Trough Assy XP-10ACX
Lift Arms	5210014	5210014
	Long Arm Assy XP-Series	Long Arm Assy XP Series
	5210020	5210019
	30* Short Arm Assy XP-Series	30*Long Arm Assy

INTRODUCTION

1. Carefully remove the crating and packing materials. **CAUTION!** Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury.
2. Inspect the lift for any signs of concealed shipment damage or shortages. Remember to

- report any shipping damage to the carrier and make a notation on the delivery receipt.
3. Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. Wiring should be performed by a certified electrician only.

IMPORTANT SAFETY INSTRUCTIONS

Read these safety instructions entirely!

1. Read and understand all safety warning procedures before operating lift.
2. Keep hands and feet clear. Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.
3. Keep work area clean. Cluttered work areas invite injuries.
4. Consider work area environment. Do not expose equipment to rain . Do not use in damp or wet locations. Keep area well lighted.
5. Only trained operators should operate this lift. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate lift.
6. Use lift correctly. Use lift in the proper manner. Never use lifting adapters other than what is approved by the manufacturer.
7. Do not override self-closing lift controls.
8. Remain clear of lift when raising or lowering vehicle.
9. Clear area if vehicle is on danger of falling.
10. Always insure that the safeties are engaged before any attempt is made to work on or near vehicle.
11. Dress properly. Non-skid steel -toe footwear is recommended when operating lift.
12. Guard against electric shock. This lift must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.
13. Danger! The power unit used on this lift contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.
14. Warning! Risk of explosion. This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.
15. Maintain with care. Keep lift clean for better and safe performance. Follow manual for proper lubrication and maintenance instructions. Keep control handles and/or buttons dry, clean and free from grease and oil.
16. Stay alert. Watch what you are doing. Use common sense. Be aware.
17. Check for damaged parts. Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.
18. Never remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS AND CAN CAUSE PERSONAL INJURY OR DEATH. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS EQUIPMENT.

TOOLS REQUIRED

- Rotary Hammer Drill Or Similar
- 3/4" Masonry Bit
- Hammer
- 4 Foot Level
- Open-End Wrench Set: 7/16" - 1-1/8"
- Socket And Ratchet Set: 7/16" - 1-1/8"
- Hex-Key / Allen Wrench Set
- Medium Crescent Wrench
- Medium Pipe Wrench
- Crow Bar For Shim Installation
- Chalk Line
- Medium Flat Screwdriver
- Tape Measure: 25 Foot Minimum
- Needle Nose Pliers

IMPORTANT NOTICE

These instructions must be followed to insure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily harm and void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.

PLEASE READ ENTIRE MANUAL PRIOR TO INSTALLATION.

STEP ONE

(Selecting Site)

Before installing your new lift, check the following.

1. LIFT LOCATION: Always use architects plans when available. Check layout dimension against floorplan requirements making sure that adequate space is available.
2. OVERHEAD OBSTRUCTIONS: The area where the lift will be located should be free of overhead obstructions such as heaters, building supports, electrical lines etc.
3. DEFECTIVE CONCRETE: Visually inspect the site where the lift is to be installed and check for cracked or defective concrete.

STEP TWO

(Floor Requirements)



Specifications of concrete must be adhered to. Failure to do so could cause lift failure resulting in personal injury or death.

A level floor is suggested for proper installation. Small differences in floor slopes may be compensated for by proper shimming.

If a floor is of questionable slope, consider a survey of the site and/or the possibility of pouring a new level concrete slab.

- DO NOT install this lift on any asphalt surface or any surface other than concrete.
- DO NOT install this lift on expansion seams or on cracked or defective concrete.
- DO NOT install this lift on a second / elevated floor without first consulting building architect.
- DO NOT install this lift outdoors unless special consideration has been made to protect the power unit from inclement weather conditions.

CONCRETE SPECIFICATIONS

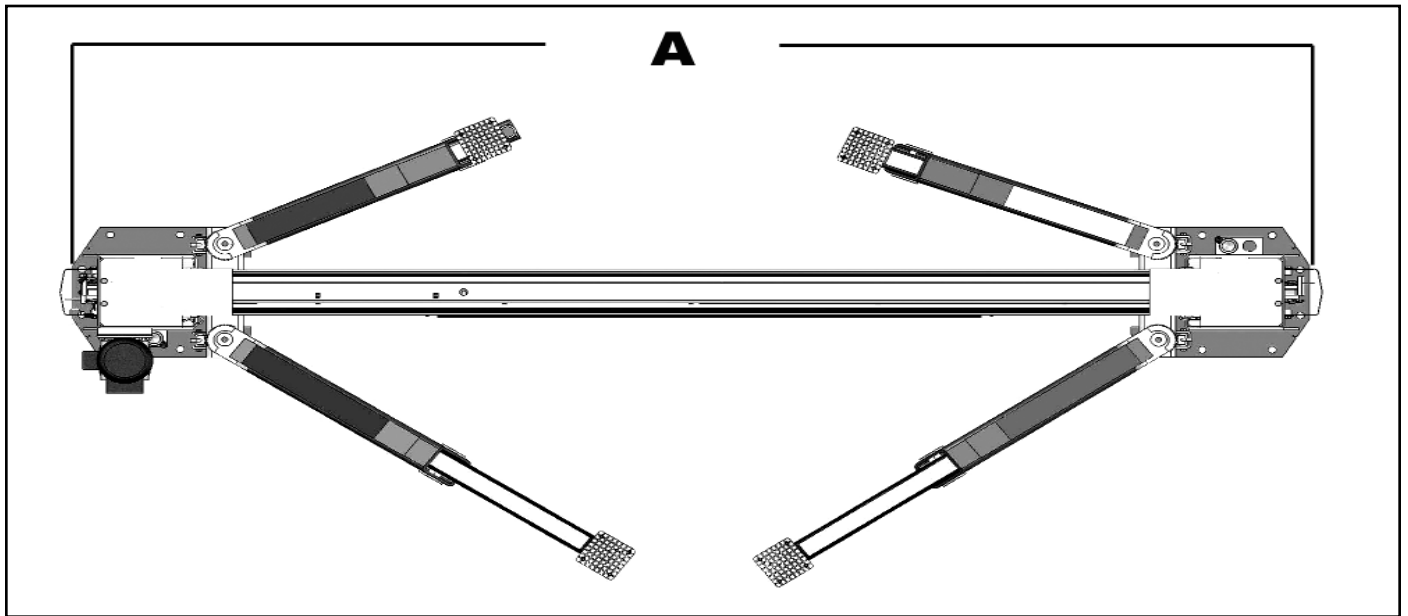
LIFT MODEL	CONCRETE REQUIREMENT
7,000 Lb. Models	4" Min. Thickness / 3000 PSI
10,000 Lb. Models	4" Min. Thickness / 3000 PSI
12,000 Lb. Models	6" Min. Thickness / 3000 PSI
15,000 Lb. Models	6" Min. Thickness / 3000 PSI
18,000 Lb. Models	8" Min. Thickness / 3000 PSI

NOTE

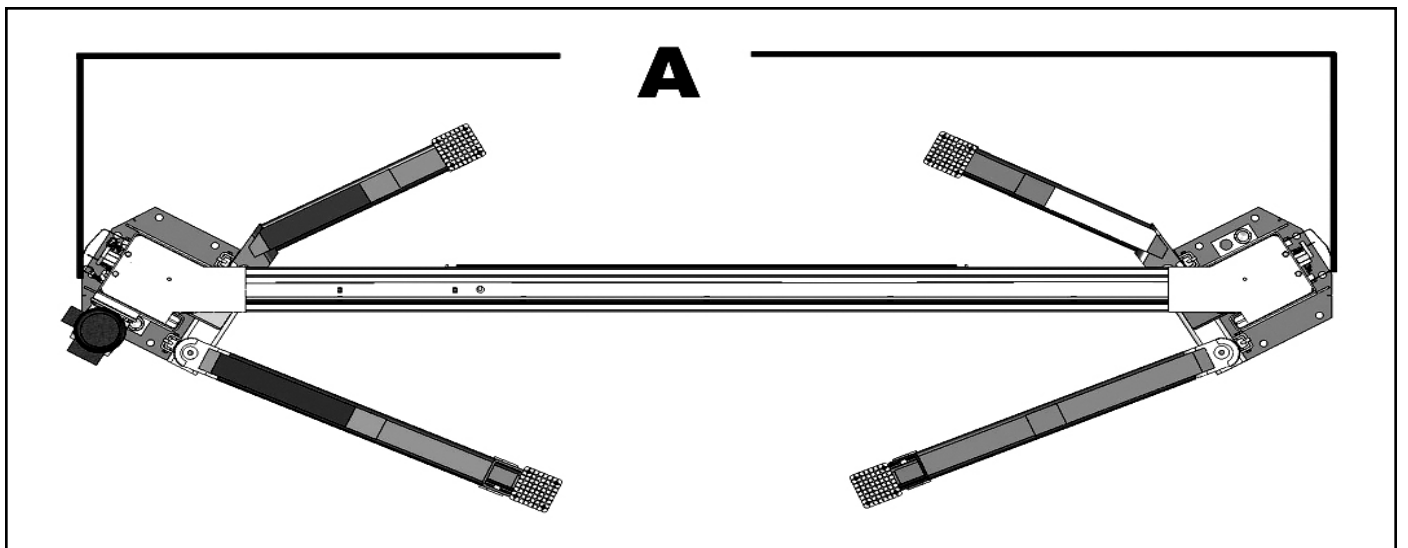
All models MUST be installed on 3000 PSI concrete only conforming to the minimum requirements shown above. New concrete must be adequately cured by at least 28 days minimum.

Floor Layout

Model	A
XP-10C	132"
XP-10CX	145"
XP-12CTA	155"
XP-15C	155"
XP-18C	155"



Model	A
XP-10AC	132"
XP-10ACX	145"



DANGER

When removing the lift from shipping angles pay close attention as the posts can slide and can cause injury.
Prior to removing the bolts make sure the posts are held securely by a fork lift or some other heavy lifting devise.

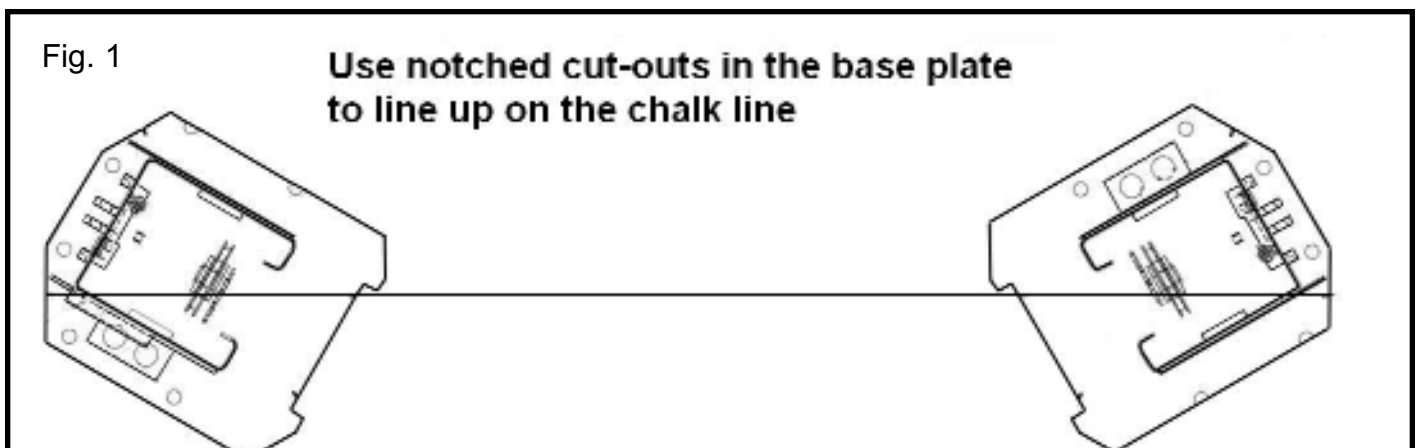
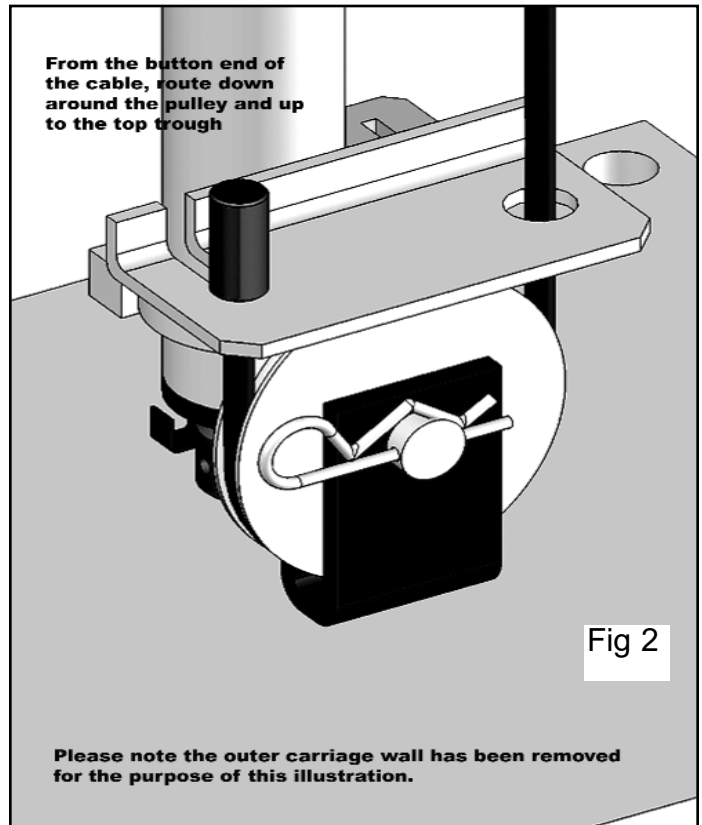
STEP THREE

(Site Layout)

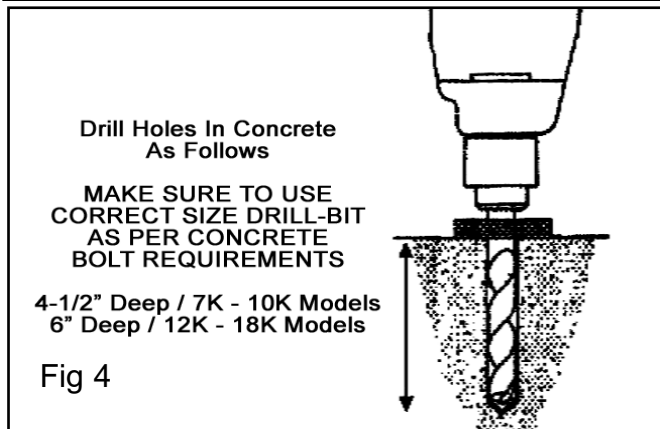
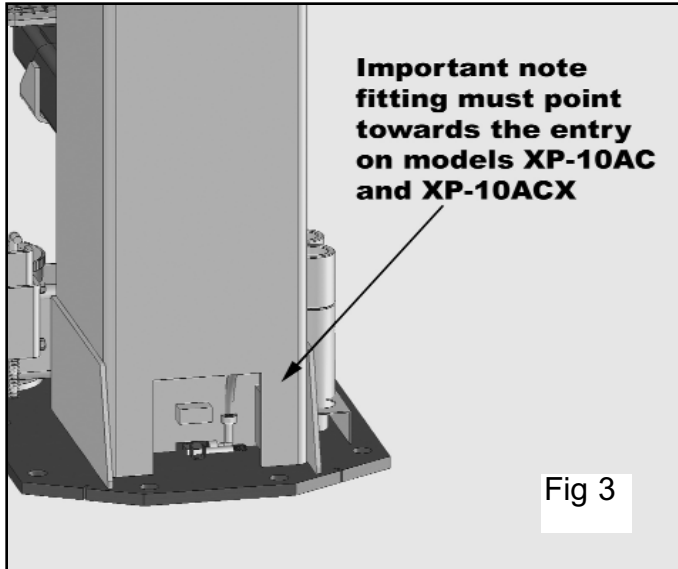
1. Determine which side will be the approach side.
2. Now determine where the power unit will be located. The POWERSIDE column has the power-unit mounting bracket attached to the side.
3. Once a location is determined, use a carpenters chalk line to layout a grid for the post locations. Keep all dimensions and squareness within 1/8" or malfunctioning of the lift can occur.
4. After the post locations are properly marked, use a chalk or crayon to make an outline of the posts on the floor at each location using the post baseplates as a template. (See below Fig 1)
5. Double check all dimensions and make sure that the layout is perfectly square.

COMPLETE THE FOLLOWING PRIOR TO STANDING COLUMNS.

(1) Route the plug end of each equalizer cables around the bottom pulley and lock into bottom plate of carriage. (Fig. 2) Feed threaded end up through carriage. Leave excess cable resting on top of carriage until further steps are required. (NOTE: Asymmetric models have two different length cables.)

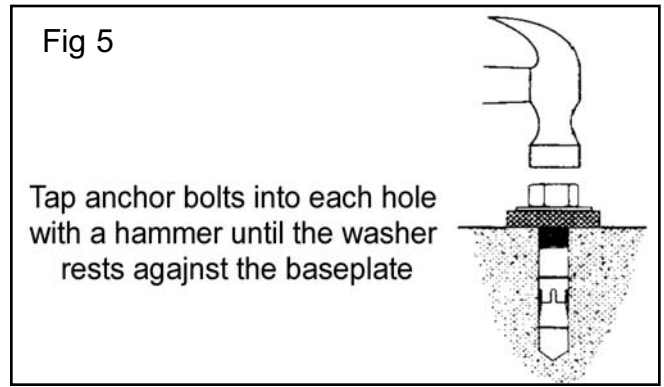


(2) Install the cylinder fittings in cylinder ports so that each fitting points towards the entrance side of lift. (Fig 3). Also at this point install the cylinders into the carriages. With the **post on the ground** slide the carriage towards the top of the post approximately 6 feet. Insert the casing side of the cylinder into the entry hole on the bottom of the carriage. Push the cylinder in all the way until the collar touches on the carriage. Slide the carriage all of the way back down until the cylinder makes contact with the base plate of the post.

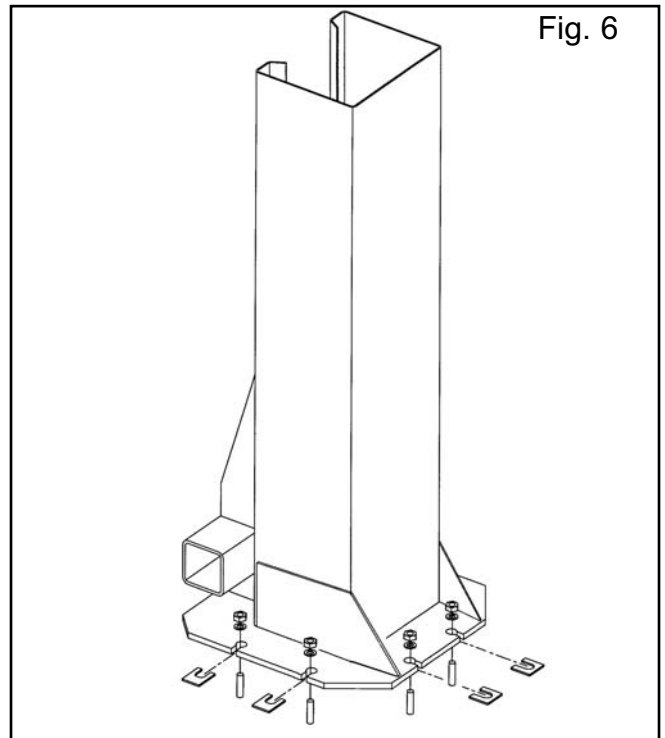


(3) **Route both hoses in their respective columns PRIOR to raising columns to their vertical position.** When routing the hydraulic hose through the columns, make sure to route through the retaining clips welded inside each column. Make sure that the hose is clear of any moving parts. It may be necessary to tie hose clear by using nylon tie straps or wire.

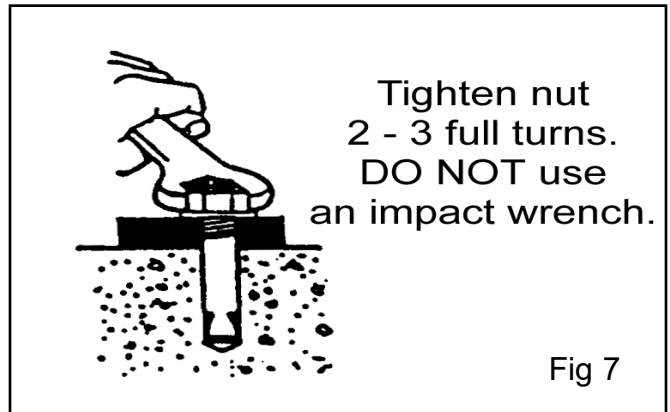
STEP FOUR
(Installing The POWERSIDE Column)



1. Before proceeding, double the check measurements and make certain that the bases of each column are aligned with the chalk line.



2. Using the baseplate on the POWERSIDE column as a guide, drill each anchor hole in the concrete (approximately 4-1/2" deep for 10K



NOTE:

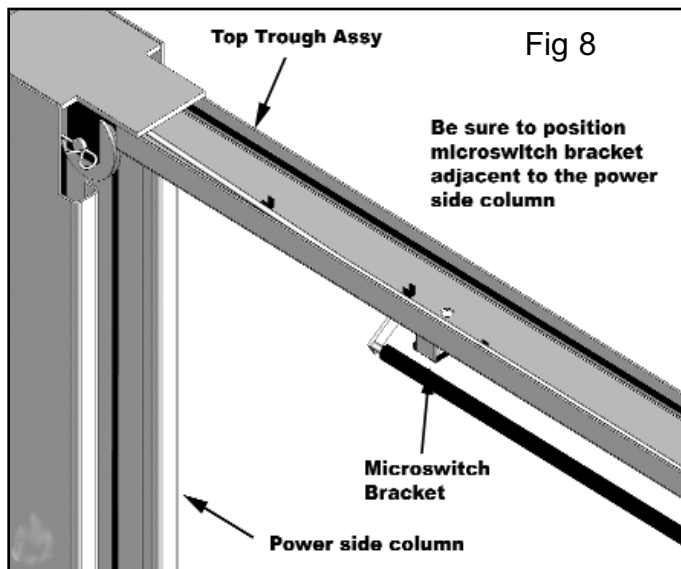
To ease installation of the top beam, it helps to keep the anchor bolts loose on one of the columns until the top beam is mounted.

models and 6" deep for 12K and 15K models) using a rotary hammer drill and 3/4" concrete drill-bit. To assure full holding power, do not ream the hole or allow the drill to wobble. (See Fig. 4)

3. After drilling, remove dust thoroughly from each hole making certain that the column remains aligned with the chalk line.

4. Assemble the washers and nuts on the anchors then tap into each hole with a hammer until the washer rests against the baseplate. Be sure that if shimming is required that enough threads are left exposed. (See Fig. 5)

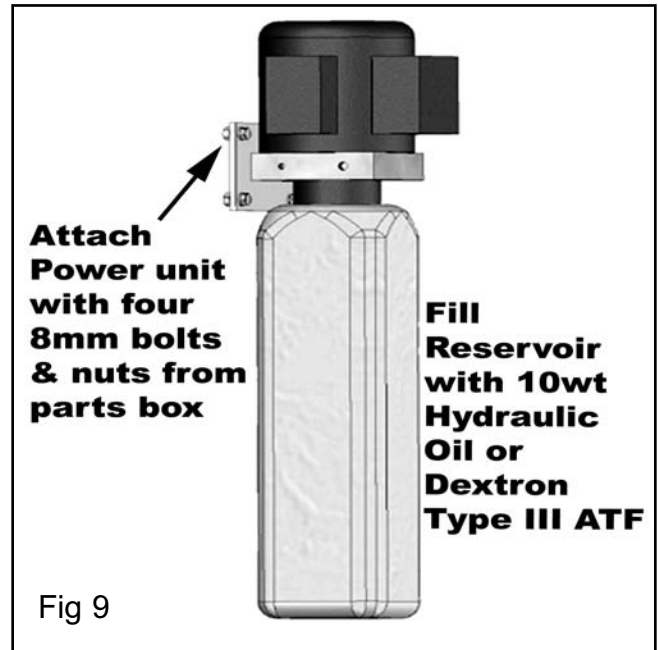
5. If shimming is required, insert the shims as necessary under the baseplate so that when the anchor bolts are tightened, the columns will be plumb. (See Fig. 6)



6. With the shims and anchor bolts in place, tighten by securing the nut to the base then turning 2 - 3 full turns clockwise. DO NOT use an impact wrench for this procedure. (See Fig. 7)

STEP FIVE

(Mounting The OFFSIDE column.)

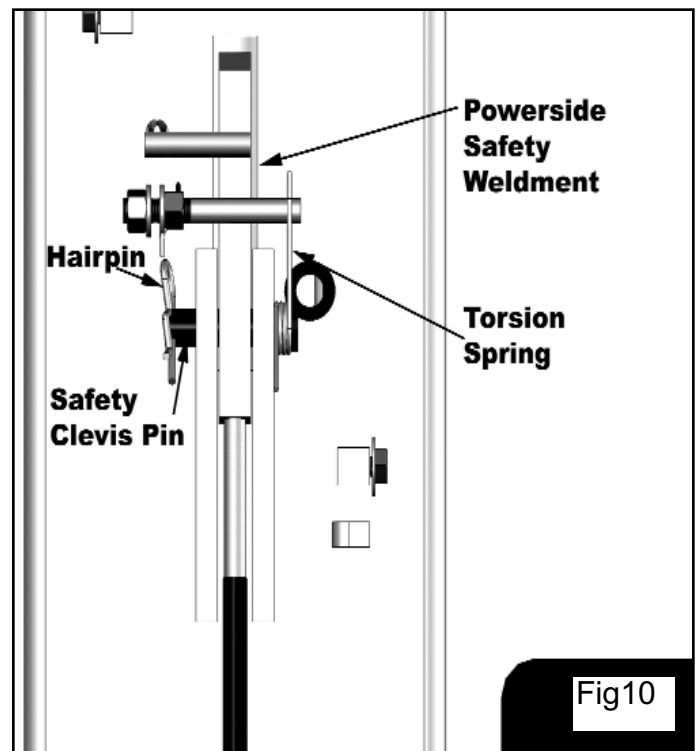


1. Position the OFFSIDE column at the designated chalk locations and secure to the floor following the same procedures as outlined in STEP FOUR.

STEP SIX

(Mounting the OVERHEAD BEAM.)

1. Using a lifting devise, raise the OVERHEAD



beam into position on top of the columns. Bolt to the columns using the 10 mm Hex Bolts, Nuts and Washers. **YOU MUST** POSITION THE SWITCH ENCLOSURE ADJACENT

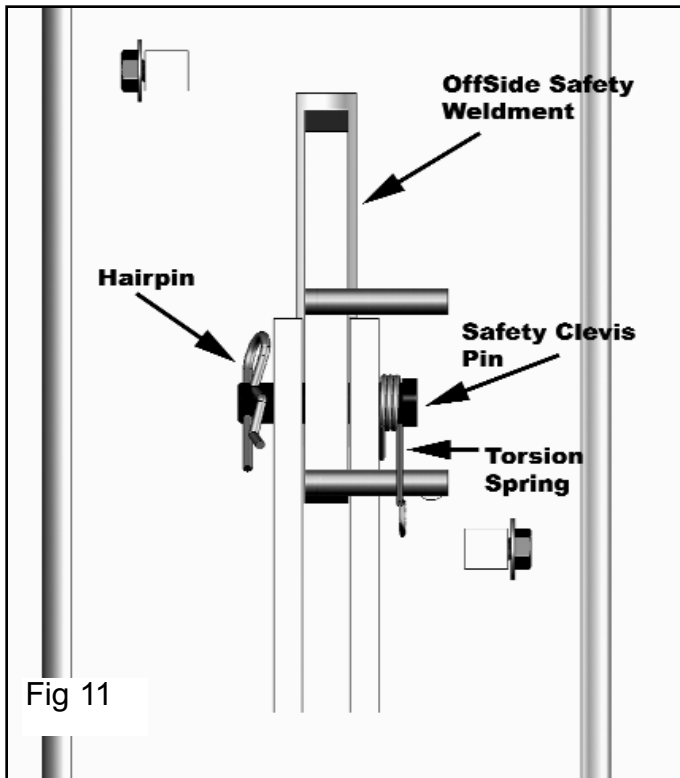


Fig 11

POWERSIDE COLUMN. (See Fig 8)

STEP SEVEN

(Mounting The POWER UNIT)

1. Attach the power unit to the POWERSIDE COLUMN using four 8 mm hex bolts and nylock nuts supplied. **Fill the reservoir with 10 WT. HYDRAULIC OIL OR DEXRON TYPE III ATF.** Make sure the funnel used to fill the power unit is

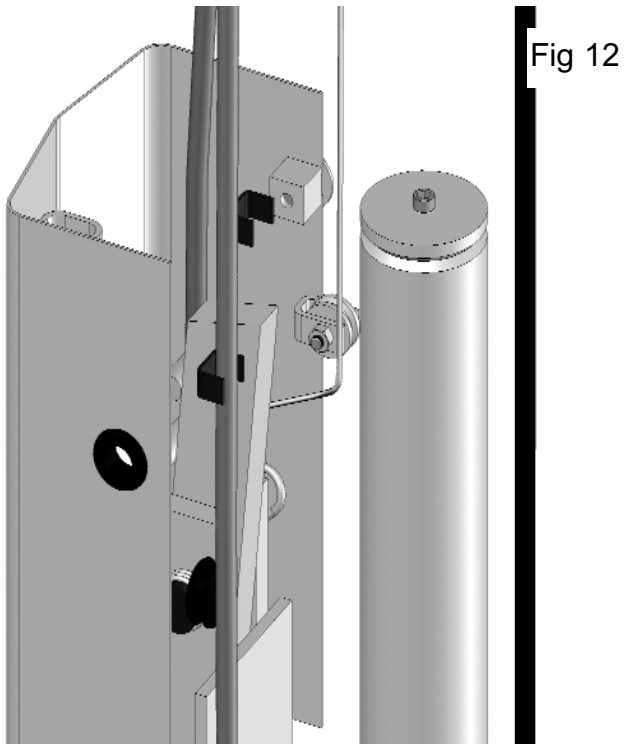


Fig 12

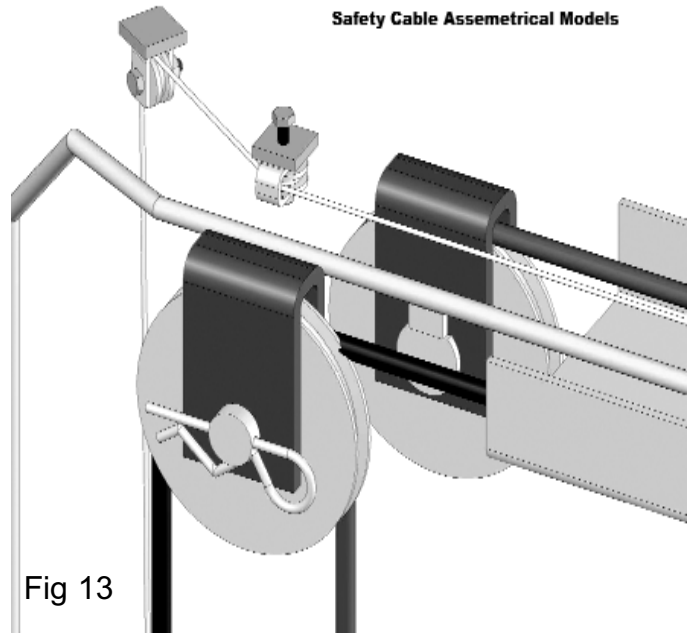


Fig 13

clean. (See Fig. 9)

STEP EIGHT

(Installing The SAFETY LOCKS)

1. Install the safety lock latches on both columns and route safety release cable as show below. Adjust safety release cable so that cable is tight

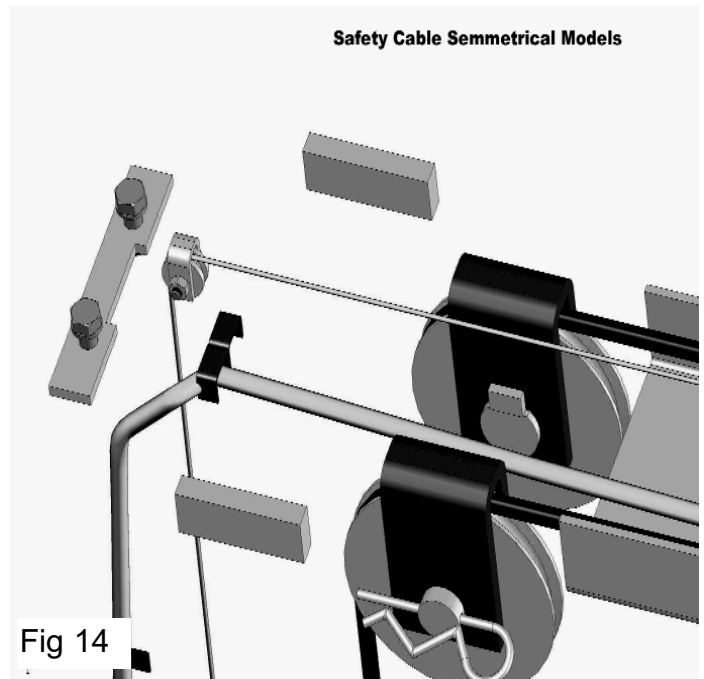


Fig 14

with no slack. (Figure 10 & 14)

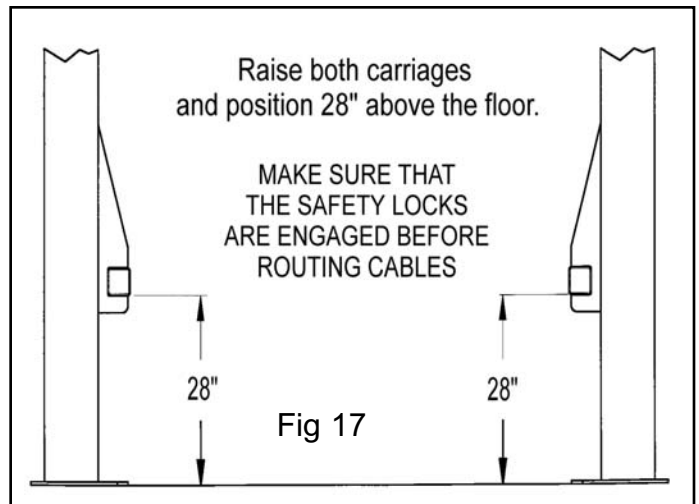
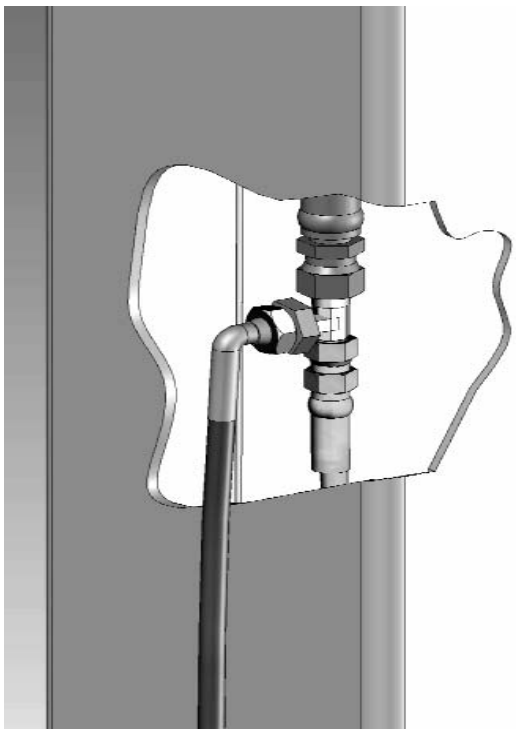
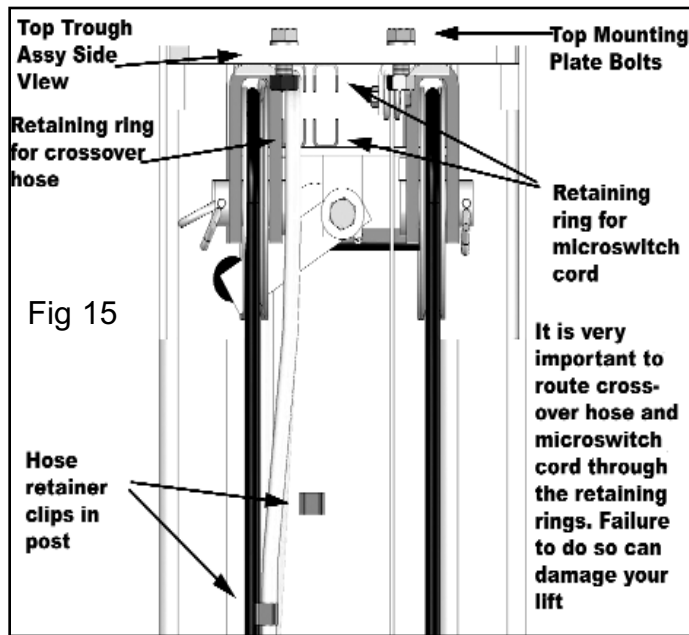
STEP NINE

(Installing The HYDRAULIC LINES.)

1. Connect the two COLUMN hoses to the "Tee" fitting on the inside of the POWERSIDE column. Be sure to route the hose through the retainer

NOTE:

When routing the hydraulic hose through the columns, make sure to route through the retaining rings welded inside each column. Make sure that the hose is clear of any moving parts. It may be necessary to tie hose clear by using nylon tie straps or wire.

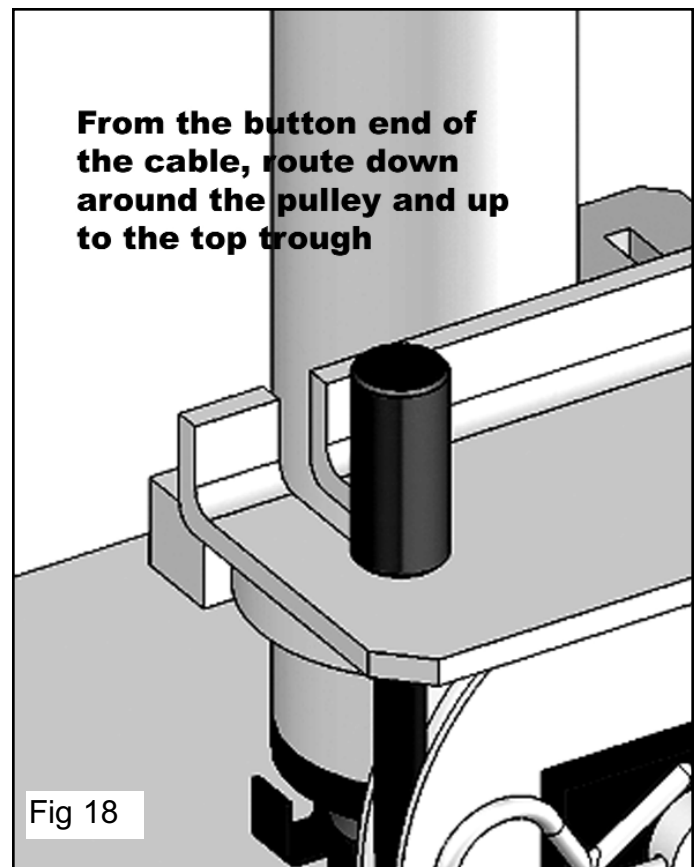


rings inside the columns. (See Fig. 15 - 16)

STEP TEN

(Routing The EQUALIZER CABLES)

1. Raise and lock each carriage approximately

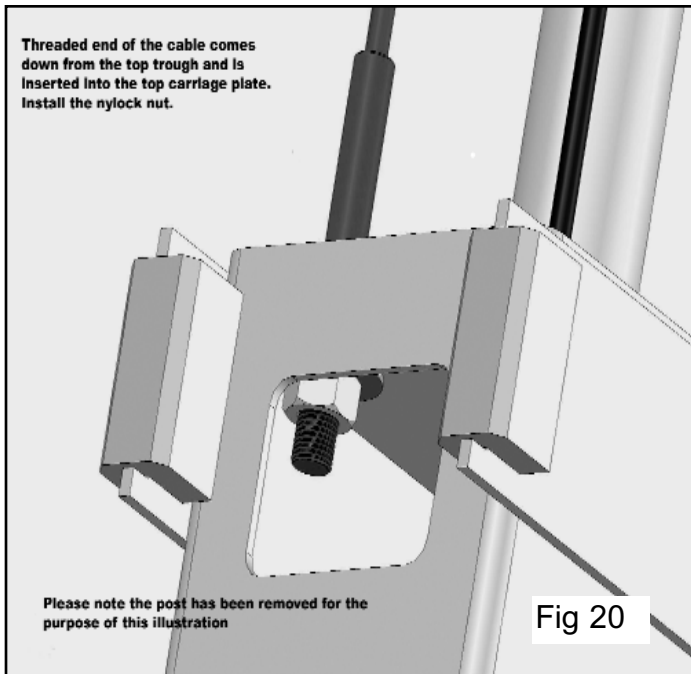
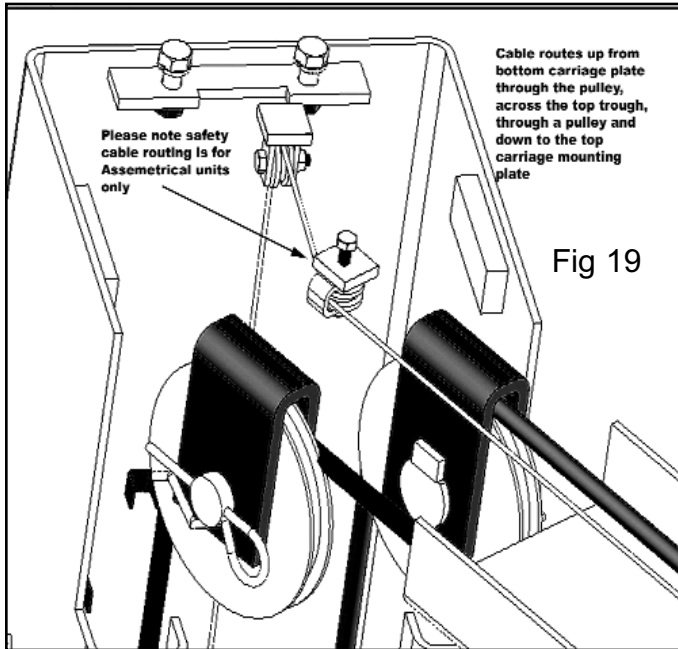


28" above the ground. (See Fig. 17)

Make sure that the safety locks on each column are fully engaged before attempting

to route equalizer cables and/or hoses. Carriages must be equal height from the floor before proceeding.

2. With the carriages in equal position from the floor, route the equalizer cables as shown in Fig.18 - 20.

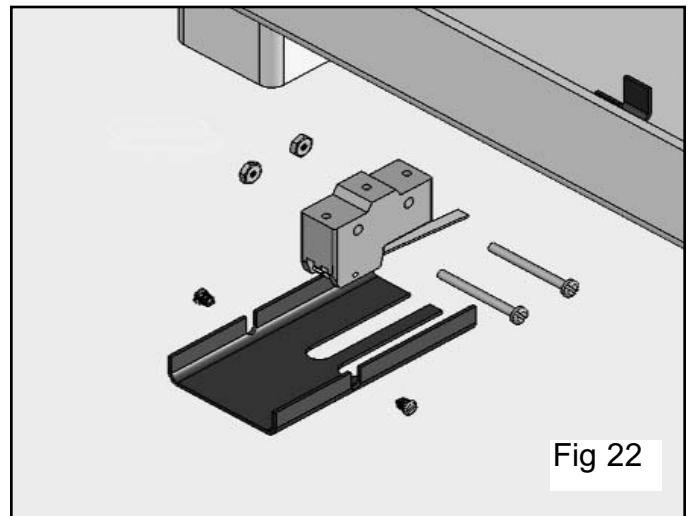
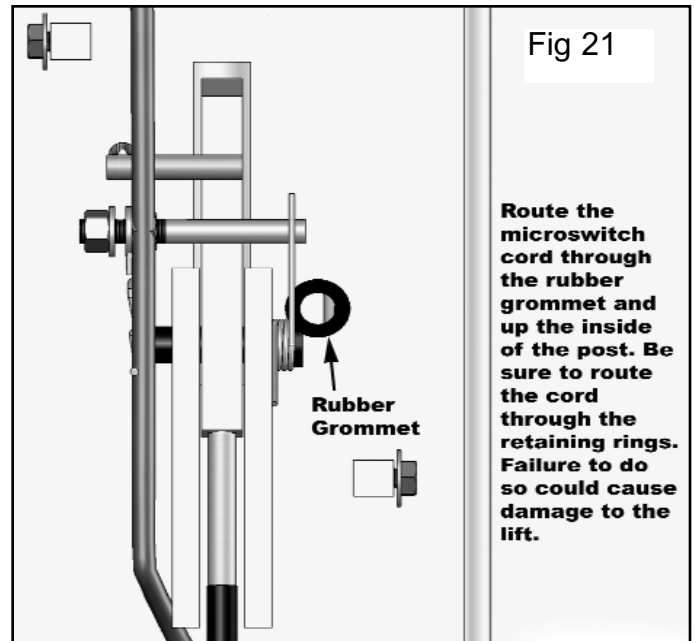


3. After the equalizer cables have been routed adjust each cable "guitar-string tight" with equal tension.

STEP ELEVEN

(Installing Overhead MICRO SWITCH.)

1. Install the overhead Micro Switch as shown below. Be sure to keep wire clear of moving parts. WIRING MUST BE PERFORMED BY A CERTIFIED ELECTRICIAN. (See Fig. 21 & 22)



STEP TWELVE

(Power Unit Installation and Start-Up.)

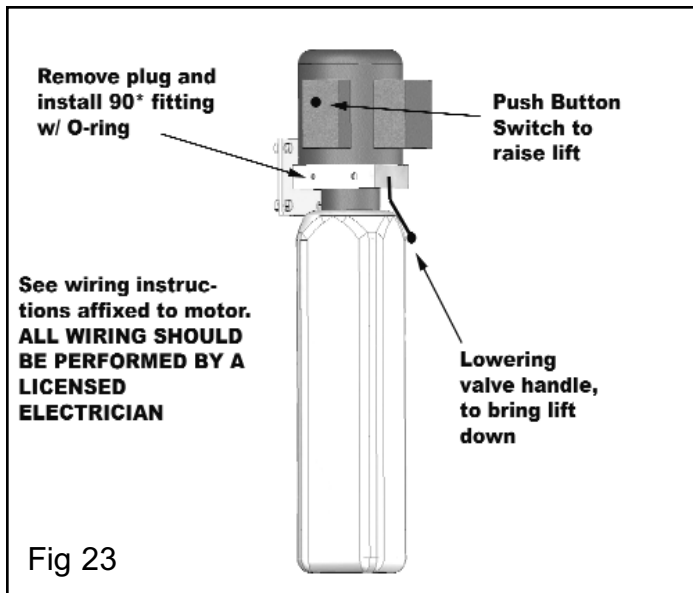
1. The standard power unit for your lift is 220 volt, 60HZ, single phase. All wiring must be performed by a certified electrician only. SEE WIRING INSTRUCTIONS AFFIXED TO MOTOR FOR PROPER WIRING INSTRUCTIONS. (See Fig. 23)

WARNING

IMPORTANT POWER-UNIT INSTALLATION NOTES

- DO NOT run power unit with no oil. Damage to pump can occur.
- The power unit must be kept dry. Damage to power unit caused by water or other liquids such as detergents, acid etc., is not covered under warranty.
- Improper electrical hook-up can damage motor and will not be covered under warranty.
- Motor can not run on 50HZ without a physical change in motor.
- Use a separate breaker for each power unit.
- Protect each circuit with time delay fuse or circuit breaker.
- For 208-230 volt, single phase, use a 25 amp fuse.
- For 208-230 volt, three phase, use a 20 amp fuse.
- For 380-440 volt, three phase, use a 15 amp fuse.

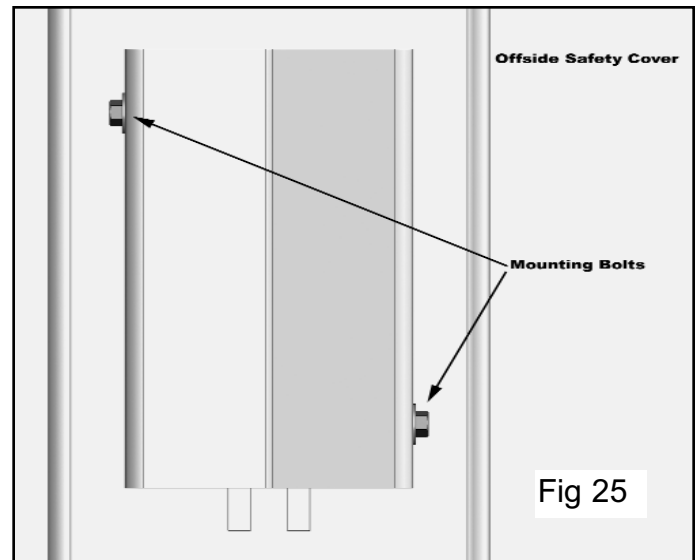
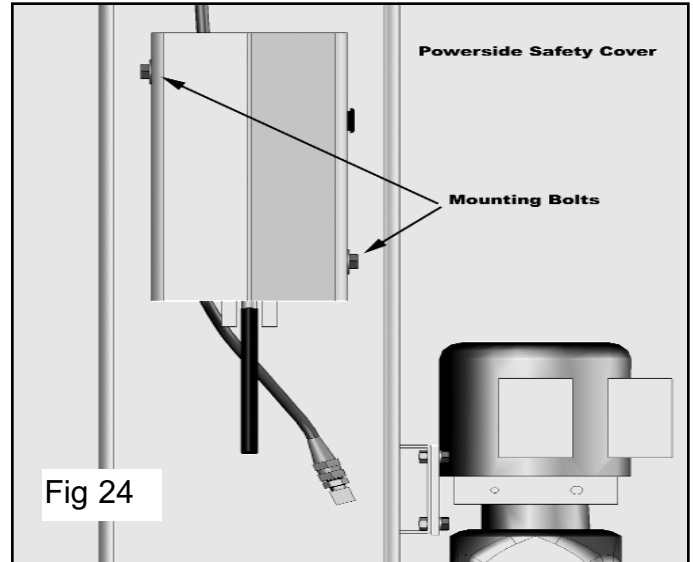
installation and adjustment. DO NOT attempt to raise vehicle until a thorough operation check has been completed.



STEP THIRTEEN

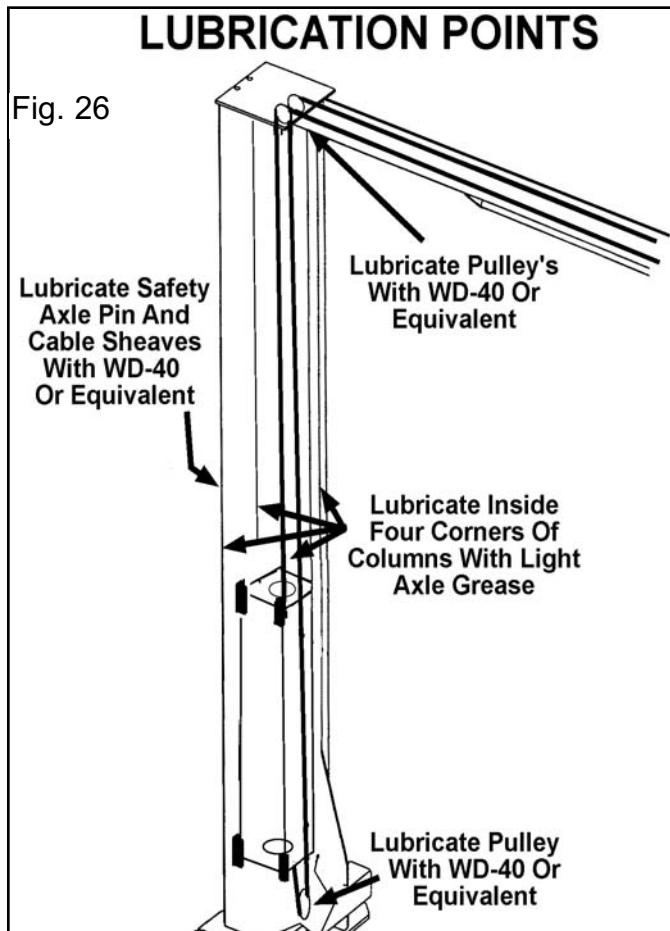
(Installation Of SAFETY COVER.)

1. After safeties have been adjusted and checked for proper operation, install the two cover plates as shown below. (See Fig. 24 & 25)



LUBRICATION

1. After installation and start up as been completed, lubricate lift components as described below. (See Fig. 26)



START-UP AND BLEEDING

1. After electrical power is connected and oil reservoir is full press button to raise lift. Cylinders may “jump” upon initial start up which is normal.

2. Continue raising until lift cylinders bottom out at full height. DO NOT continue pressing button after lift reaches full height. Damage to motor can occur if continued.

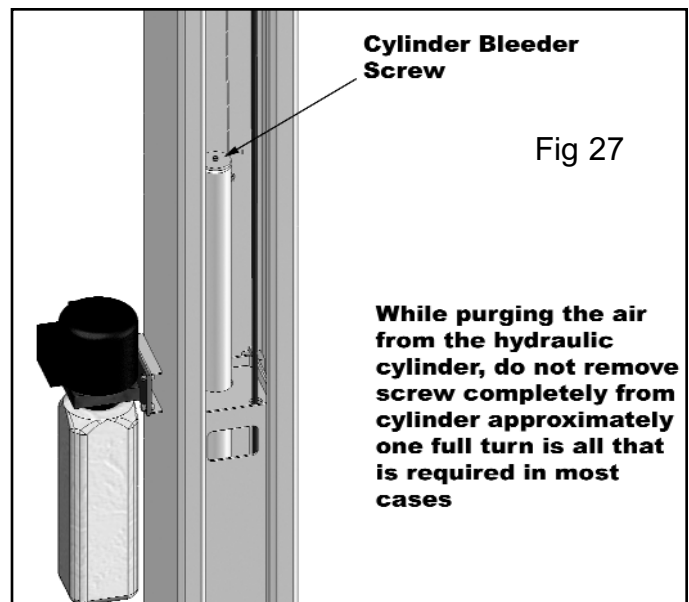
3. Lower the lift only HALF WAY by pressing the SAFETY RELEASE handle inward then pressing in the DOWN lever on power unit.

4. With the lift at half height, slowly loosen the BLEED SCREWS located at the top of each cylinder (Fig 27) to bleed trapped air. DO NOT completely remove bleed screws. Retighten after trapped air has escaped.

5. Lower the lift completely by pressing the SAFETY RELEASE handle inward then pressing the DOWN lever on power unit and repeat bleeding process one additional time.

BE AWARE!

During the START-UP procedure, observe all operating components and check for proper installation and adjustment. DO NOT attempt to raise vehicle until a thorough operational check has been completed.



RISK OF EXPLOSION!! This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors.

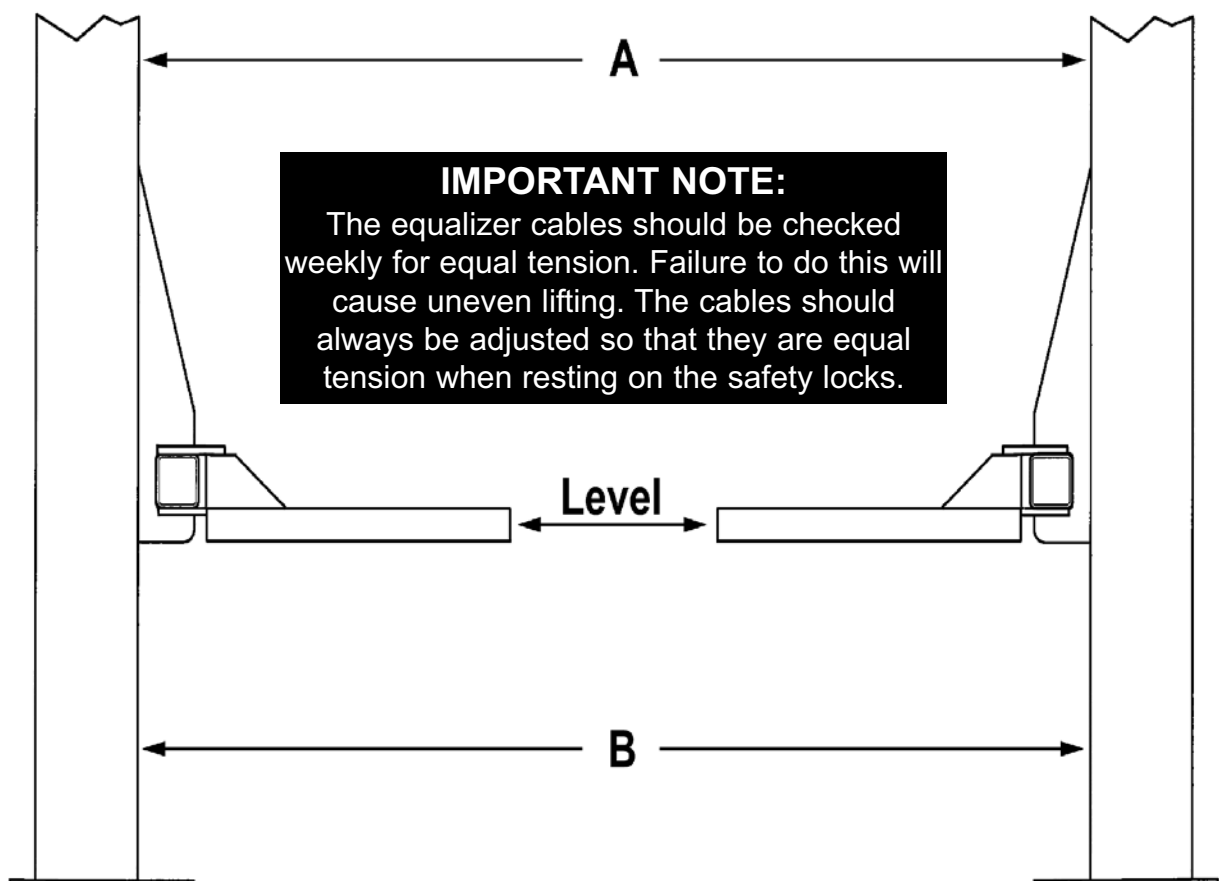
WARNING

IMPORTANT LEVELING INSTRUCTIONS

Before operating your lift, check to make sure that both "A" and "B" measurements are EQUAL.

The swing arms must be level before operation.

If your swing arms are not level shim the columns as required.



TO RAISE LIFT

- ✓ Read Operating and Safety manuals before using lift.
- ✓ Always lift a vehicle according to the manufacturers recommended lifting points.
- ✓ Position vehicle between columns.
- ✓ Adjust swing arms so that the vehicle is positioned with the center of gravity midway between pads.
- ✓ Use truck adapters as needed. Never exceed 9" of pad height.
- ✓ Raise lift by depressing button until supports contact underside of the vehicle. Recheck to make sure vehicle is secure.
- ✓ Raise vehicle to desired working height. Lower vehicle into nearest safety.
- ✓ Always ensure safeties are engaged before any attempt is made to work on or near vehicle.

TO LOWER THE LIFT

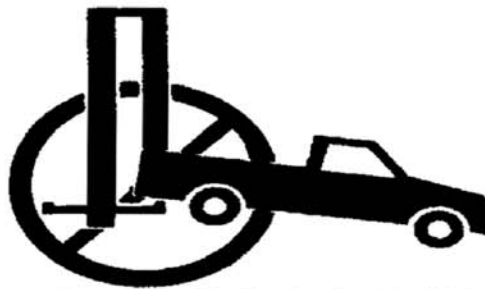
- ✓ First, raise the lift to clear the clear safeties.
- ✓ Raise safeties by pulling handles on each column.
- ✓ Be sure tool trays, stands or personnel are removed from under vehicle.
- ✓ Lower vehicle by activating lowering handle.
- ✓ Before removing vehicle from lift area, position lift arms and supports to provide an unobstructed exit.
- ✓ **NEVER**, drive over lift arms.

REQUIRED MONTHLY MAINTENANCE

- ✓ Check arm restraints for proper operation.
- ✓ Check all chain/cable connections, bolts and pins to insure proper mounting.
- ✓ Visually inspect safeties for proper operation.
- ✓ Lubricate columns with grease.
- ✓ Inspect all anchor bolts and retighten if necessary.
- ✓ Check columns for squareness and plumb.
- ✓ Inspect all arm pivot pins making sure they are properly secured.
- ✓ Check equalizer cable tension, adjust if necessary.
- ✓ Inspect all lift pads, replace if necessary.
- ✓ If lift is equipped with overhead cut-off switch, check for proper operation.

WARNING

1. **WARNING:** If cement anchor bolts are loose, or any component of the lift is found to be defective, **DO NOT USE LIFT!**
2. Never operate the lift with any person or equipment below.
3. Never exceed rated capacity.
4. Always insure safeties are engaged before any attempt is made to work on or near vehicle.
5. Never leave lift in an elevated position unless the safeties are engaged.
6. Do not permit electric motor to get wet! Motor damage caused by dampness is not covered under warranty.



NEVER LIFT ANY VEHICLE IN ANY MANNER WITH LESS THAN FOUR (4) ARMS. RATED CAPACITY OF EACH LIFT ARM IS NO GREATER THAN ONE FOURTH (1/4) OF THE OVERALL LIFTING CAPACITY.



Clear area if vehicle is in danger of falling.

©



Position vehicle with center of gravity midway between adapters.

©



CAUTION
Lift to be used by trained operator only.

©



CAUTION
Authorized personnel only in lift area.

©



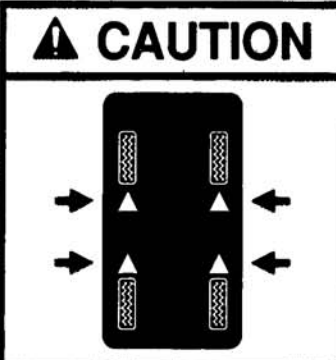
Remain clear of lift when raising or lowering vehicle.

©



Avoid excessive rocking of vehicle while on lift.

©



CAUTION
Use vehicle manufacturer's lift points.

©



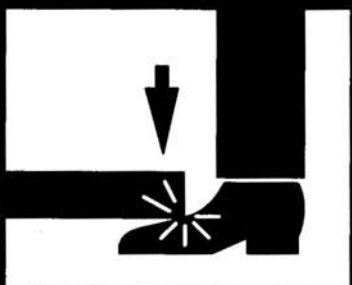
CAUTION
Always use safety stands when removing or installing heavy components.

©



Do not override self-closing lift controls.

©



Keep feet clear of lift while lowering.

©



CAUTION
Use height extenders when necessary to ensure good contact.

©



CAUTION
Auxiliary adapters may reduce load capacity.

©

The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style.

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The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style.

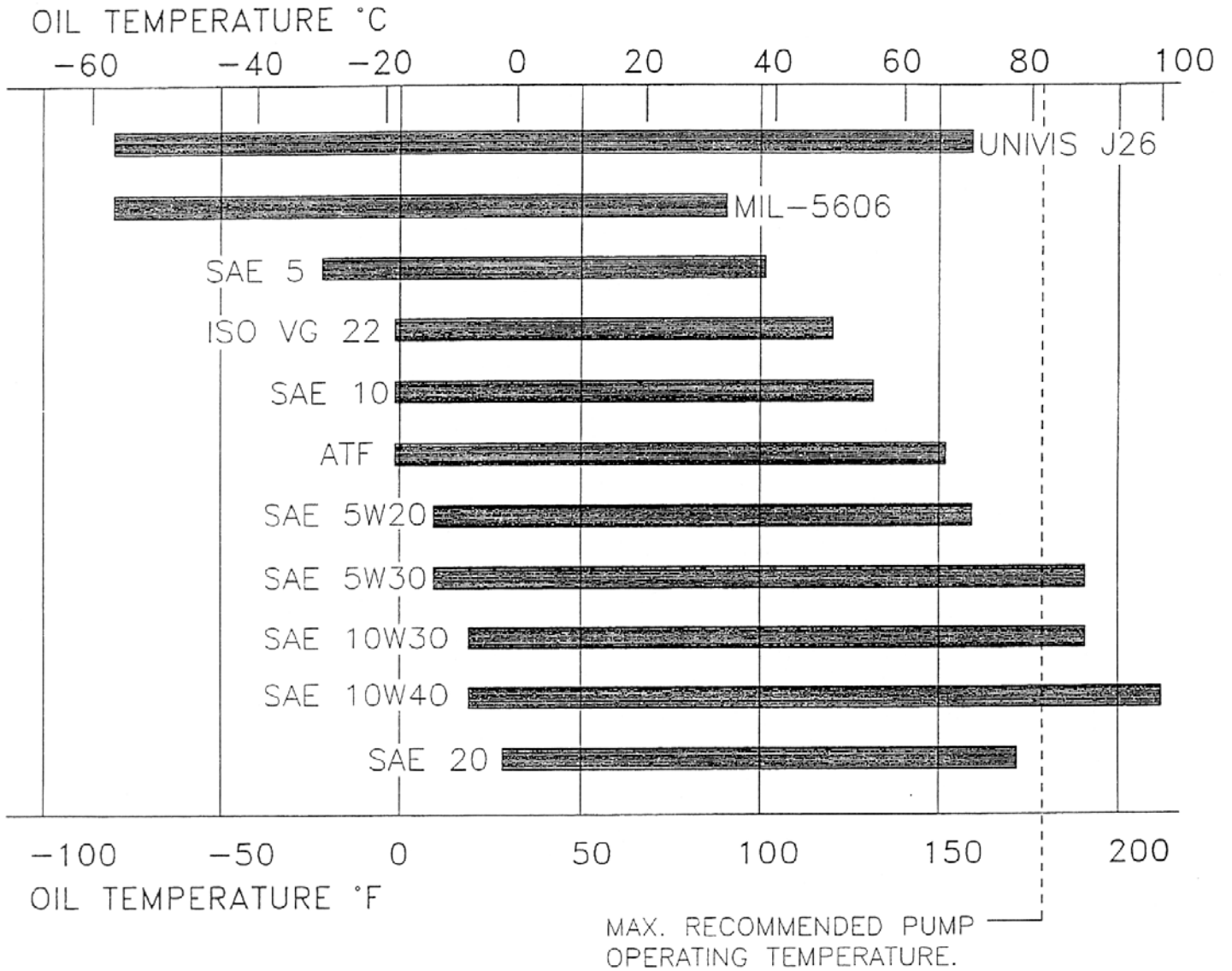
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RECOMMENDED OILS AT VARIOUS TEMPERATURES



TEMPERATURE LIMITS BASED ON MAXIMUM VISCOSITY OF 1000 CENTISTOKES
(5000 SSU) AND MINIMUM VISCOSITY OF 15 CENTISTOKES (80 SSU)

Lift Will Not Raise

Air In Oil A, C, J, K	A Check for proper oil levels The oil level should be up to the bleed screw in the reservoir with the lift all the way down
	B Remove check valve and inspect for contamination Wash check valve in solvent and blow out with air re-install check valve
Cylinder Binding M	C Bleed cylinders See installation manual
	D Flush release to get rid of possible contamination Hold release down and start unit allowing it to run for 15 seconds
Cylinder Leaks Internally M	E Dirty oil Replace oil with clean Dextron III ATF
	G Tighten all fasteners Tighten fasteners per engineering specification
Motor Runs Backwards under Pressure B	H Check for free movement of release handles If handle does not move freely replace bracket or handle assembly
	I Check motor is wired correctly Compare wiring of motor to electrical diagram on unit
Lowering Valve Leaks D, E, H, N, O	J Check inlet tube length Replace inlet hose assembly
Motor Runs Backwards I, O	K Oil seal damaged or cocked Replace oil seal around pump shaft
Pump Damaged M, N, O	L Relief valve hung up on cap Remove valve and free up valve
Pump won't Prime A, J, K, M, O, P	M See installation manual
Relief Valve Leaks L, M, N, O	N Replace with new part
Voltage to motor incorrect I, M	O Return unit for repair
Motor Runs Backwards I, O	P Check pump mounting bolts Bolts should be 15 to 18 ft lbs.

Motor Will Not Run

Fuse Blown

E,B,A,C,D

Limit Switch Burned Out

A,B,C,D

Microswitch Burned out

A, B, C, D

Motor Burned Out

A, B, C, D, F

Voltage To Motor

Incorrect

A, B

A Check for correct voltage

Check motor is wired

B correctly

C Don't use extension cords

D Replace with new part

E Reset Circuit breaker / fuse

F Return unit for repair

G See installation manual

Lift Will Not Raise Loaded Lift

Air In Oil A, B, D, F		A Check for oil levels	The oil level should be up to the bleed screw in the reservoir with the lift all the way down
		B Check / tighten inlet tubes	Replace inlet hose assembly and suction cover
Cylinder Binding G		D Oil seal damaged or cocked	Replace oil seal around pump shaft
		E Remove check valve and inspect for contamination	Wash check valve in solvent and blow out with air re-install check valve
Cylinder Leaks Internally G		F Bleed cylinders	See installation manual
		G See installation manual	
Lift overloaded G, H		H Check vehicle weight	Compare weight of vehicle to weight limit of the lift
		I Flush Valve	Hold Release handle down and start unit allowing it to run for 15 seconds
Lowering Valve Leaks I, J, K, A G		J Replace with new part	
		K Return unit for repair	
Motor Runs Backwards E, K, L		L Check motor is wired correctly	Compare wiring of motor to electrical diagram on unit
Pump Damaged G, J, K		M Relief valve hung up on cap	Remove valve and free up valve
Pump won't Prime A, B, D, F, G, K			
Relief Valve Leaks M, J, K, G			
Voltage to motor incorrect L, G			

Lift Will Not Stay Up

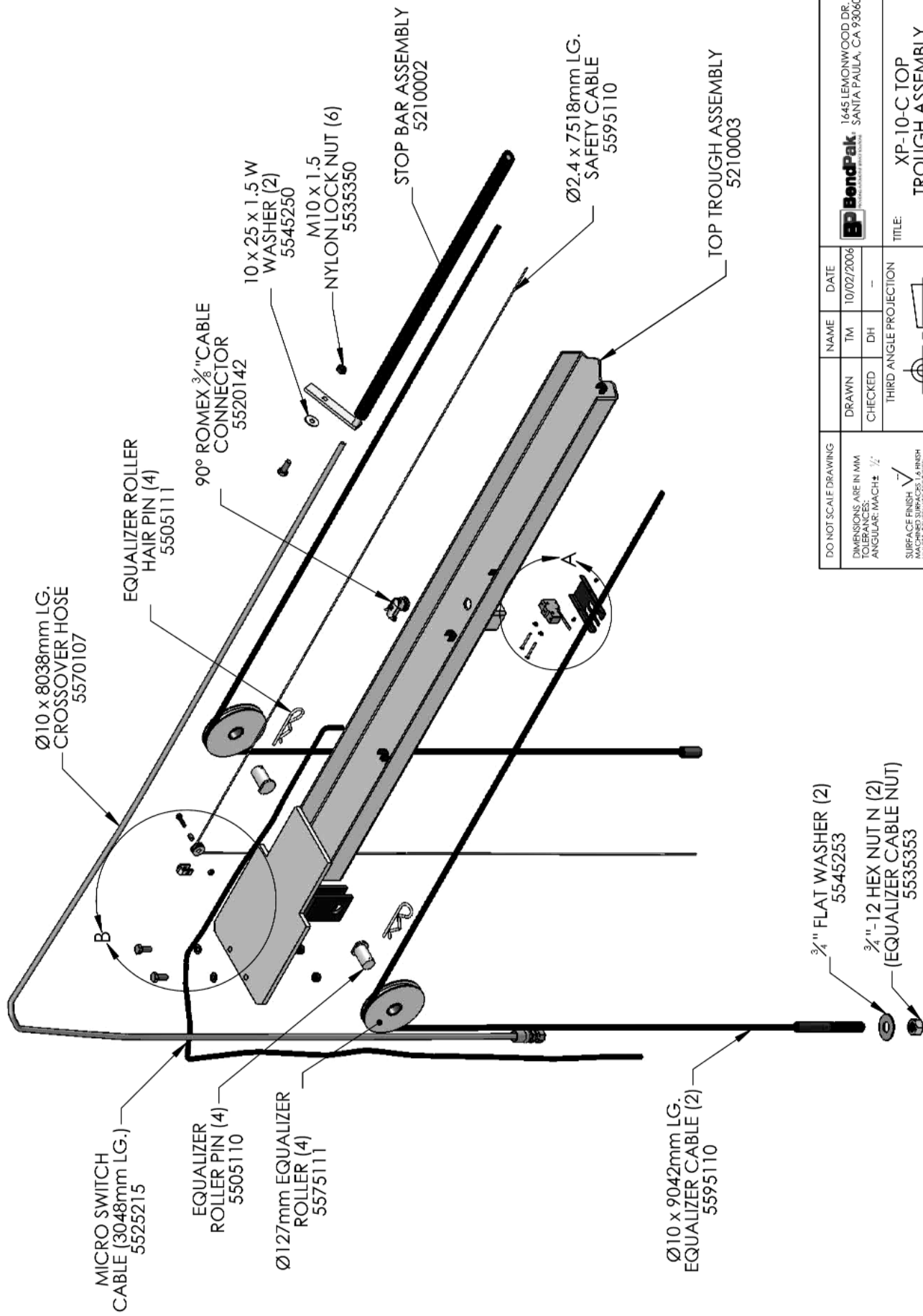
Air In Oil A, D, F	A	Check for oil levels	The oil level should be up to the bleed screw in the reservoir with the lift all the way down
	D	Oil seal damaged or cocked	Replace oil seal around pump shaft
	E	Remove check valve and inspect for contamination	Wash check valve in solvent and blow out with air re-install check valve
Check Valve Leaks E, H, I, J	F	Bleed cylinders	See installation manual
	G	Flush Valve	Hold Release handle down and start unit allowing it to run for 15 seconds
	H	Replace with new part	
Cylinder Leaks Internally J	I	Return unit for repair	
	J	See installation manual	
	K	Check complete hydraulic system for leaks	
Lowering Valve Leaks G, H, I, A, J,			
Leaking Fittings K			

Lift Lowers Slowly Or Not At All

Cylinder Binding	A	See installation manual	
A	D	Replace with new part	
	E	Return unit for repair	
Release valve screen clogged	F	Use clean Dextron III ATF	If ATF is contaminated, replace with clean ATF
E, B, D, C	G	Clean release valve screen	Wash release valve in solvent and blow out with air

External Oil Leak

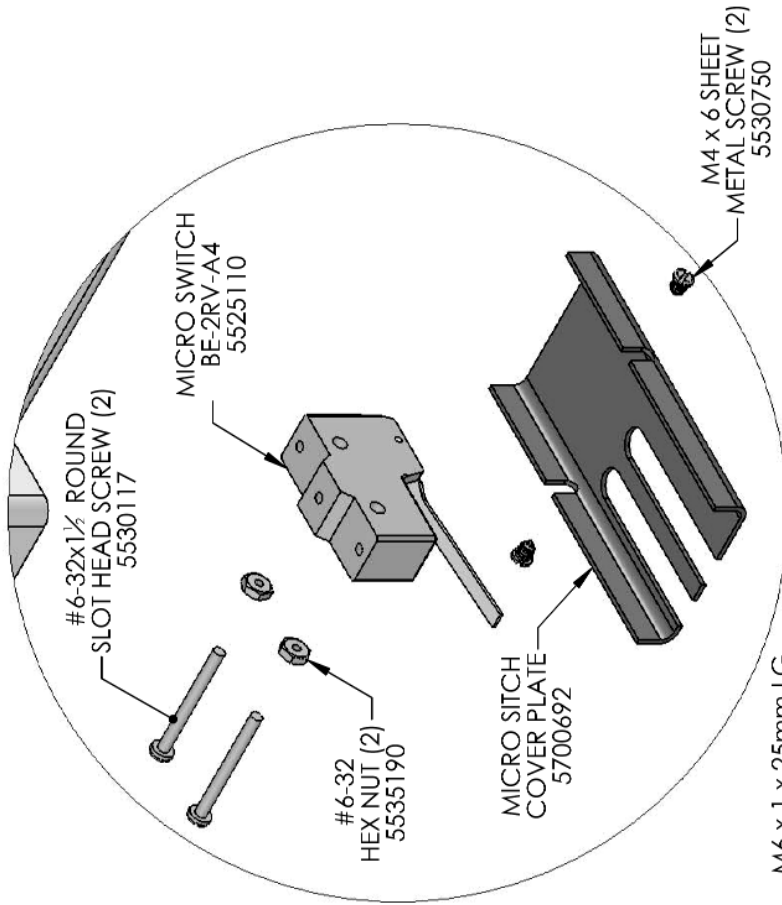
Air In Oil A, B, C, D	A Check for proper oil levels The oil level should be up to the bleed screw in the reservoir with the lift all the way down
	B Replace with new part
	C See installation manual
Allen plugs loose E	D Use Clean Dextron III Atf E Tighten all plugs Tighten fasteners per engineering specification
	F Return unit for repair
Loose tank K	G Tighten all hydraulic fittings
	H
Oil comes out breather A, B, C, D, F	I Oil Seal Leaks Replace oil seal around pump shaft
	J Bleed cylinders See installation manual
Oil comes out tank mounting E	K Tighten tank mounting bolts Tighten per manufacturers specifications
Hoses / loose fittings C, G	
Air in Oil H, I, J	



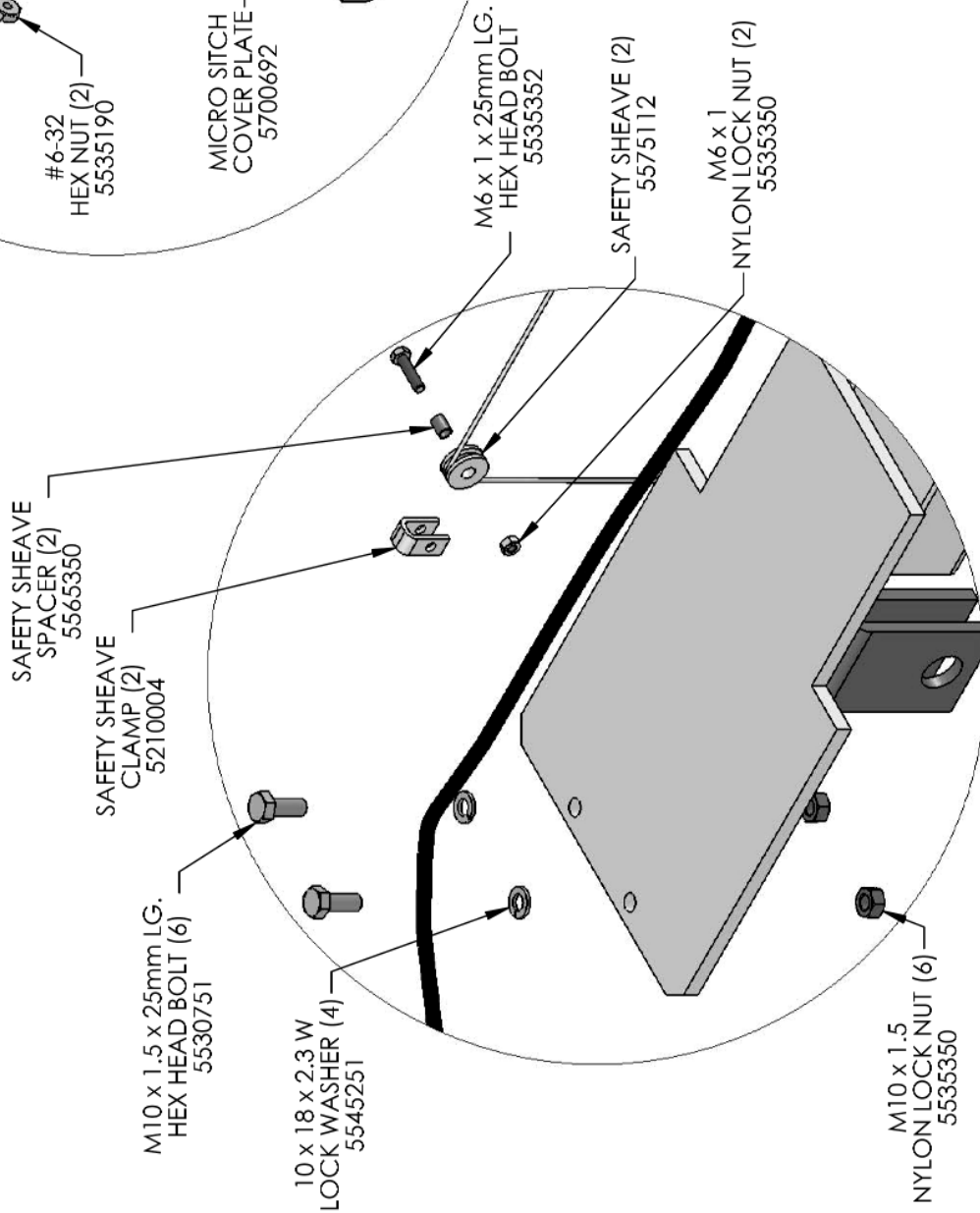
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NEXT ASSEMBLY: XP-10-C LIFT	REV	N/C
	SIZE DWG. NO.	800120
	SCALE: 1:10	SHEET 1 OF 2

1. DETAIL VIEWS ON PAGE 2.
 2. QUANTITIES PER ASSEMBLY ONLY.
- NOTE: UNLESS OTHERWISE SPECIFIED.**

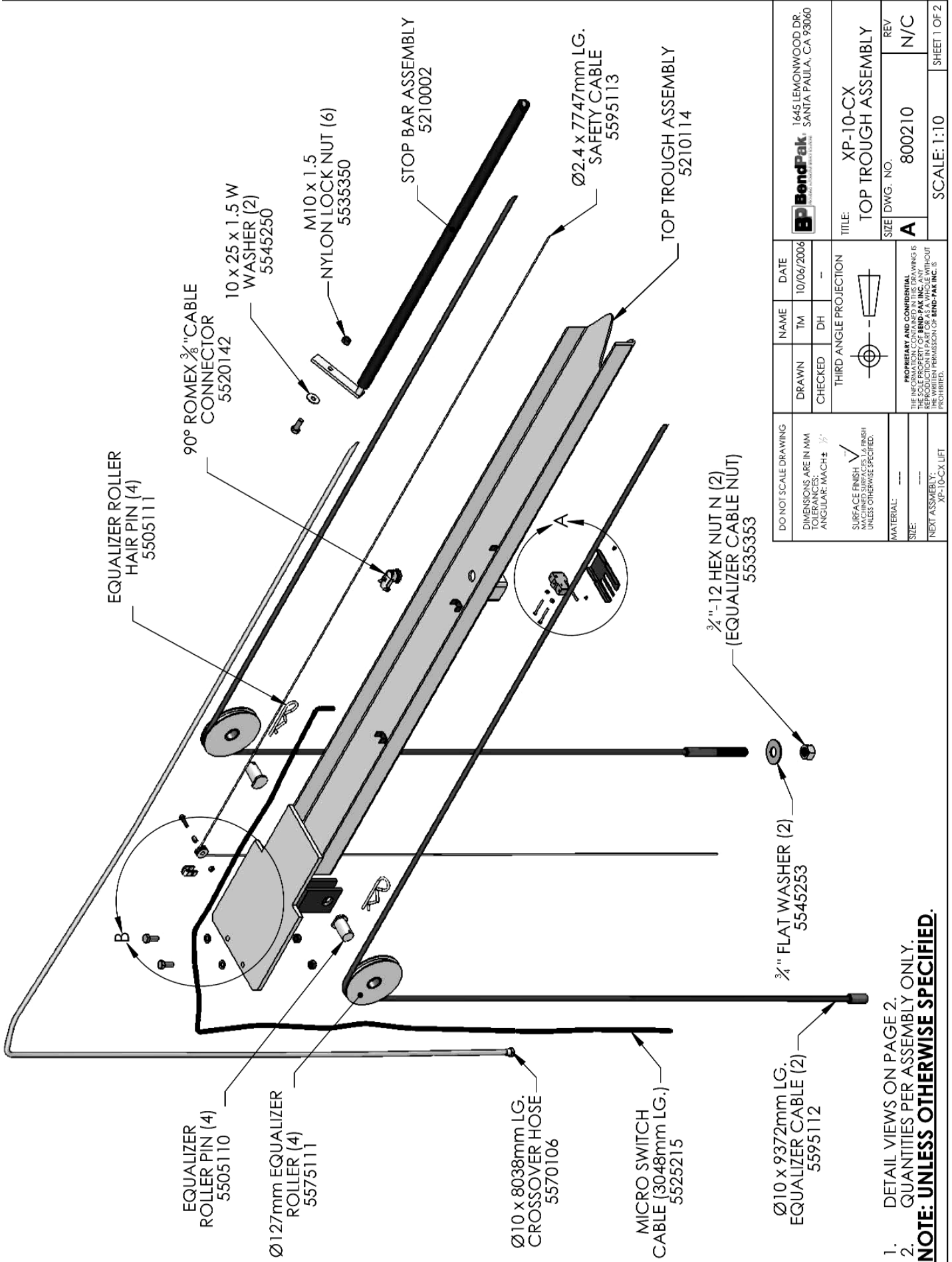
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SCALE:	1:12	SHEET 2 OF 2



DETAIL A
SCALE 1 : 2



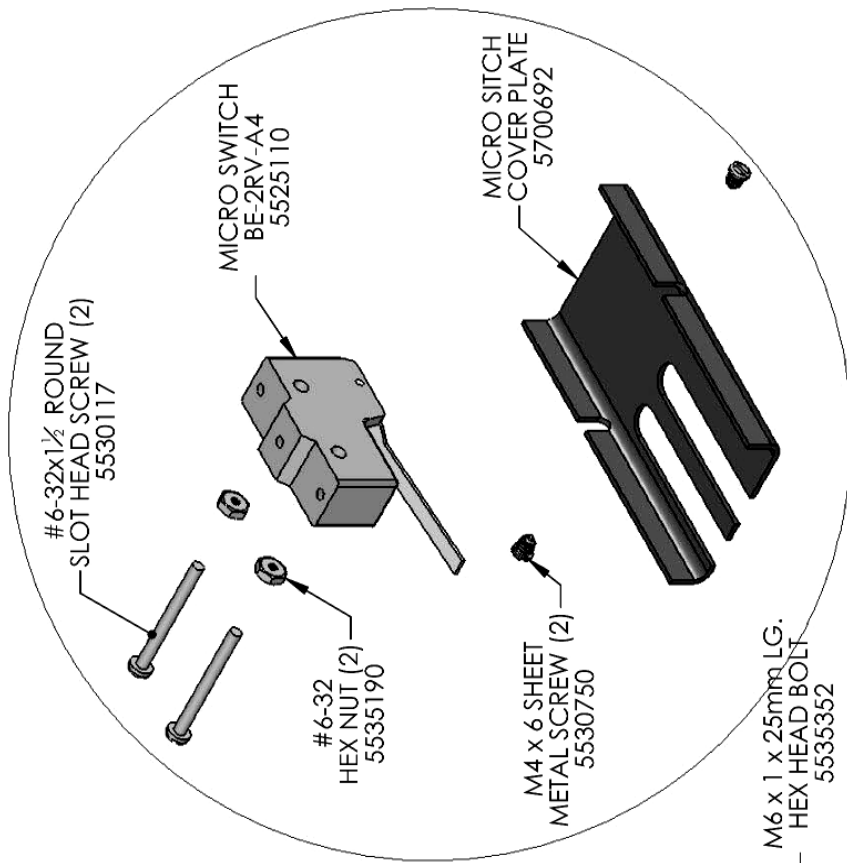
DETAIL B
SCALE 1 : 4



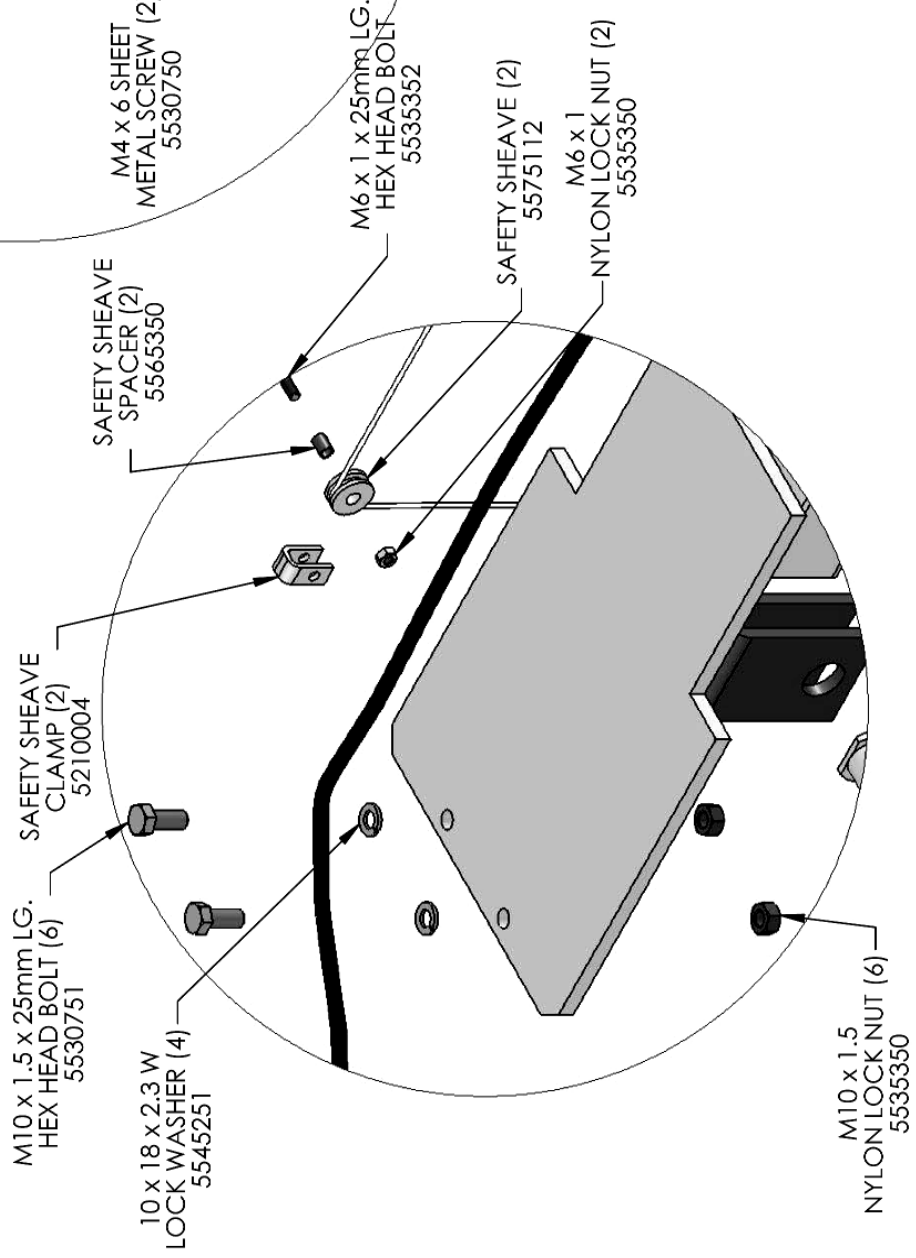
BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 95060		NAME		DATE
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CHECKED	DH			
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		SURFACE FINISH: ✓ MACHINED SURFACES: LA FINISH UNLESS OTHERWISE SPECIFIED.		
MATERIAL: ---		SITE: ---		
NEXT ASSEMBLY: XP-10-CX LIFT				

TITLE: XP-10-CX TOP TROUGH ASSEMBLY		REV
SIZE DWG. NO.	A	800210
SCALE: 1:10		SHEET 1 OF 2

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 2. QUANTITIES PER ASSEMBLY ONLY.
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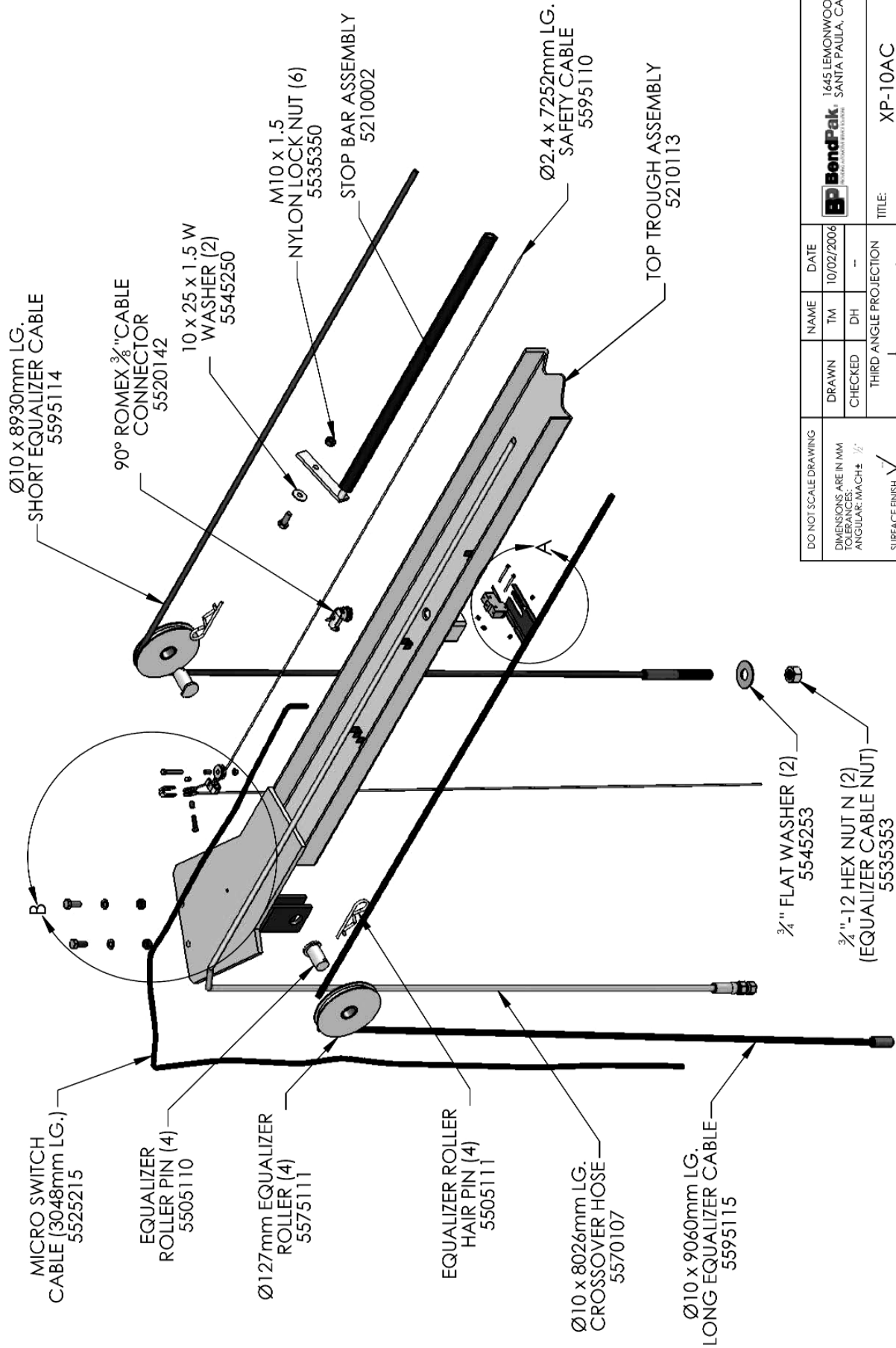


DETAIL A
SCALE 1 : 2



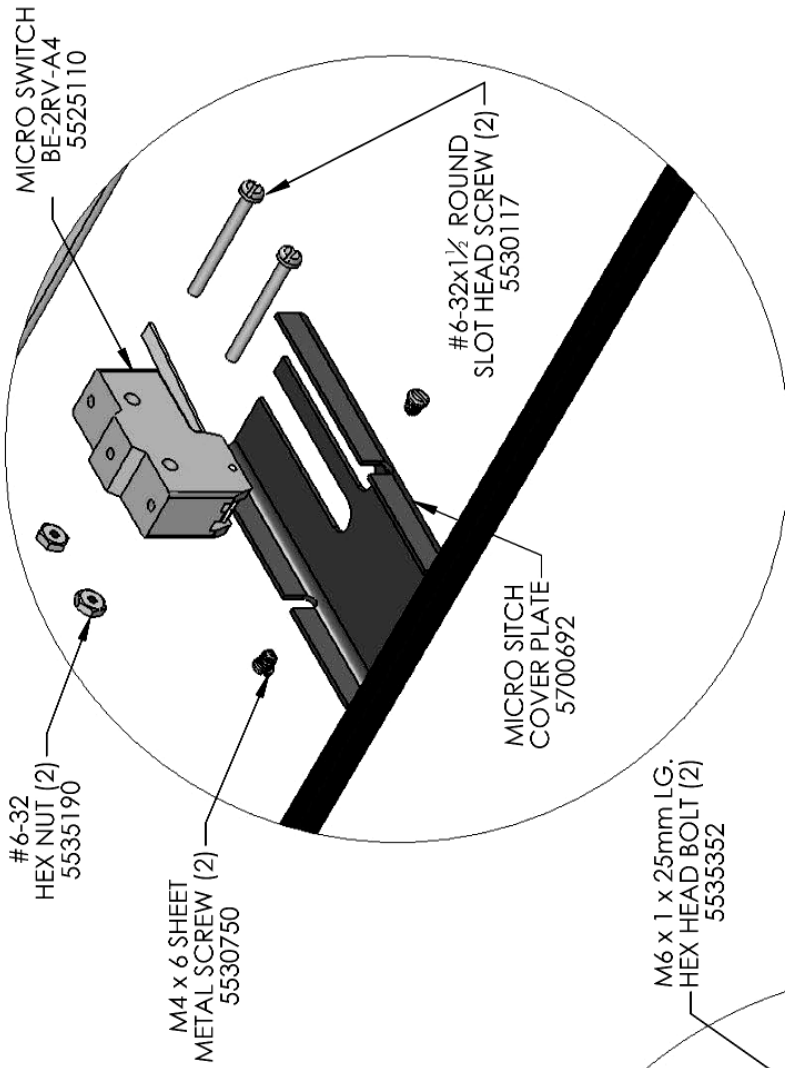
DETAIL B
SCALE 1 : 4

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TOP TROUGH ASSEMBLY	
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REV	N/C
SCALE:	1:12
	SHEET 2 OF 2

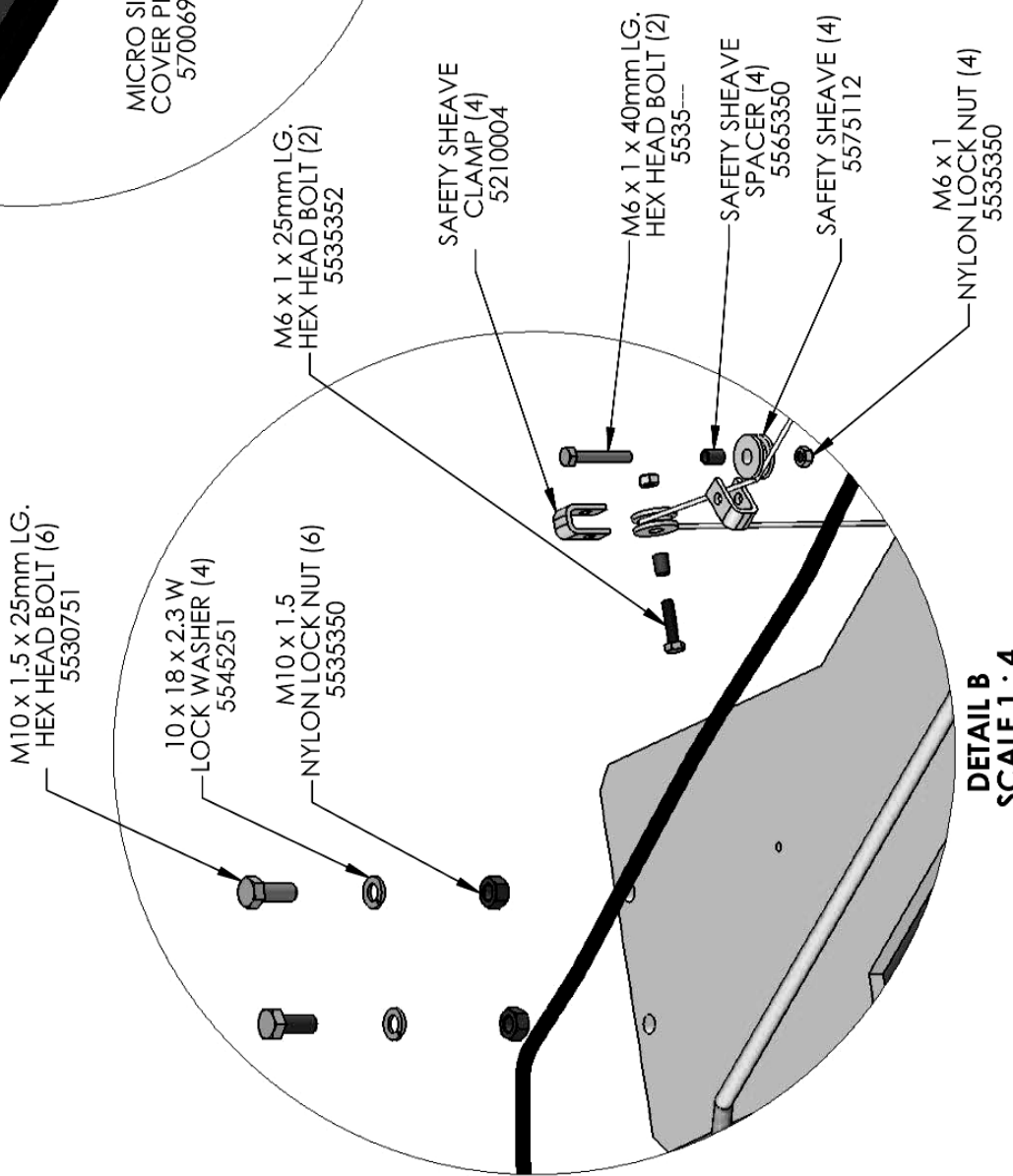


1. DETAIL VIEWS ON PAGE 2.
 2. QUANTITIES PER ASSEMBLY ONLY.
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MATERIAL: ---		THIRD ANGLE PROJECTION			
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NEXT ASSEMBLY: XP-10AC		TITLE: XP-10AC		TOP TROUGH ASSEMBLY	
		SIZE DWG. NO. 800201		REV N/C	
		SCALE: 1:10		SHEET 1 OF 2	

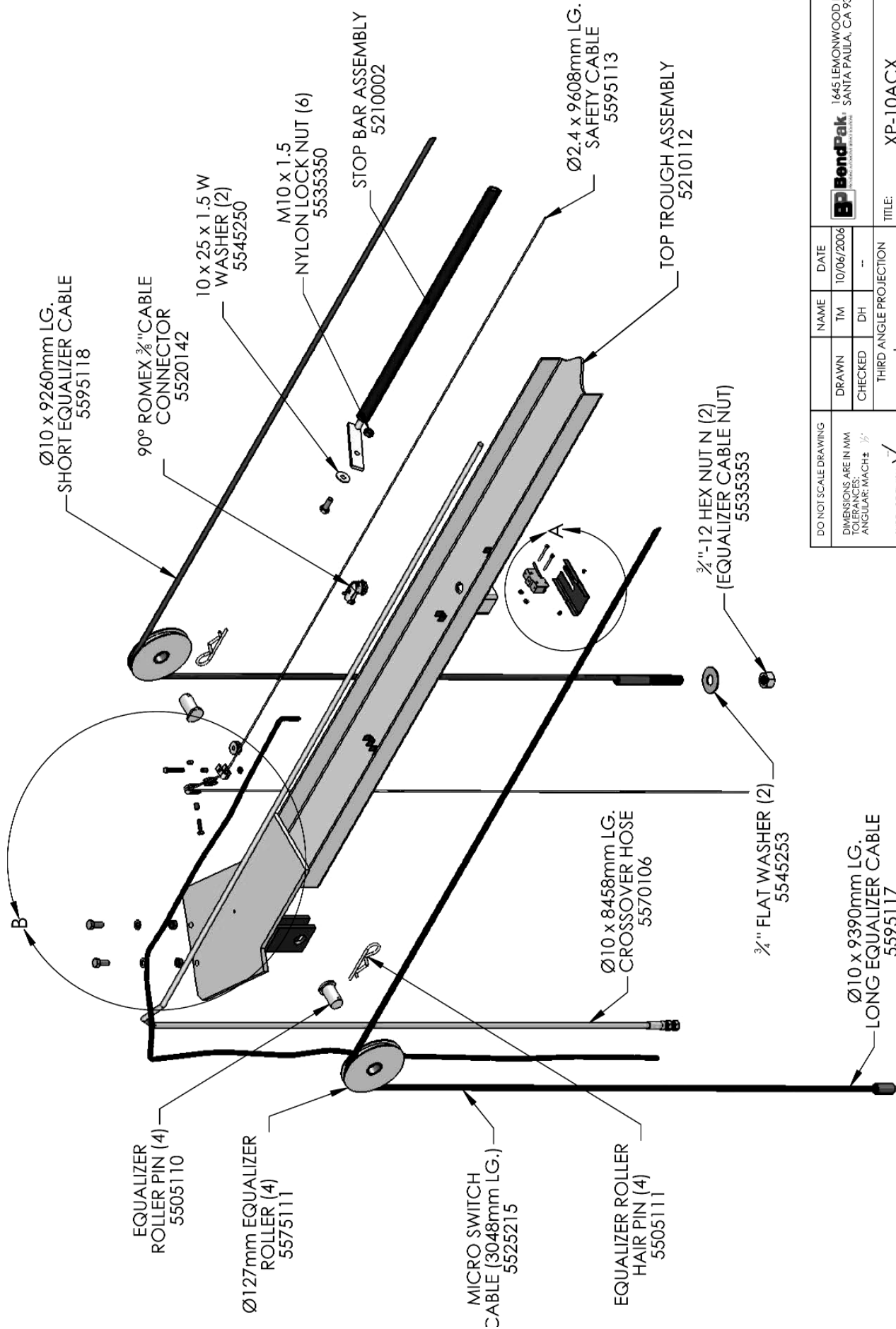


DETAIL A
SCALE 1 : 2



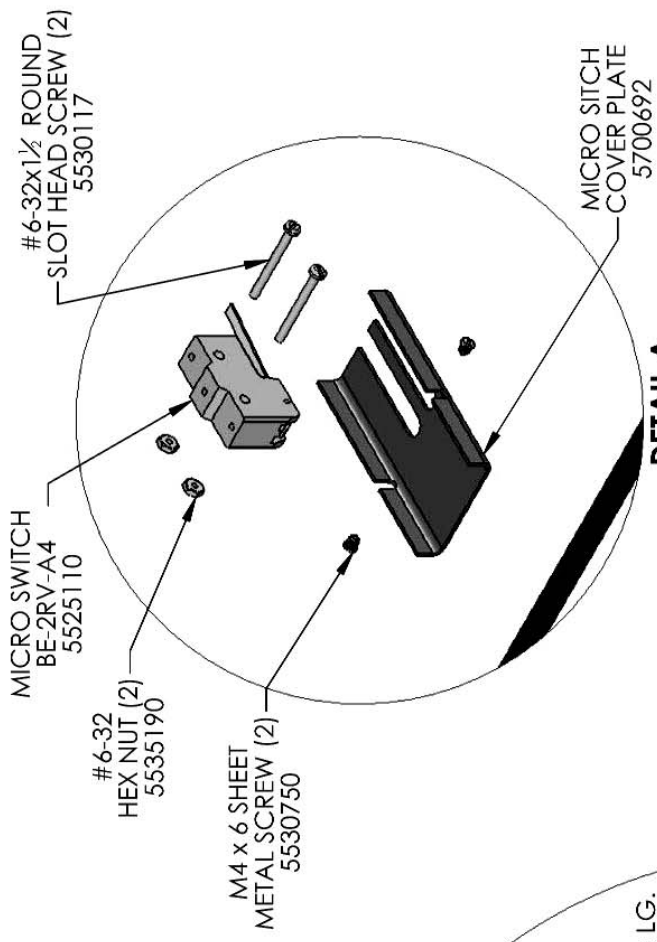
DETAIL B
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SIZE DWG. NO.	A 800201
REV	N/C
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SHEET 2 OF 2	

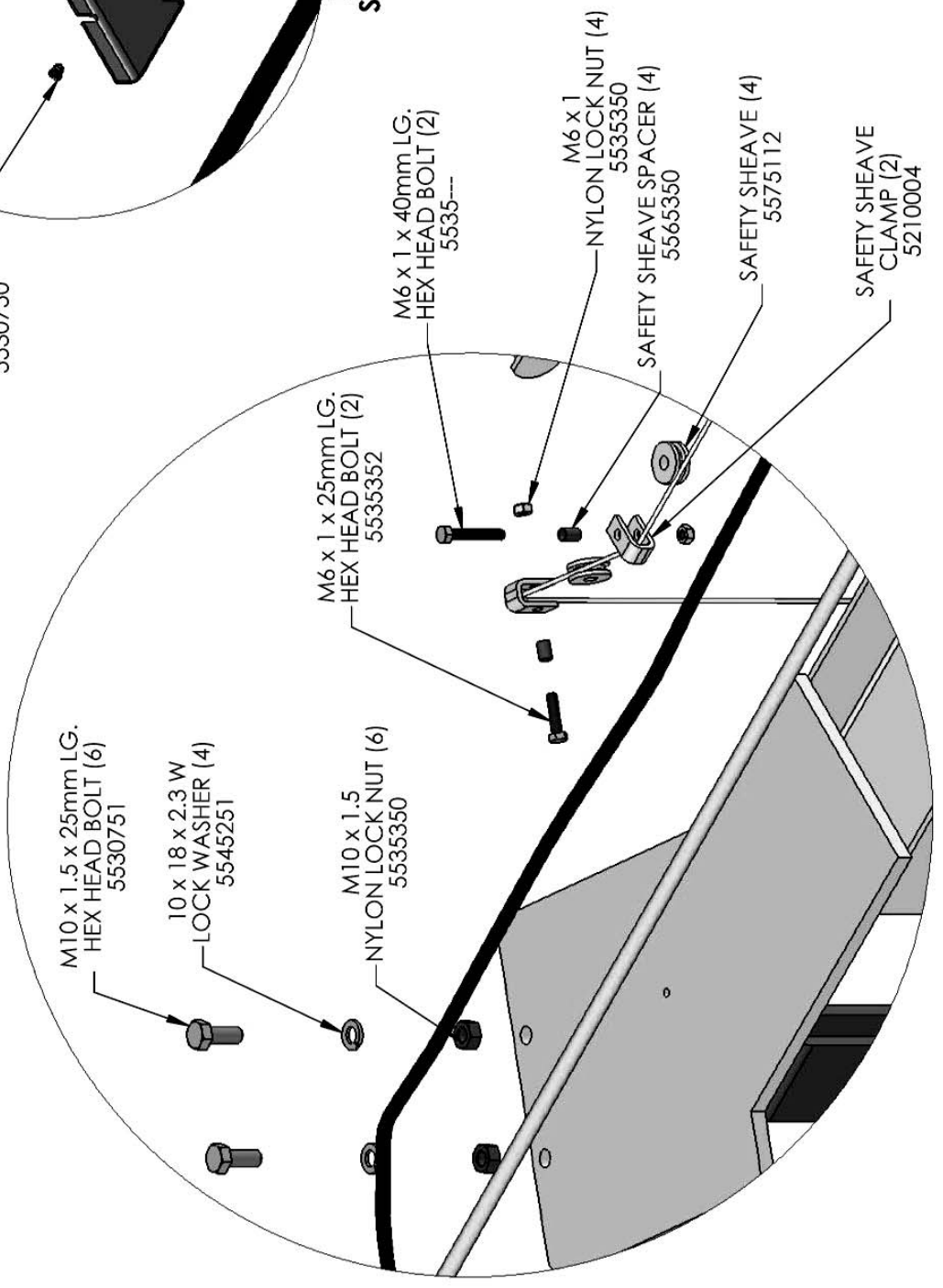


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		SCALE: 1:10	
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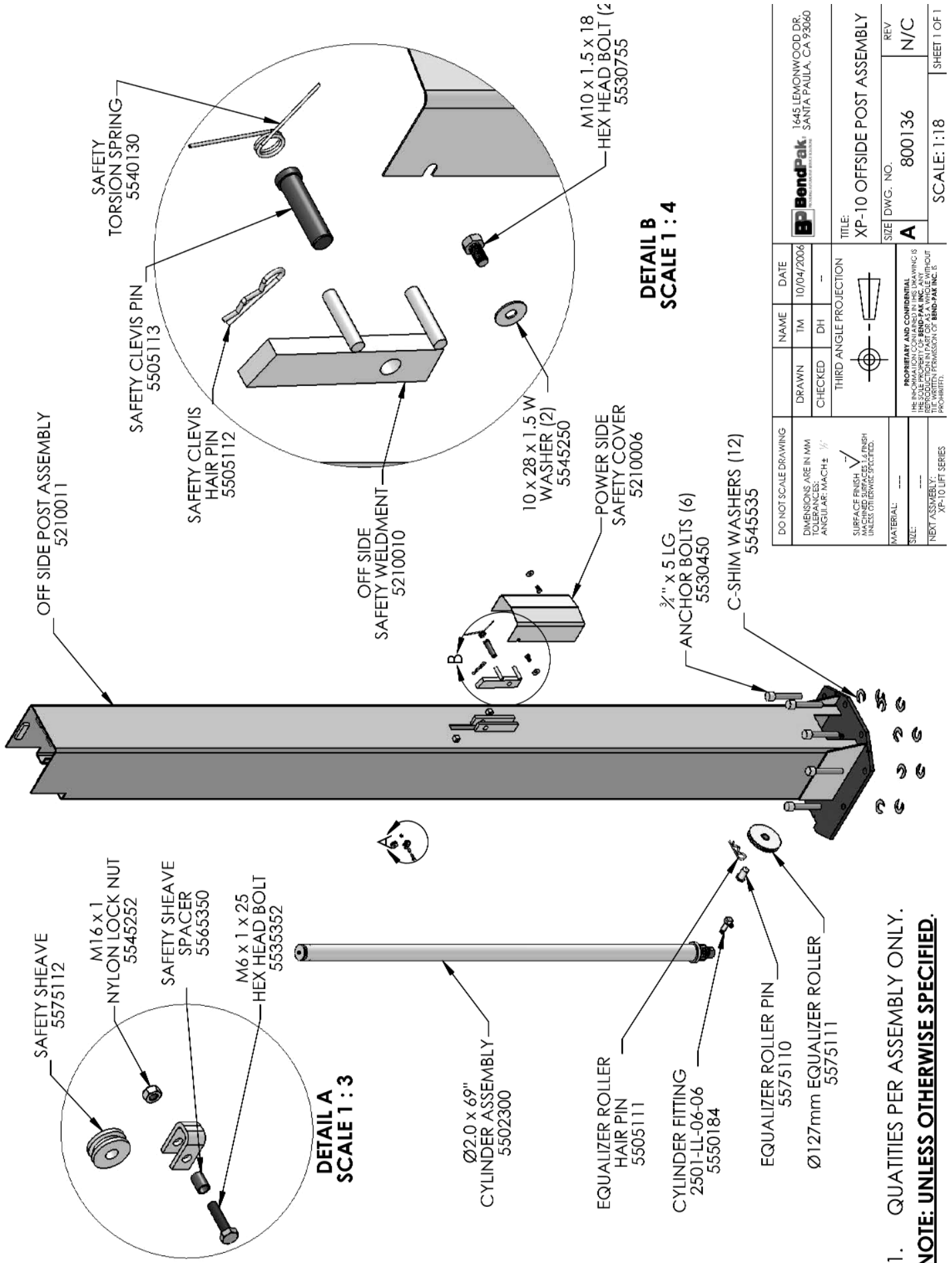
DETAIL A
SCALE 1 : 3



DETAIL B
SCALE 1 : 4

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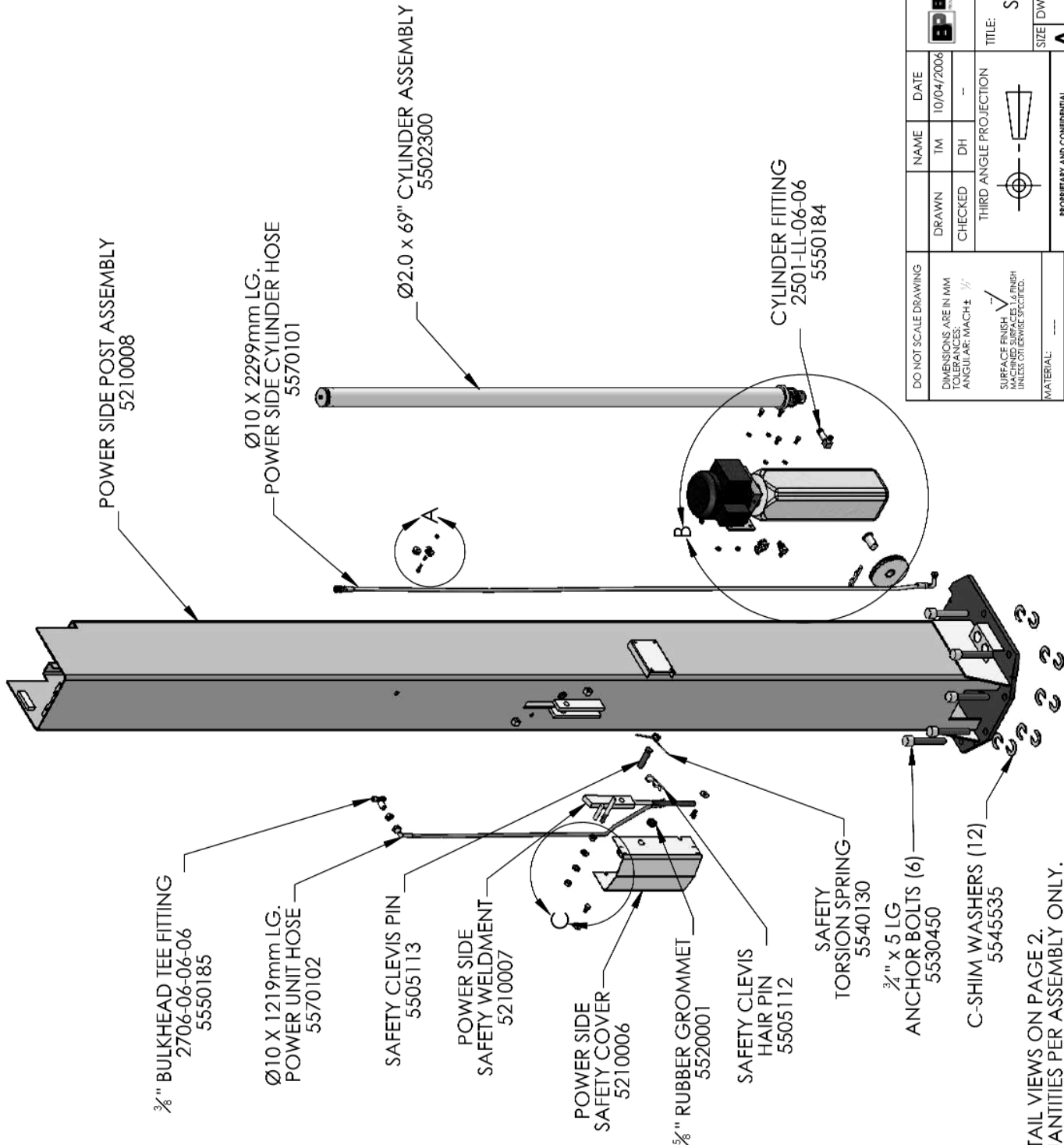


DETAIL A
SCALE 1 : 3

DETAIL B
SCALE 1 : 4

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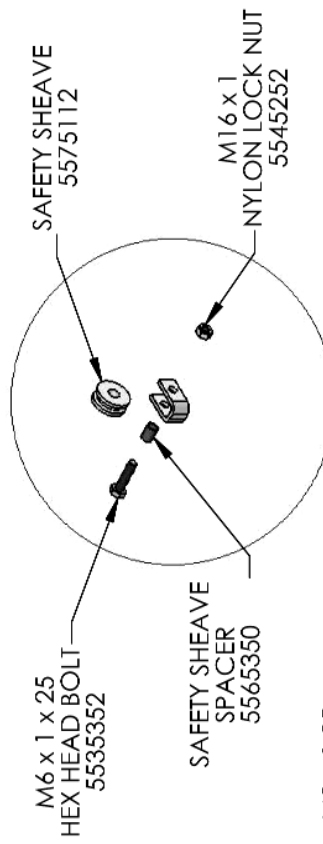
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THIRD ANGLE PROJECTION			
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TITLE:		SIZE	REV
XP-10 OFFSIDE POST ASSEMBLY		A	N/C
SCALE: 1:18		SHEET 1 OF 1	



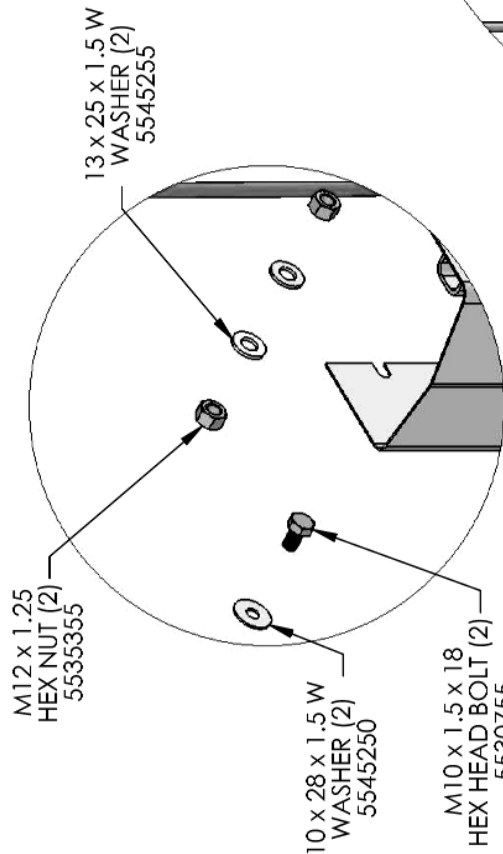
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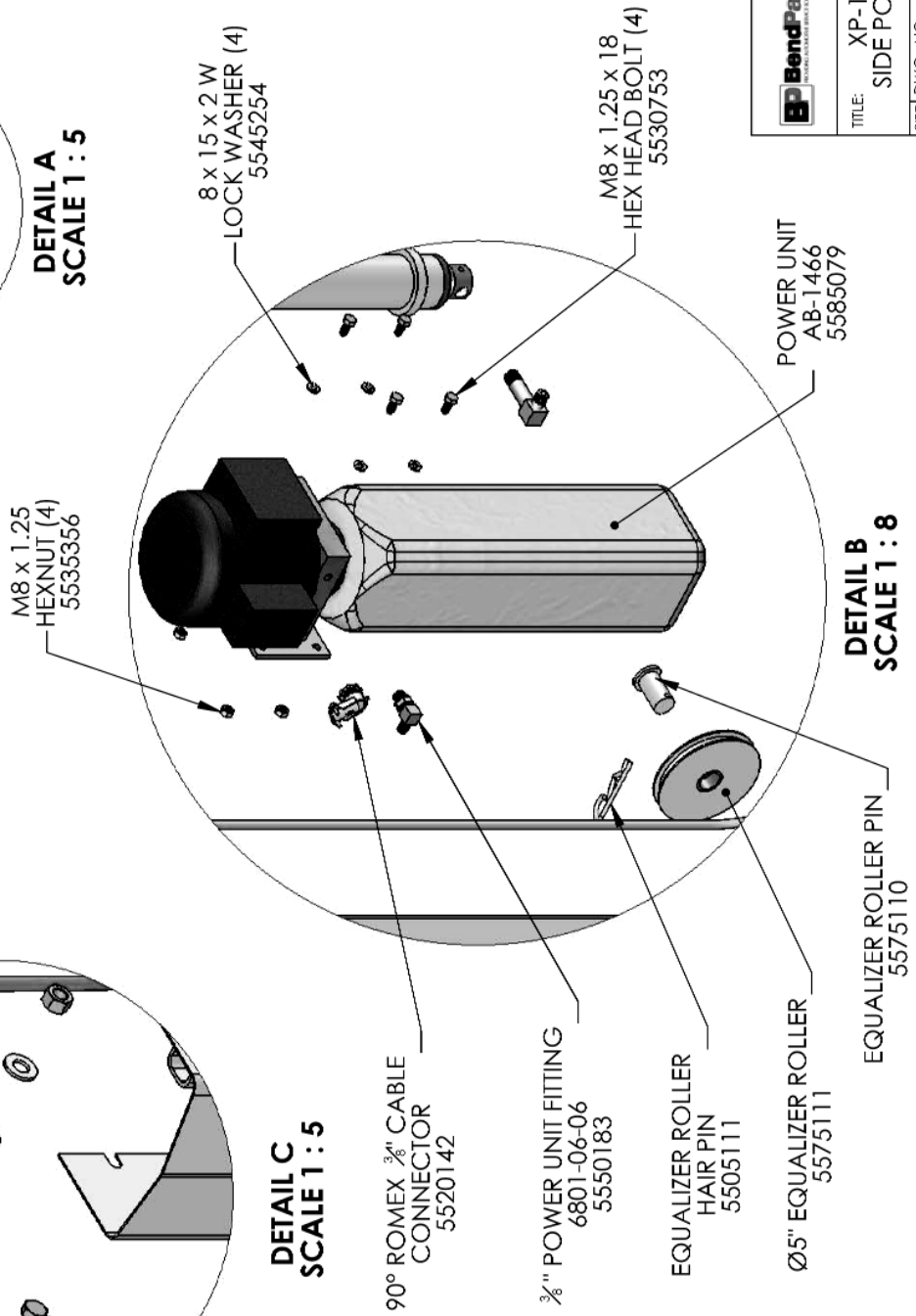
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DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH ± 1/2° SURFACE FINISH: MACHINED SURFACES 1/4 FINISH UNLESS OTHERWISE SPECIFIED.	DRAWN TM	10/04/2006		
MATERIAL: ---	CHECKED DH	---	SIZE DWG. NO. A 800146	REV N/C
SIZE: ---	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BEND-PAK INC. IS TO BE KEPT IN CONFIDENCE AND NOT TO BE REPRODUCED IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BEND-PAK INC. IS PROHIBITED.			SCALE: 1:18 SHEET 1 OF 2
NEXT ASSEMBLY: XP-10 LIFT SERIES				



DETAIL A
SCALE 1 : 5

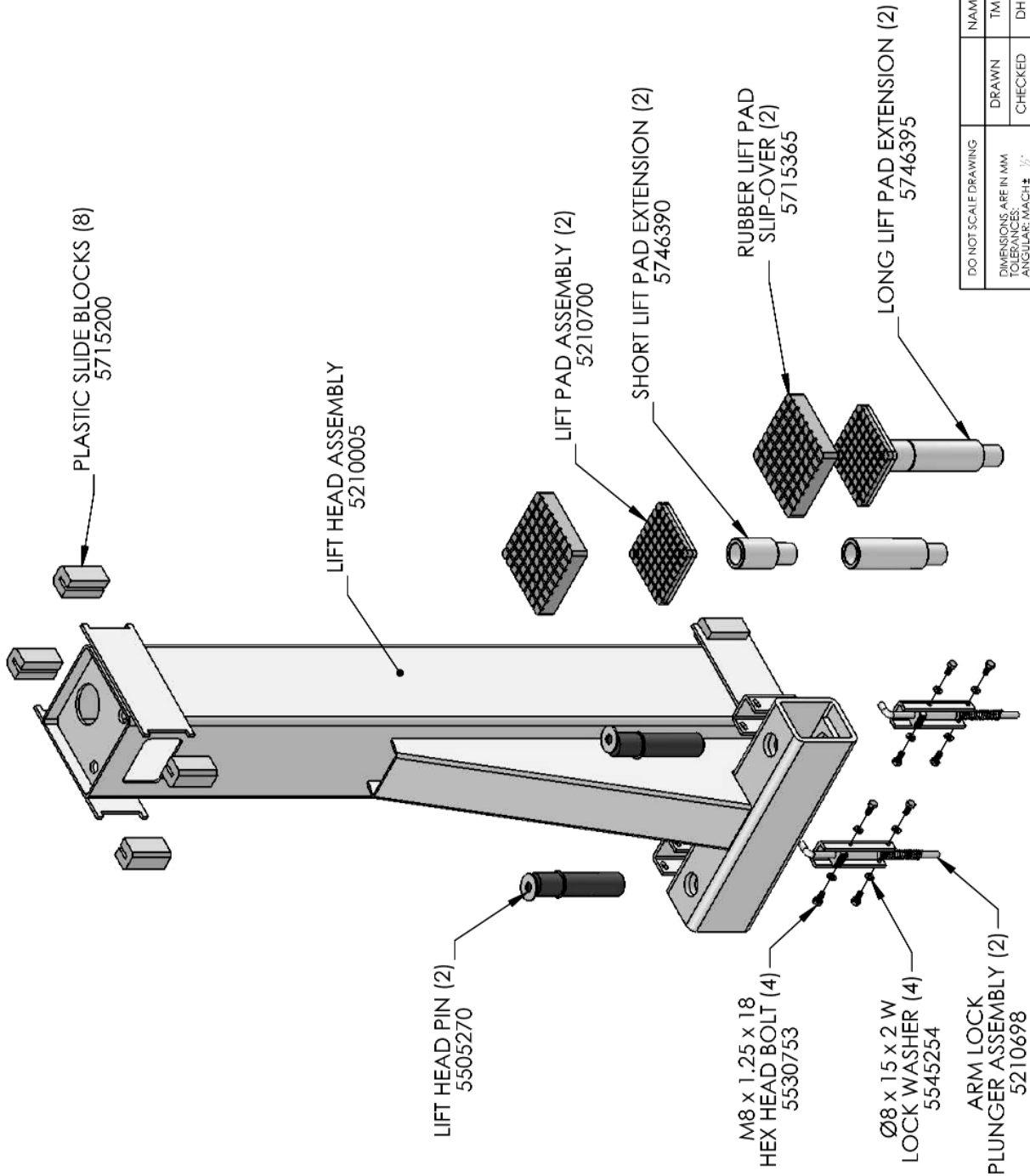


DETAIL C
SCALE 1 : 5



DETAIL B
SCALE 1 : 8

1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE:	XP-10 POWER SIDE POST ASSEMBLY
SIZE DWG. NO.	A 800146
REV	N/C
SCALE: 1:20	
SHEET 2 OF 2	



LIFT HEAD ASSEMBLY
5210005

PLASTIC SLIDE BLOCKS (8)
5715200

LIFT PAD ASSEMBLY (2)
5210700

SHORT LIFT PAD EXTENSION (2)
5746390

RUBBER LIFT PAD
SLIP-OVER (2)
5715365

LONG LIFT PAD EXTENSION (2)
5746395

LIFT HEAD PIN (2)
5505270

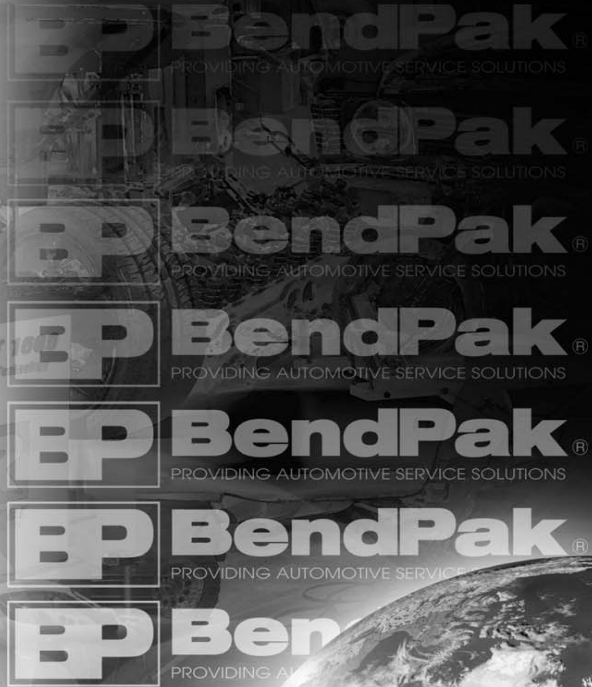
M8 x 1.25 x 18
HEX HEAD BOLT (4)
5530753

Ø8 x 15 x 2 W
LOCK WASHER (4)
5545254

ARM LOCK
PLUNGER ASSEMBLY (2)
5210698

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED		TM	10/04/2006
ANGULAR MACH ± 1/2°		DH	-
SURFACE FINISH ✓ MACHINED SURFACES: 1.6 FINISH UNLESS OTHERWISE SPECIFIED.		THIRD ANGLE PROJECTION	
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NEXT ASSEMBLY: ALL XP-10 LIFTS		SIZE (DWG. NO.)	REV
		A 800151	N/C
		TITLE: XP-10 LIFT HEAD ASSEMBLY	
		SCALE: 1:10 SHEET 1 OF 1	

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